Hydro Electronic Devices, Inc.

CANLink® Composer™ USER'S MANUAL

V03

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FULL TEXT OF THE CANLink® Composer™ LICENSE IS INCLUDED WITH THE SOFTWARE

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General Information

SOFTWARE INSTALLATION

Refer to the CANLink® Orchestra™ Software Installation Manual for system requirements and for procedures on how to install the CANLink Composer software.

MAIN WINDOW

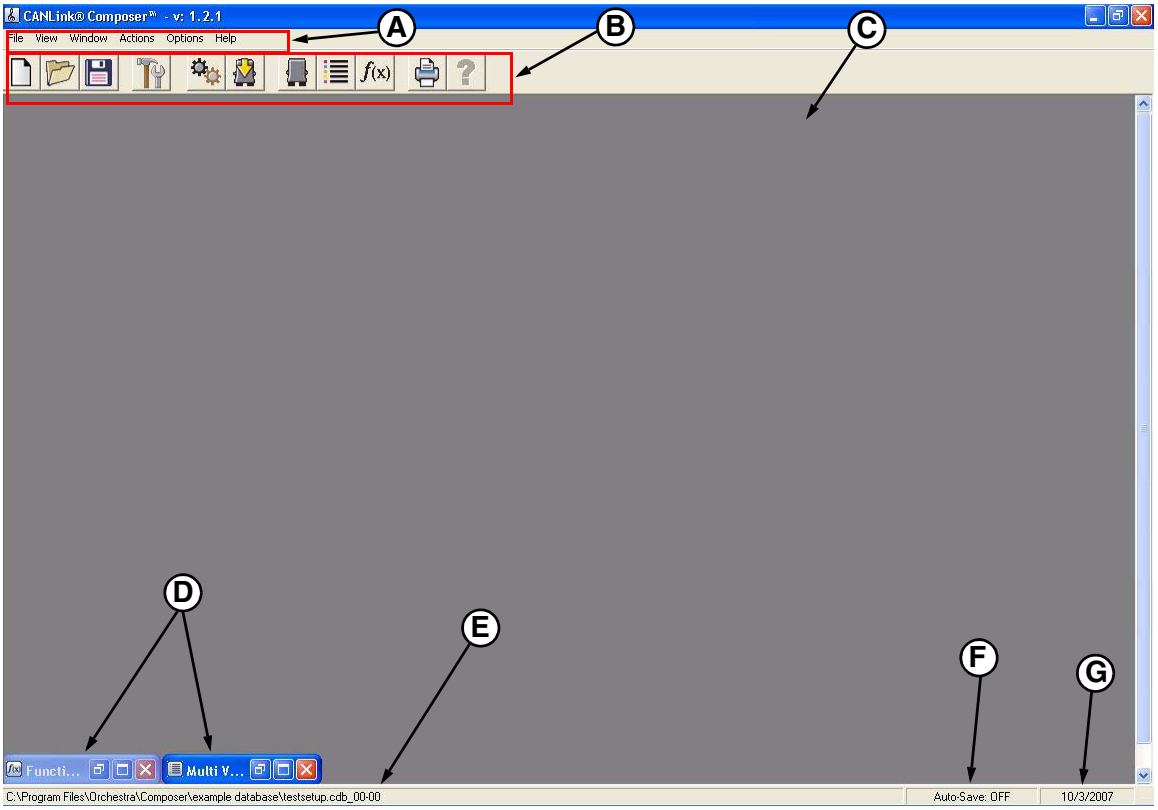


Figure 1

A. Program Menu
B. Tool Bar Buttons
C. Main Window
D. Minimized Windows
E. Opened Database Location
F. Auto-Save Status
G. Current Date

Menus

File Menu

Figure 2

Use this function to create new, load, save, compact and update a database, or exit Composer.

View Menu

Figure 3

Use this function to open **Multi View**, **Module View** or **Function View** windows.

Window Menu

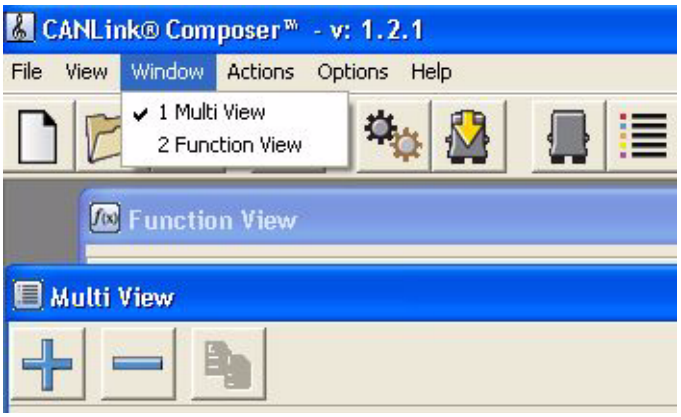


Figure 4

Use this function to pull the currently opened windows to the foreground.

Actions Menu

Figure 5

Use this function to compile the project database, create the project pinout, or download the Composer application to the Master Module.

Options Menu

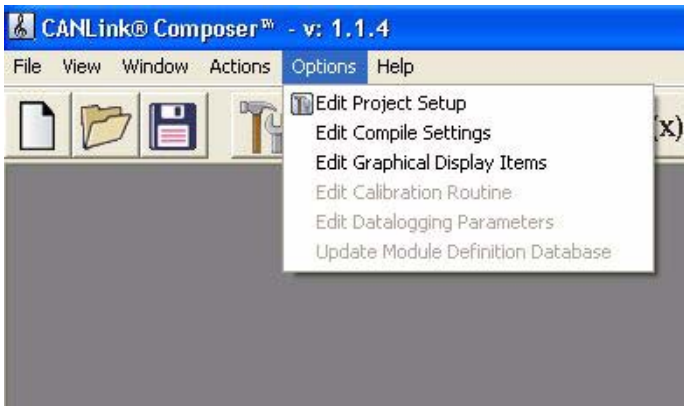


Figure 6

Use this function to edit the project setup (edit application version, add a project description, turn Auto-Save on or off, etc.), edit the compile settings, edit graphical display items, edit calibration routine, edit datalogging parameters, or update the module definition database.

Help Menu

Figure 7

Use this feature to find out about Composer, request a temporary license file, or open a user's manual.

Tool Bar Buttons

Create New Database

This will create a new database. If there is a database currently open, you will be prompted to save the current file. *Yes* will save and close the open database. *No* will close the open database and proceed to creating a new database.

Open Existing Database

This will open an existing database. If there is a database currently open, you will be prompted to save the current database, then asked if you are sure you want to open another database. *Yes* will open a window to choose the new database. *No* will keep the current database open.

Save Database

(Key Command Shortcut - Ctrl+s)
This will save the changes to the current database.

Project Setup

This will open the **Project Setup** window. Here you can edit the version, project description, turn on or off the “Safe Mode Below Voltage” option and define the voltage, choose single or dual CAN system, or turn Auto-Save on or off.

Compile Database

This will compile the system and create the necessary files for downloading.

Download Composer Application

This will download the Composer application to the Master Module.

Open Module View

This will display all the modules currently added to the project. From here you can add, delete, and edit modules.

Open Multi View

This will display all the *Inputs*, *Outputs*, and virtual *Inputs* and *Outputs*. From here you can open the *Input* or *Output* **Assignment** window and **Properties** window.

Open Function View

This will display the *Rungs* in the *Function Blocks* and allow you to create and edit the *Function Blocks*.

Print

This will create a text file that can be opened and printed using a text editor such as Notepad or Microsoft® Word.

Help

This opens a dialog box that asks if you wish to open this user’s manual.

PROJECT SETUP WINDOW

Overview

From this window you can edit the version, project description, turn on or off the “Safe Mode Below Voltage” option and define the voltage, choose single or dual CAN system, or turn Auto-Save on or off.

This window is opened by clicking the  *Project Setup* button in the **Main** window, or by selecting *Options>Edit Project Setup* from the **File** menu.

