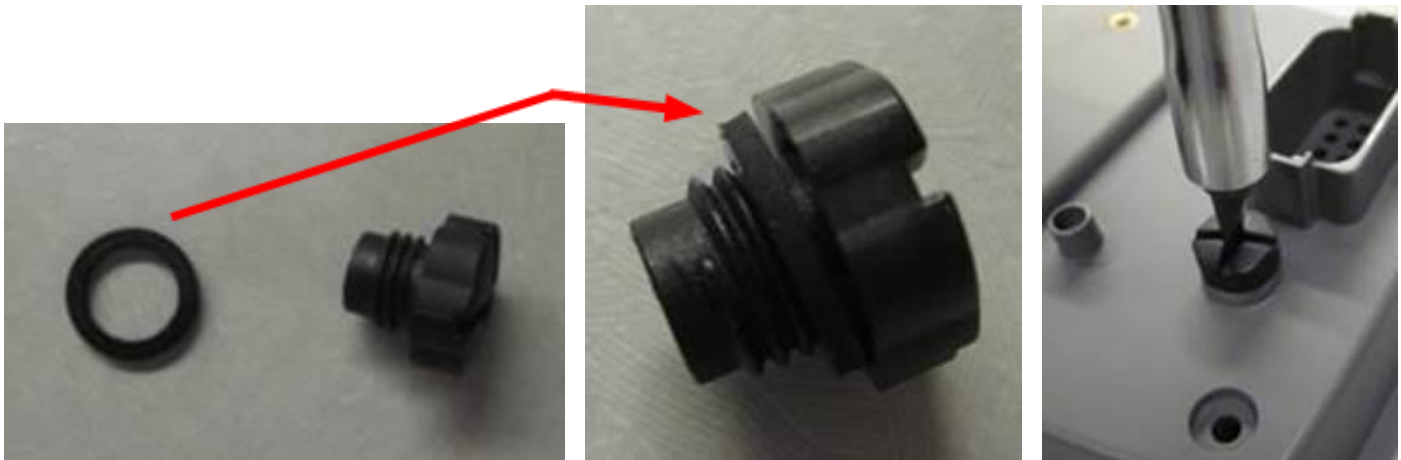
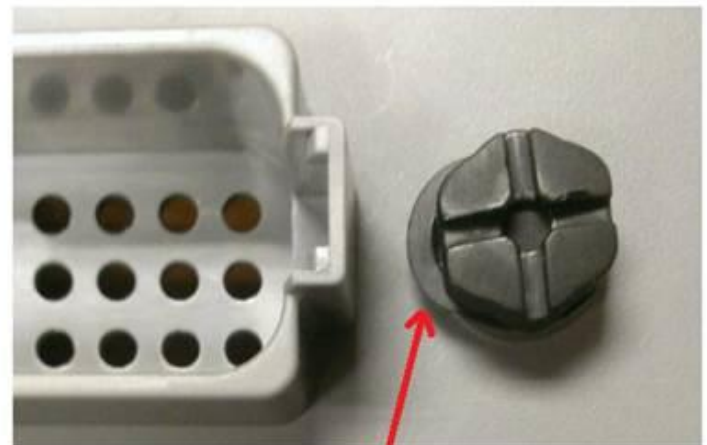


## CANLink<sup>®</sup> CL-709 Display USB Protective Cap Replacement Instructions

When replacing the USB Protective Cap, first inspect the protective cap and rubber gasket to ensure they are not damaged. Ensure the rubber washer and enclosure mating surface are clean of any dirt or debris and that the rubber washer is fully seated onto the protective cap. If either are damaged, order replacement parts before putting display back into service. Rubber Washer (HED P/N 186-01-676). Protective Cap (HED P/N 175-28-610). Place cap with washer over the USB connector of the rear enclosure and use fingers to engage threads. Hand tighten with fingers or hand-tool. Do not overtighten. If torque wrench available, recommended torque is **20 oz-in**. Visually inspect that washer does not protrude out from edge of cap (see picture below). If washer does protrude, remove cap and start procedure over from beginning.



Correct



Bulged Gasket