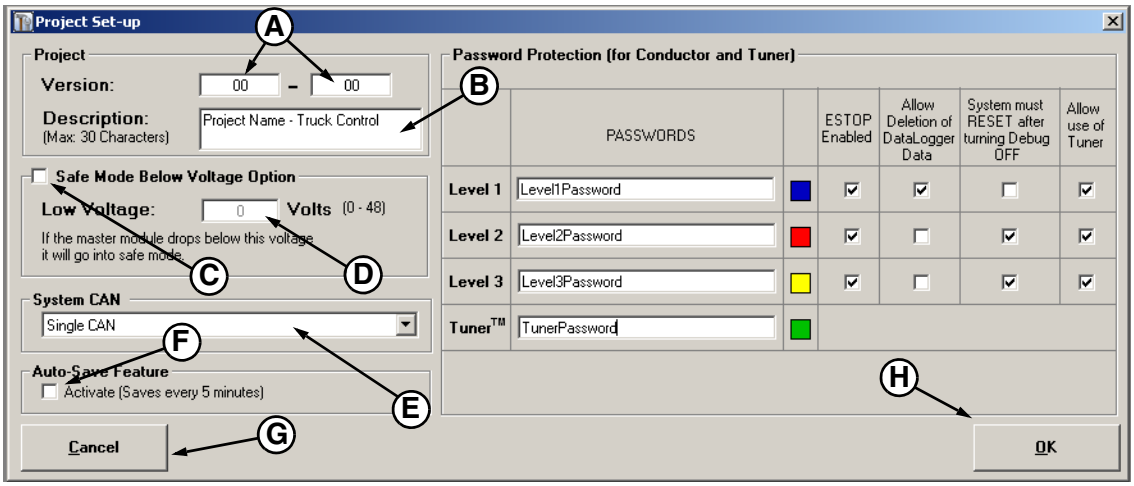


Figure 8

Controls

(A) Application Version Text Boxes

Enter the revision data here. This information will be appended to the filename extension of all files associated with database in the form of *Filename + .Extension + Application Version.* Example: *filename.cdb_00-00.*

(B) Project Description Text Box

Enter a short description of the database. Maximum 30 characters.

(C) Safe Mode Below Voltage Option Check Box

Check this to force the Master Module to go into Safe Mode if the voltage drops below the threshold entered in (D).

(D) Low Voltage Text Box

Enter the threshold voltage at which you want the Master Module to enter Safe Mode.

(E) System CAN Dropdown Menu

Select single or dual CAN system.

Single CAN means there is only one CAN line connected to each of the CANLink modules (Master Module may still have more than one in a single CAN system).

Dual CAN means there are at least two CAN lines connected to the Master Module and allows it to use a redundant CAN system setup. This allows the Master Module to switch to CAN line 2 if CAN line 1 fails (both CAN lines should be run to other CANLink modules for redundancy).

(F) Auto-Save Check Box

When this box is checked, Composer will automatically save the project every five (5) minutes.

(G) Cancel Button

This will close the **Project Setup** window without making changes.

(H) OK Button

The **Project Setup** window will close and apply the changes you have made.

Quick Start

GENERAL INFORMATION

This guide will outline the steps needed to add one *Input*, one *Output* and two modules, and also how to create a *Rung* where the *Input* controls the *Output*. This assumes that the Master Module has been programmed with the appropriate firmware and that all connections to the module have been made.

GETTING STARTED

Note: If the dongle is removed while Composer is running, Composer will close automatically after one minute but will allow you to save your work before it does.

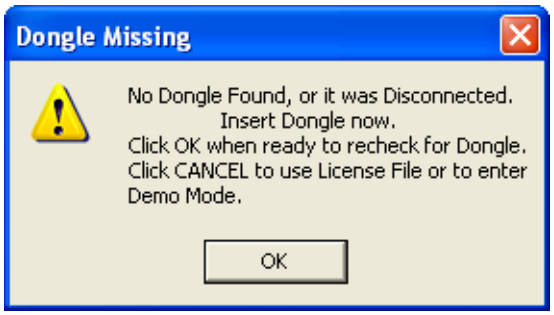


Figure 1

1. Connect the dongle supplied with your program into an available USB port. If you attempt to start Composer without the dongle connected, an *Error* message will be displayed **(Figure 1)**. When the dongle is connected, a “Dongle Found” message will appear **(Figure 2)**. Click the *OK* button and proceed as directed by the software.

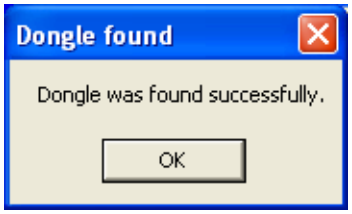


Figure 2

2. Open Composer.

Click *Start>Programs>Orchestra>Composer*.

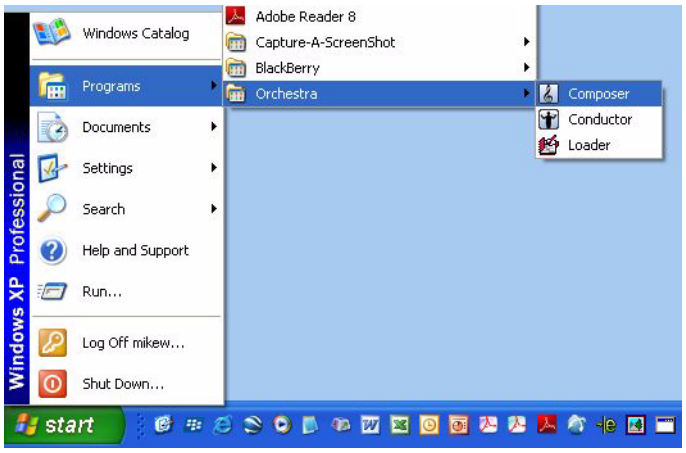


Figure 3

The **Main** window will open.

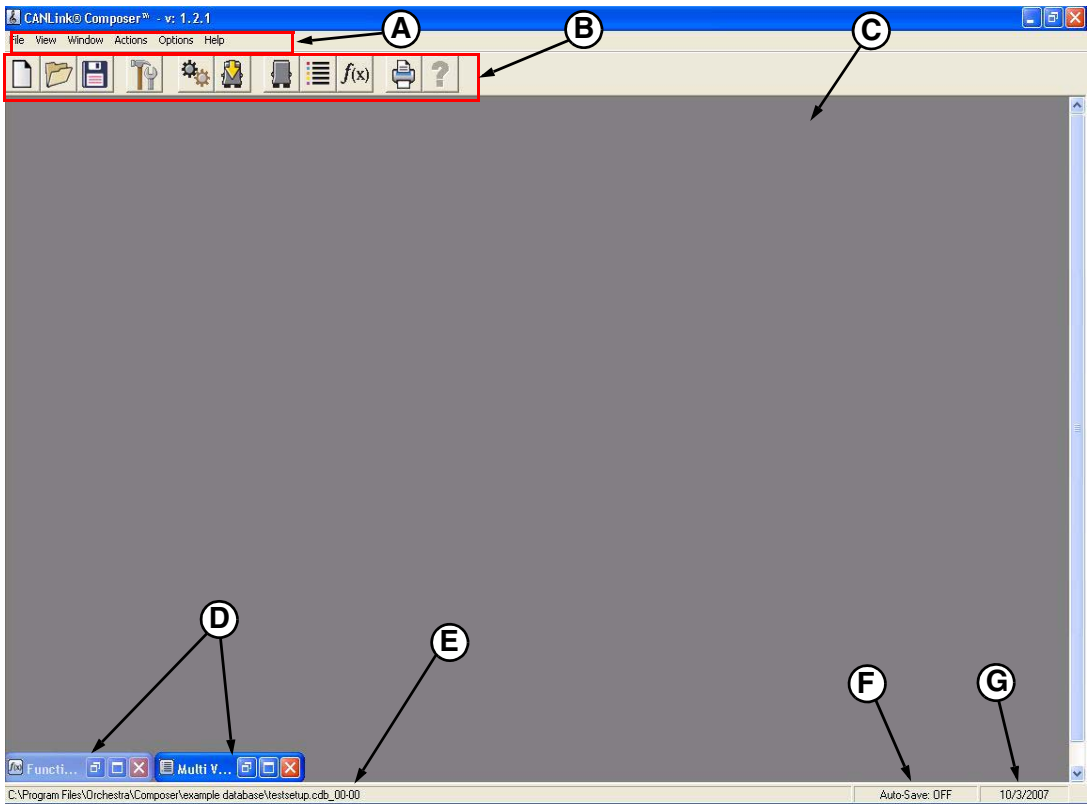


Figure 4

A. Program Menu
B. Tool Bar Buttons
C. Main Window
D. Minimized Windows
E. Open Database Location
F. Auto-Save Status
G. Date

CREATE A DATABASE

Start Here

1. Click the *Create New Database* button on the *Main Window* tool bar.

The **File Name/Revision** window will open **(Figure 5)**. Enter a revision number if desired. Click the *OK* button to continue.

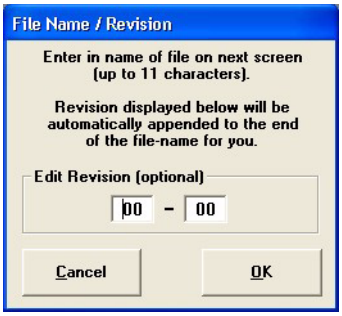


Figure 5

2. Click the *OK* button to save the database **(Figure 6)**.

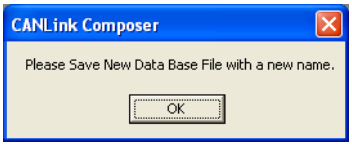


Figure 6

*Note: Do not save the database in the Composer install directory. It is recommended each database project be saved in a separate folder. New folders can be created from within the **Save As** window.*

3. Enter a name (11 characters maximum), choose a location (create a new folder if necessary), and click the *Save* button **(Figure 7)**.

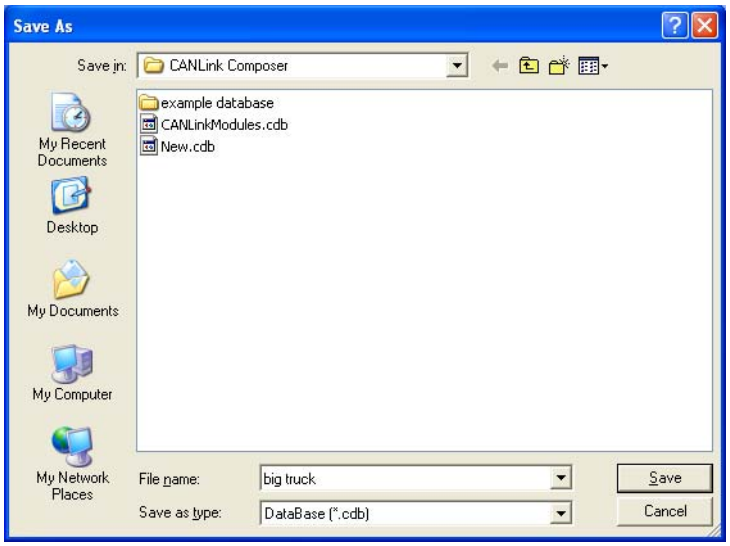


Figure 7

Add an Input

4. The **Multi View** window opens automatically **(Figure 8)**.
5. Click the  *ADD* button and select the type of *Data Item* desired from the dropdown menu. In this case choose “Input” as the *Data Item* type.

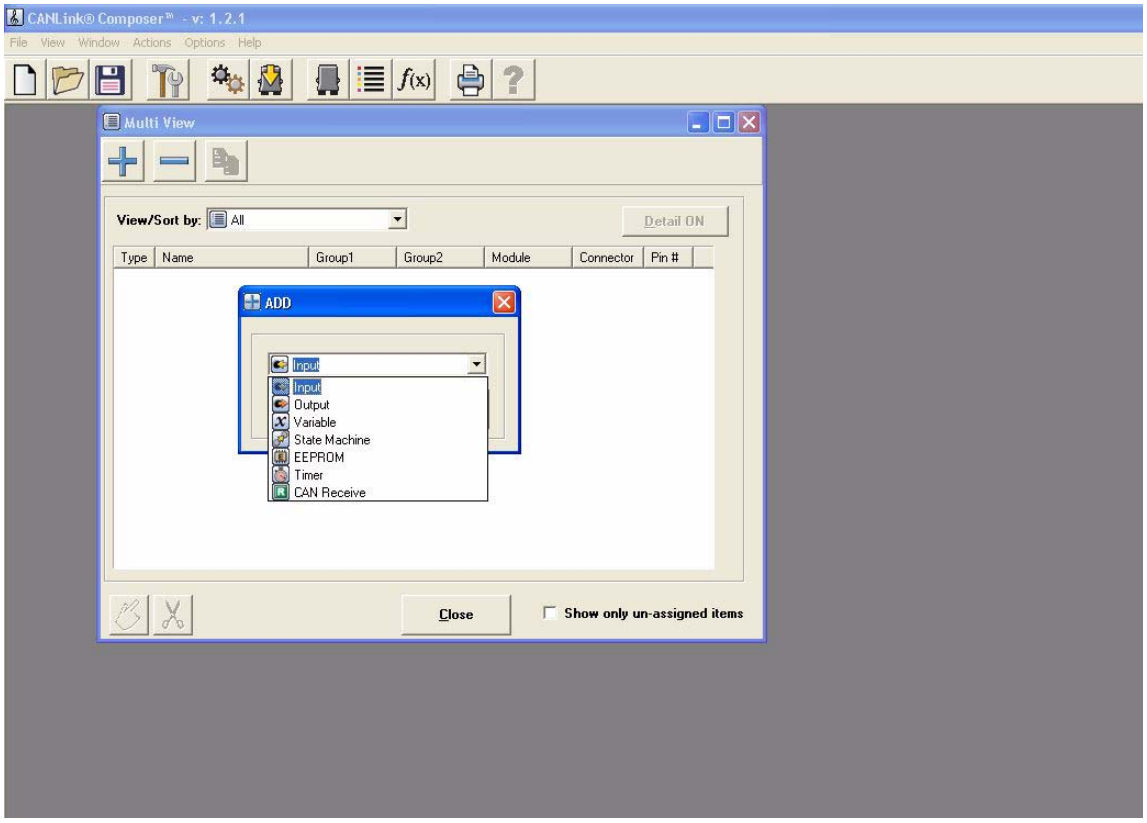


Figure 8

6. The **Create/Edit Input** window will open. Enter data in the appropriate boxes. In this case enter a *Name* of “NewInput1” **(Figure 9, A)** and select “Switch to Battery” in the *Type* dropdown menu **(Figure 9, B)**. The *TAG Name* will generate automatically after clicking *OK* if nothing is entered in the text box. The *Module Assignment* box **(Figure 9, C)** is read-only data and will contain data after the *Input* has been assigned to a *Module*. *See Assign Inputs and Outputs on page 15*.

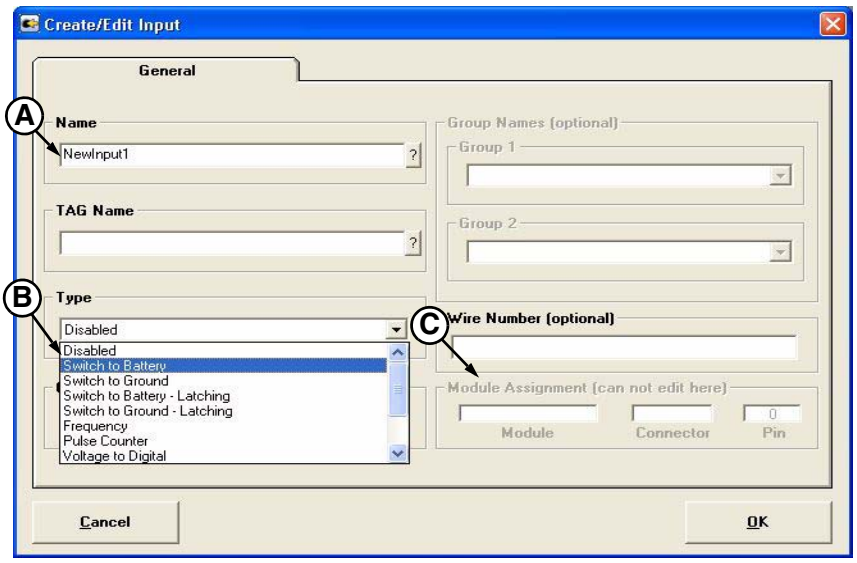


Figure 9

Depending on the *Input Type* chosen, one or more tabs **(Figure 10, D)** will appear which may require data *Input*. Default values will be inserted automatically and can be changed if needed.

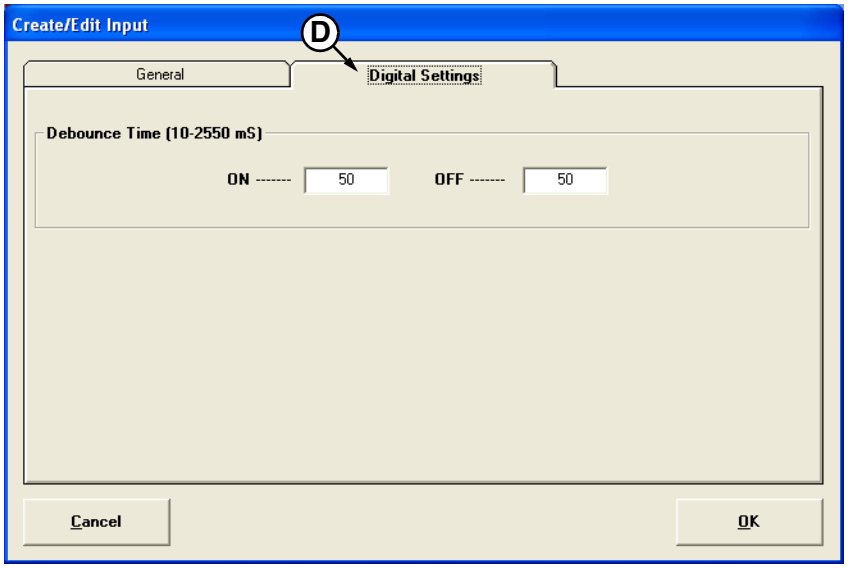


Figure 10

Click the *OK* button when all data is entered. If a duplicate name has been entered, an *Error* message will appear requiring that a different name be used.

Add an Output

7. Click the  *ADD* button in the **Multi View** window and select “Output” to create an *Output Data Item* type.

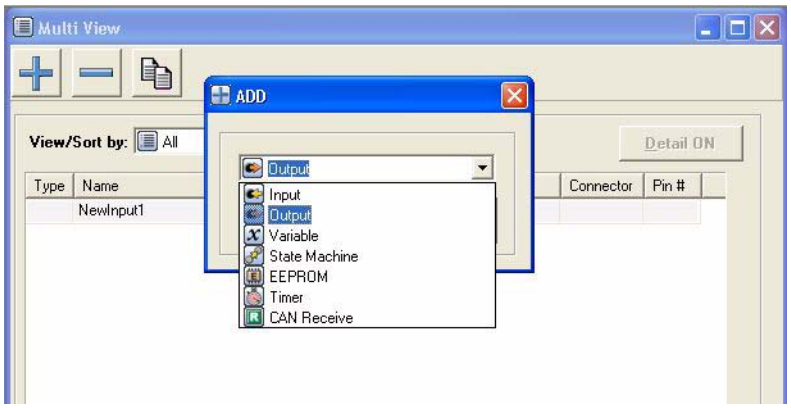


Figure 11

8. Enter a *Name* of 20 characters or less **(Figure 12, A)** and choose “PWM” (pulse width modulated) as the *Type* **(Figure 12, B)**. The *TAG Name* will generate automatically after clicking *OK* if nothing is entered in the text box.

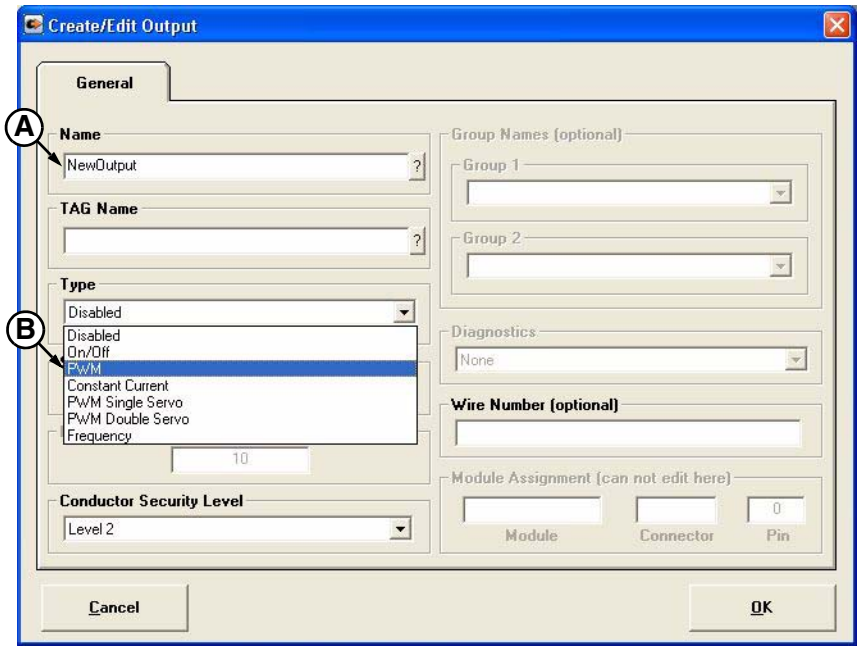


Figure 12

Add Modules

9. Click the  *Open Module View* button in the **Main** window to open **Module View** window.

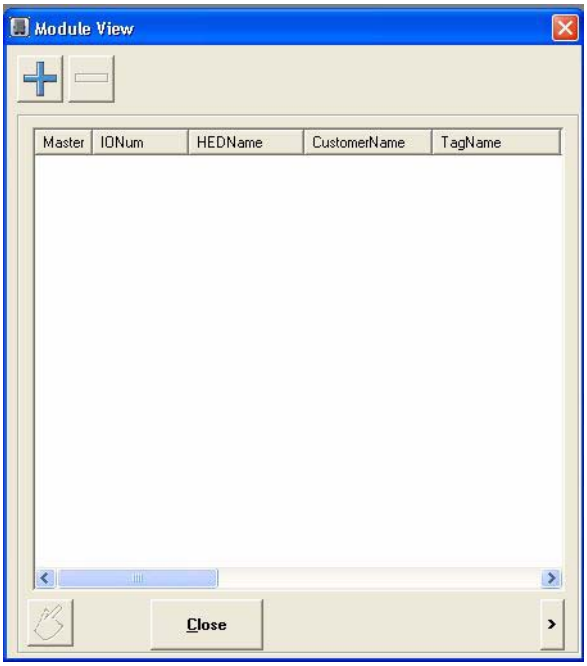


Figure 13

10. Click the  *ADD* button in **Module View**. The **Module Configuration** window will open **(Figure 14)**.
11. Choose “CL-103-100” in the *Module Select* dropdown menu **(Figure 14, A)**.

12. Enter a *Name* of 20 characters or less **(Figure 14, B)** and check the *Select as Master Module* check box **(Figure 14, C)**. The *Module Tag* name will generate automatically after clicking *OK* if nothing is entered in the text box.
13. At least one *CAN # Type* must be set to "Module." Change each *CAN # Type* to "Module" **(Figure 14, D)** by double-clicking on the line item you want to change. The *CAN # Type* will cycle through several criteria.

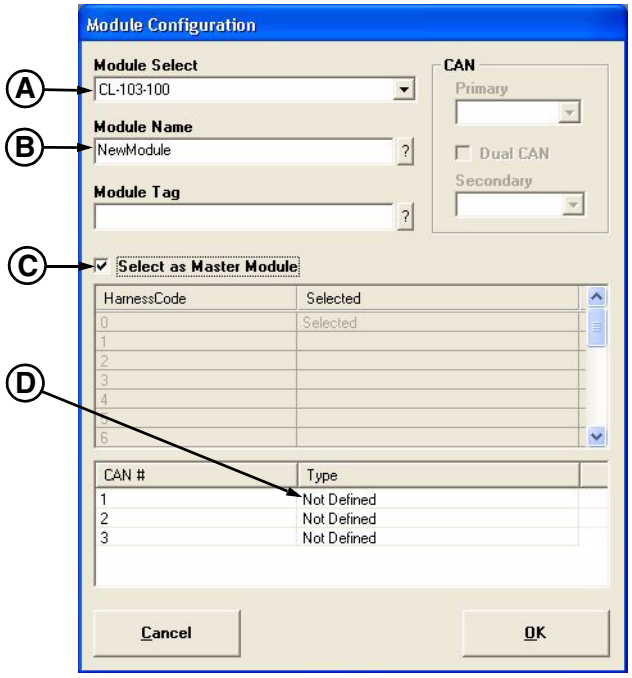


Figure 14

14. Click *OK*. You will be returned to the **Module View** window.
15. Click the *ADD* button to add a second module. Choose "CL-604-100" in the *Module Select* dropdown menu **(Figure 15, A)**.
16. Enter a *Name* **(Figure 15, B)**. The *Module Tag* will be generated automatically.
17. Select *Harness Code* "15" by double-clicking the appropriate harness code **(Figure 15, C)** and set *CAN Primary* to "1" **(Figure 15, D)**.
18. Click *OK.*

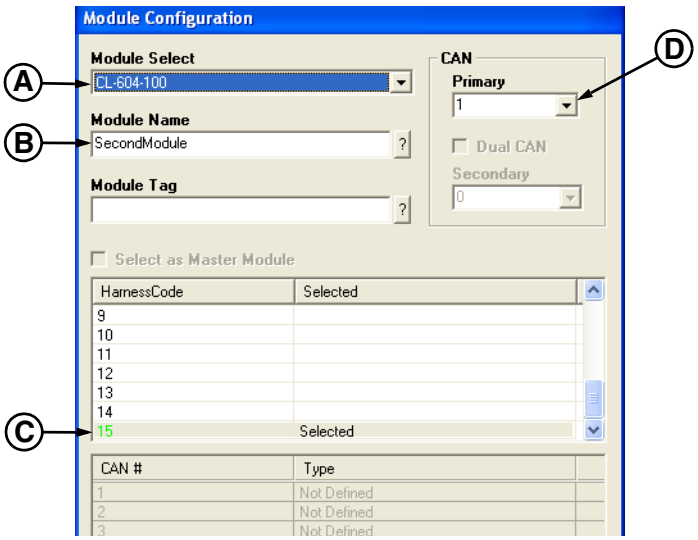


Figure 15

Assign Inputs and Outputs

19. Click the *Open Multi View* button in the **Main** window. The **Multi View** window will open.
20. Single-click the *Input* called “NewInput1” **(Figure 16, A)**. Do not double-click. If the **Create/Edit Input** window opens, click *Cancel* and continue.

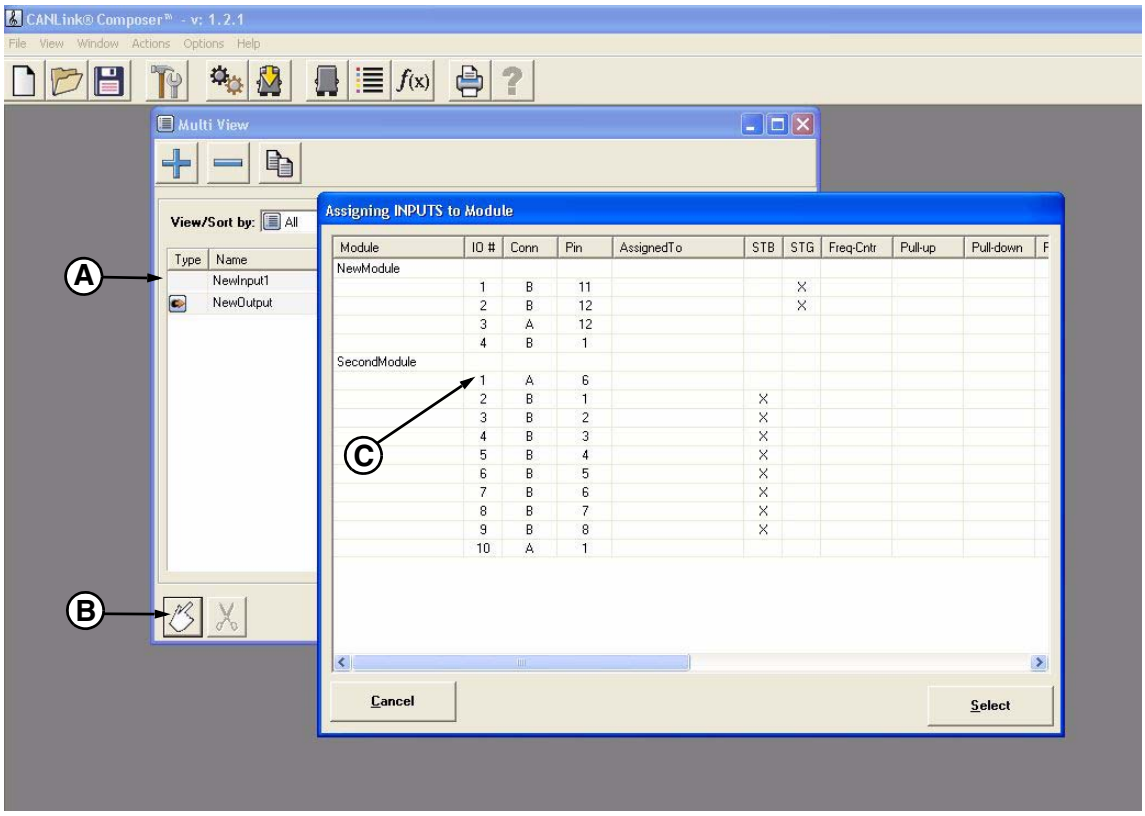


Figure 16

21. Click the *Assign* button **(Figure 16, B)** to open the **Assigning INPUTS to Module** window. Double-click *IO #* “1” under *SecondModule* **(Figure 16, C)** to assign the *Input* to the first *Input* on the *SecondModule* (CL-604 module). The **Assigning INPUTS to Module** window will automatically close.

22. Single-click the *Output* called “NewOutput” **(Figure 17, A)** and click the *Assign* button **(Figure 17, B)**.

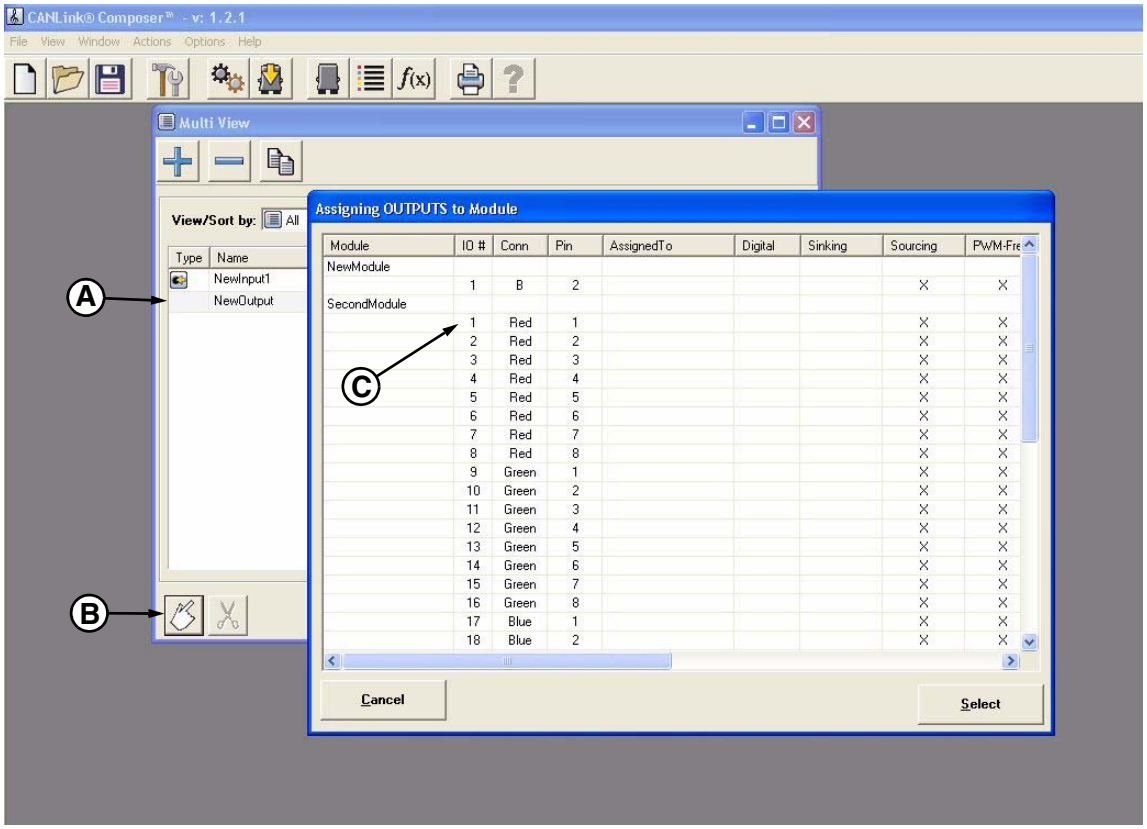


Figure 17

23. Double-click *IO #* “1” under *SecondModule* **(Figure 17, C)** to assign the *Output* to the first *Output* on *SecondModule* (CL-604 module). The window will close automatically.

Add Rungs to the Function View

24. Click *Open Function View* button to open the **Function View** window. Click the *ADD* button **(Figure 18, A)** to open the **Rung Editor** window.

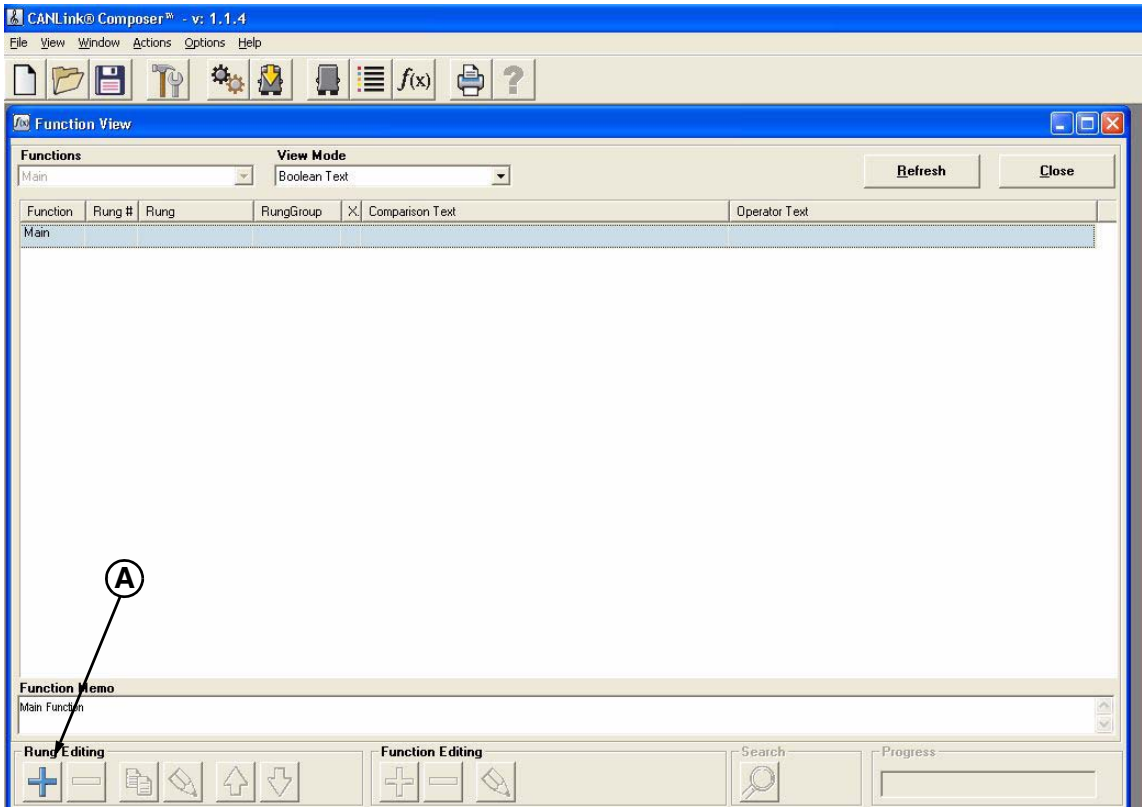


Figure 18

25. Single-click the line under “Block 1” **(Figure 19, A)**. The entire block will be highlighted gray.

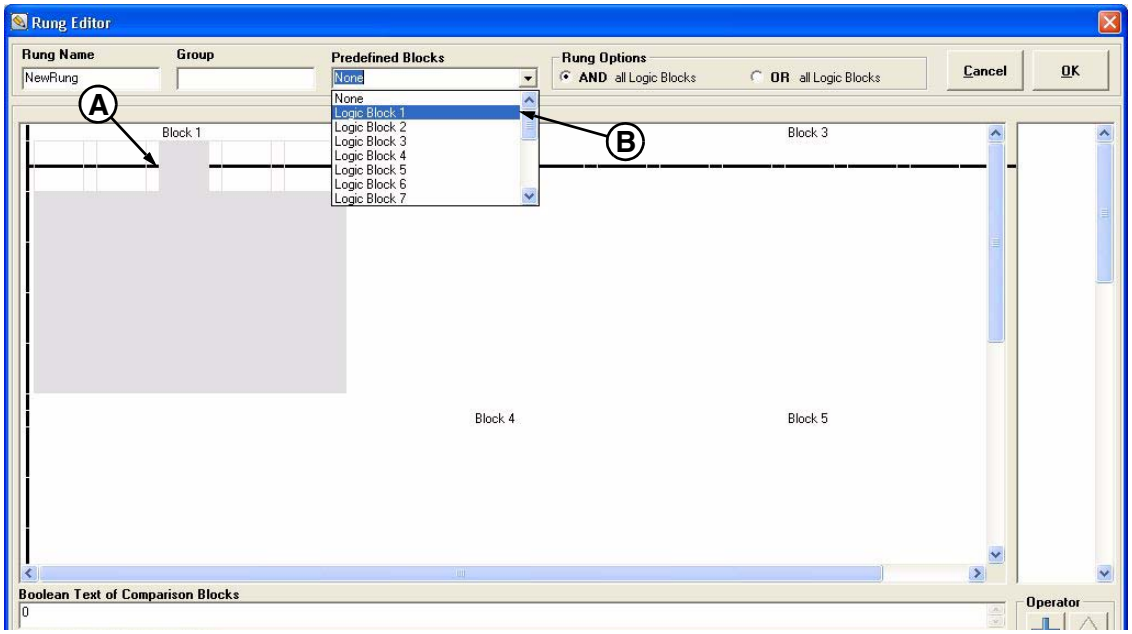


Figure 19

26. Select “Logic Block 1” in the *Predefined Blocks* dropdown menu **(Figure 19, B)**.

27. Double-click Block 1 **(Figure 20, A)** to open the **Edit/Create Comparison Block** window **(Figure 21)**.
28. Double-click text box *A:* to open the **Select Item** window **(Figure 20, B)**.
29. Double-click "NewInput1" **(Figure 20, C)** to select it.

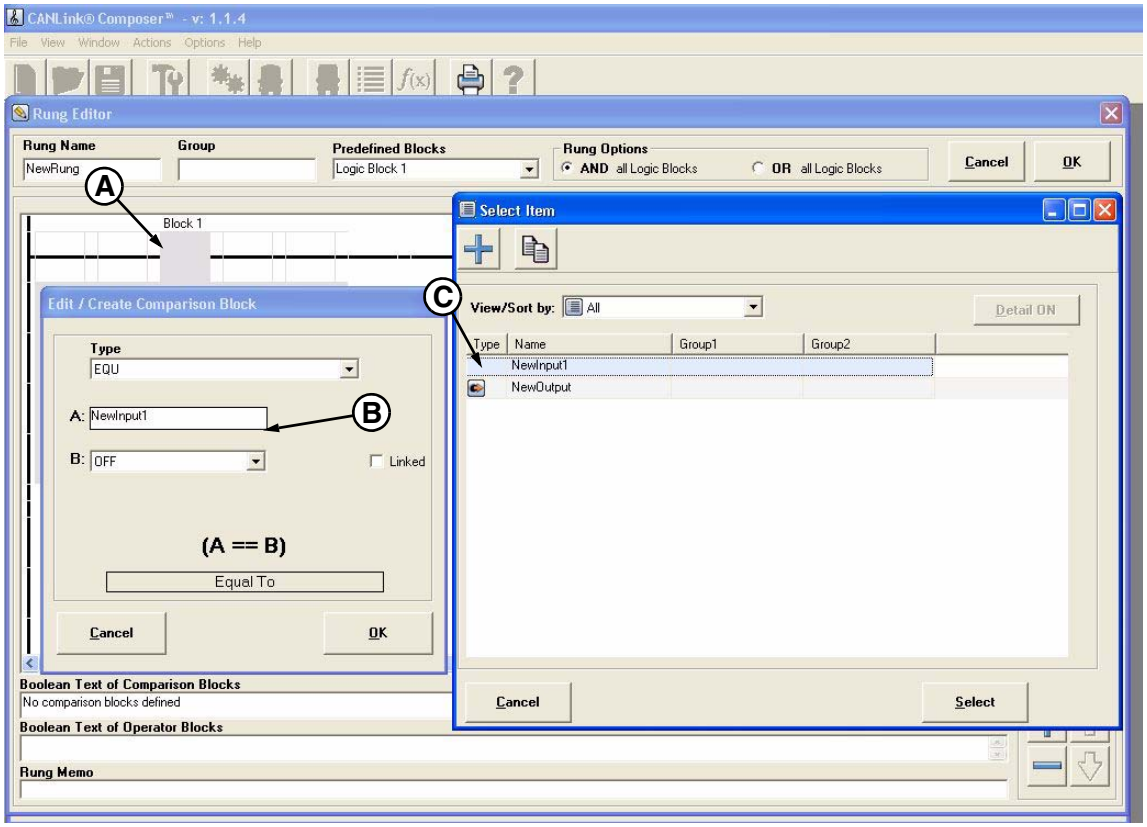


Figure 20

30. In the **Edit/Create Comparison Block** window, set *B:* to "ON" **(Figure 21, D)**. Leave *Type* set to "EQU." Click *OK*.

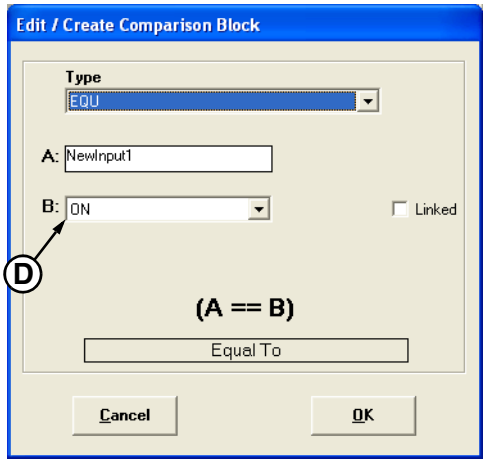


Figure 21

31. Click the *ADD* button in the *Operator* frame **(Figure 22, A)**.
32. Double-click the newly added block **(Figure 22, B)** to open the **Edit/Create Operator Block** window.

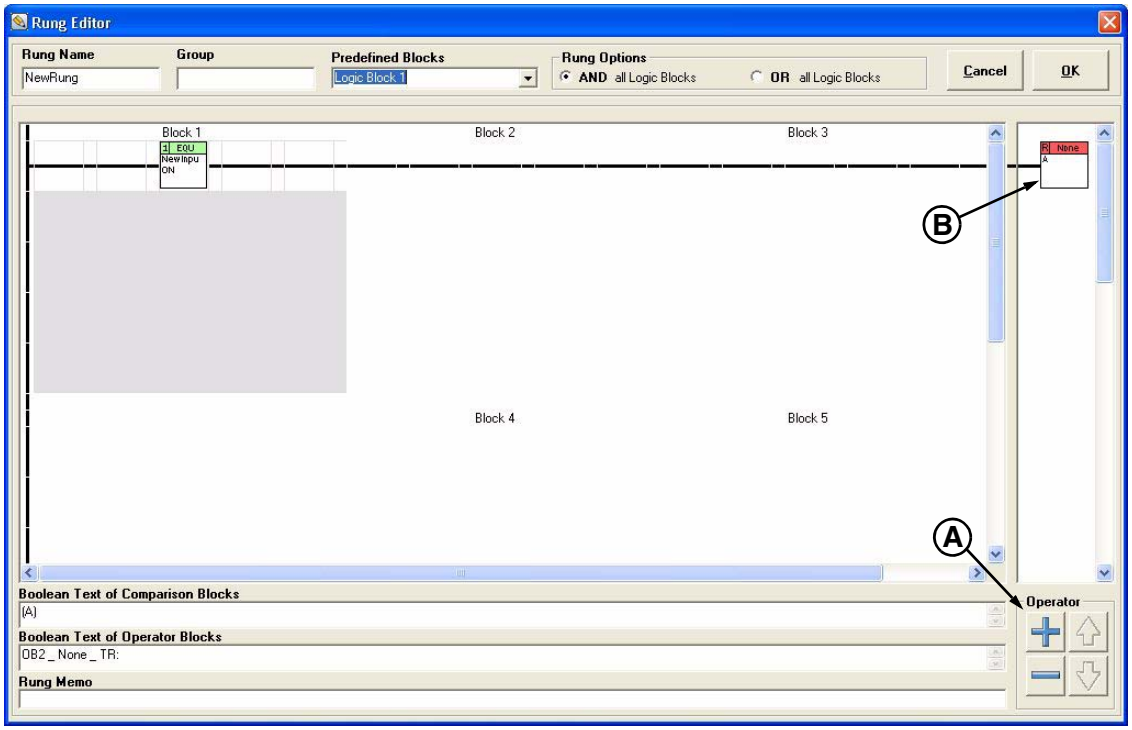


Figure 22

33. Double-click text box *A:* **(Figure 23, A)** to open the **Select Item** window. Select "NewOutput" **(Figure 23, B)** and click the *Select* button. "NewOutput" will be added to text box *A:* **(Figure 23, A)** and a third text box will appear named *Flash (ON/OFF).*
34. Enter "1000" in text box *B:* **(Figure 23, C)**. Entering "1000" will turn the PWM *Output* on, 100.0% duty cycle.
35. Click *OK*.

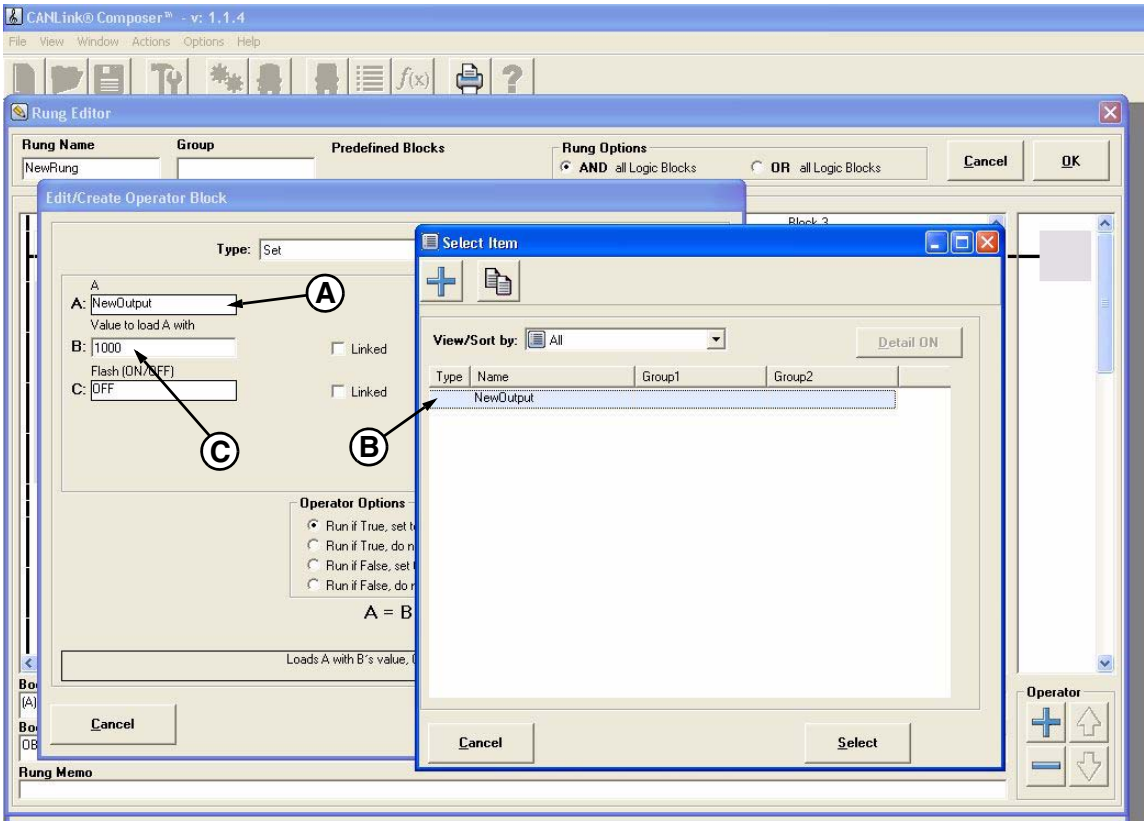


Figure 23

36. Click the *OK* button in the **Rung Editor** window. One *Rung* is now added. The newly added *Rung* **(Figure 24, D)** will appear in the **Function View** window.
37. Click the *Close* button in the **Function View** window.

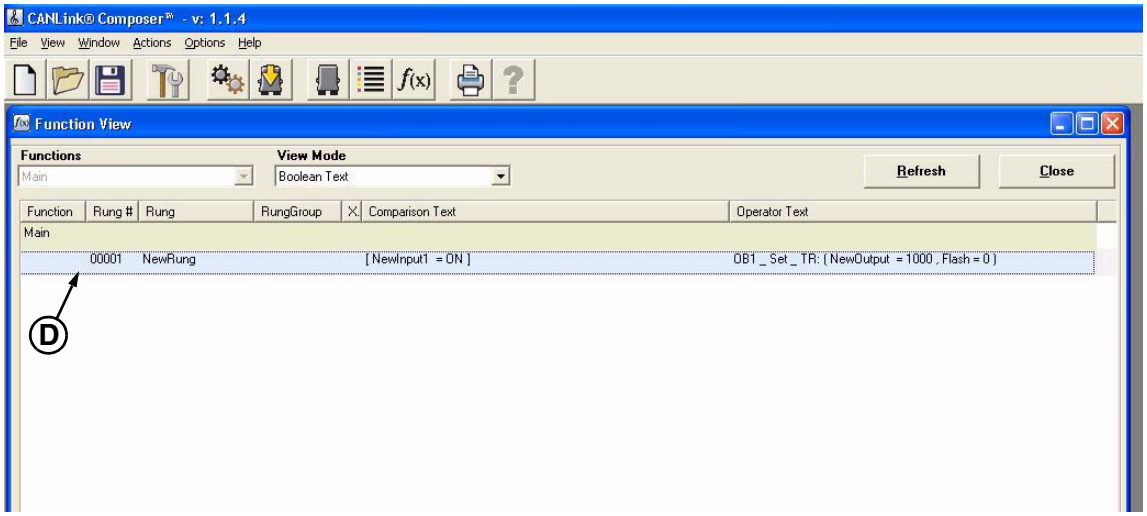


Figure 24

COMPILE DATABASE

38. Click the *Compile Database* button in the **Main** window to compile the database. You will be prompted to save your database.
    - *Yes* button will save changes and proceed.
    - *No* button will not save changes and proceed.
39. You will be prompted to overwrite the existing Compiler files.
    - *Yes* button will open the Compiler window.
    - *No* button will cause the compile to stop and return you to the **Main** window.
40. Click the *Compile* button **(Figure 25, A)** to begin compiling the database.

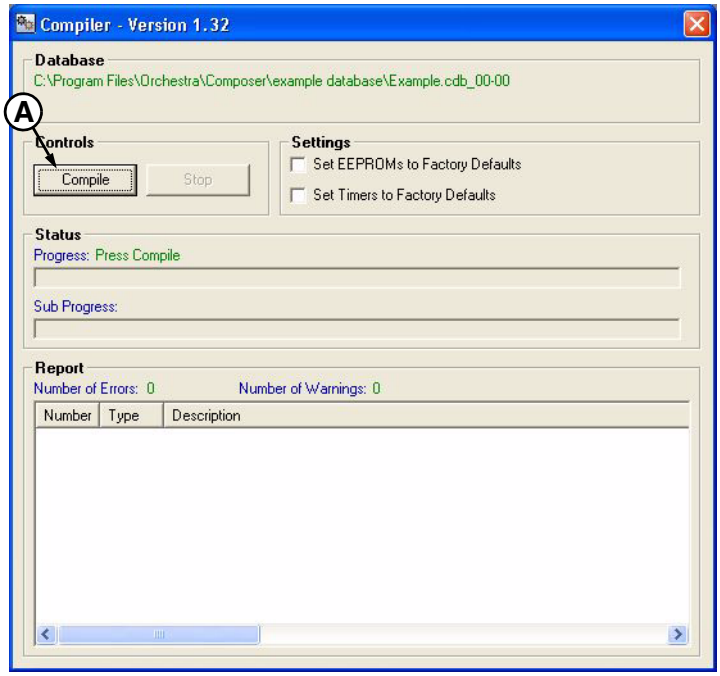


Figure 25

41. Address problems presented in the *Report* box of the Compiler window as follows:
    - **(Figure 26)** *Warnings* are non-fatal and will not cause the compile to fail. Correction is optional.
    - **(Figure 27)** *Errors* are fatal and must be corrected before the database will compile successfully. Exit Compiler. Make any corrections and compile again.

Errors and *Warnings* are logged to a file. The file is located in the same path and same name as the database with the extension .err. This file can be used as an aid while correcting *Errors*.

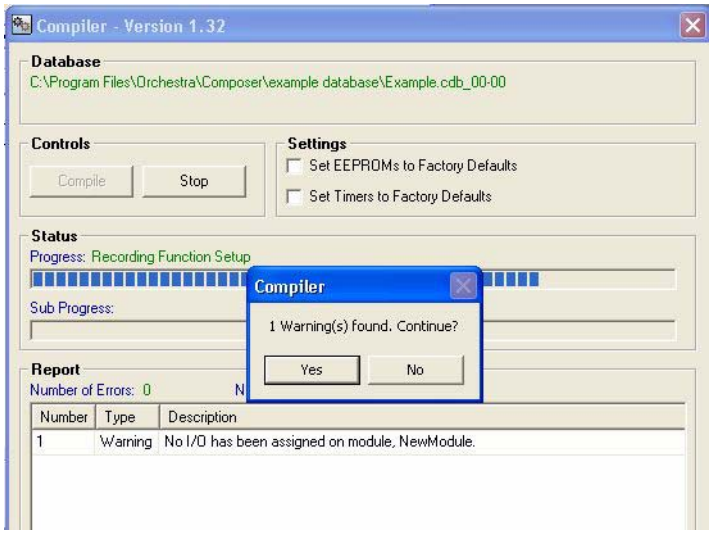


Figure 26

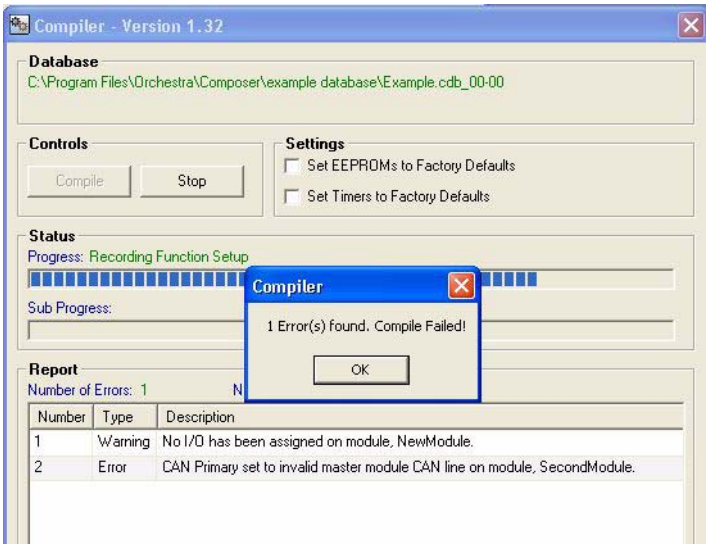


Figure 27

When a successful compile is completed, a “Compile Completed OK” message will appear. Click *OK* to continue **(Figure 28)**.

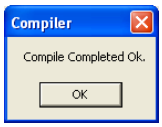


Figure 28

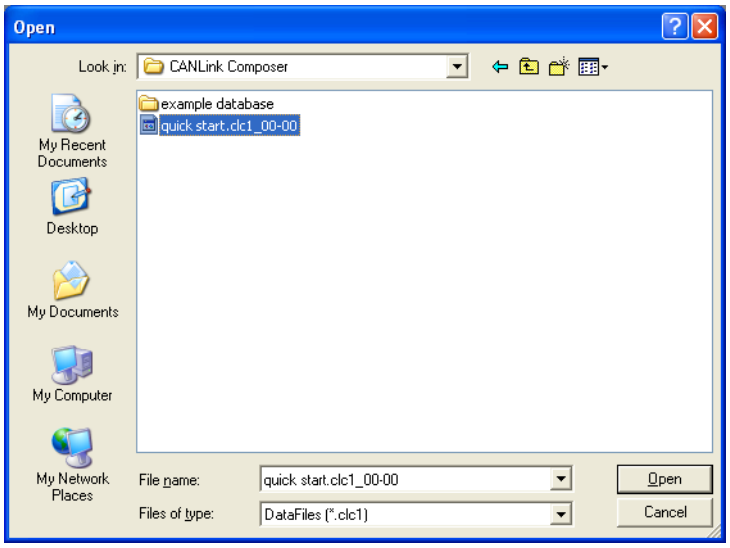
DOWNLOAD COMPOSER APPLICATION

Note: The following steps require that the computer is connected to a CANLink module and that the module is powered up.

42. Click the  *Download Composer Application* button in the **Main** window to download the database to module "CL-103-100."

43. Choose the database to download and click *Open*. Database files will have the .clc1_xx-xx extension where the x represents the revision number.

Note: If no file exists with this extension, the database has not been successfully compiled.



44. Select the appropriate communications port.

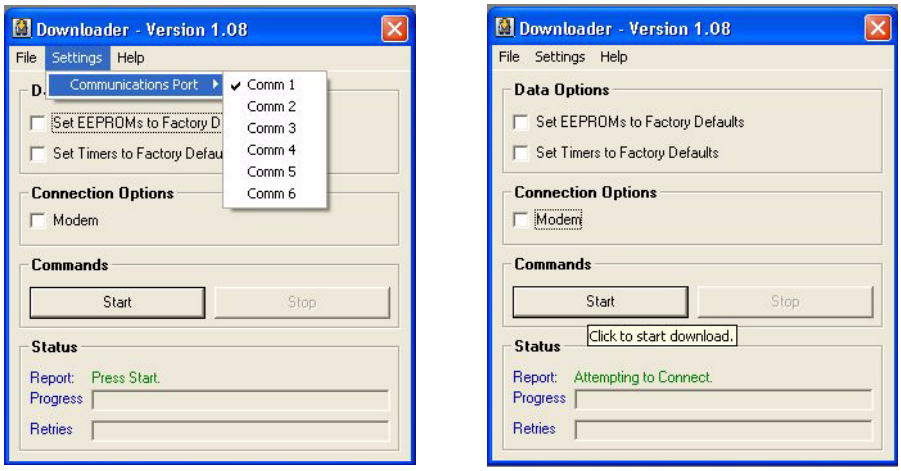


Figure 29

45. Click the *Start* button to begin the download. Follow any on-screen prompts.

Note: If the download fails, verify that the cable is securely connected and that the correct communications port is selected.

VERIFY OPERATION

46. Verify that when button 1 on the CL-604 switch panel is pressed, the red light on button 1 turns on.

Modules and Data Items

DEFINITIONS

Data Item Definitions

Input

Input on a module. These are read-only values.

Output

Output on a module. These are read/write values. Some module *Outputs* can generate *Status* or *Current Data Item Sub Types* that can be used in the *Comparison Blocks*. All *Outputs* generate a *Flashing Data Item Sub Type* that can be used in *Comparison* and *Operator Blocks*. However, *Status*, *Current* and *Flashing Data Item Sub Types* are not shown in the **Multi View** window.

Variable

These can be used to save temporary values, calculated values, etc. These are read/write values.

State Machine

This is a special type of *Data Item*. These are read/write values that are updated only after the last *Rung* of the Main Function has finished executing. You are able to enumerate the values in the Composer. The limit of the number of *State Machines* varies depending on the Master Module selected.

Timer

These are read/write values that are incremented or decremented by a defined amount of time as chosen from a menu. The options are 10 msec, 1 second, 10 seconds, 1 minute, and 10 minutes. The default is 10 msec. The limit of the number of *Timers* varies depending on the Master Module selected. *Timer* values can be saved into *Non-Volatile Memory* if the *Save on Shut-Down* option is checked and the module is capable with that feature. All *Timers* generate a *Status Data Item Sub Type* that can be used in *Comparison* and *Operator Blocks*. However, *Status Data Item Sub Type* is not shown in the **Multi View** window. The *Status* of a *Timer* can be either RUN or PAUSE.

EEPROM

EEPROM values get read from *Non-Volatile Memory* and are put into temporary *Variable* locations before any *Rungs* are processed. When you write to an *EEPROM Data Item*, the program actually writes to a temporary *Variable* location, not the actual *EEPROM* (*Non-Volatile Memory*) location. In order to write and save the *EEPROM Data Item* values, the Master Module must have an auxiliary power line and the *EEPROM Data Item* must have the *Save* option checked. The limit of the number of *EEPROMs* varies depending on the Master Module selected.

CAN Receive

This takes part of a CAN message and saves it to an IO Map location. You can define your own message or pick from a list of standard J1939 messages. You will need to select a CAN line. The limit of the number of *CAN Receives* varies depending on the Master Module selected. These are read-only values. All *CAN Receives* generate a *Status Data Item Sub Type* that can be used in *Comparison* and *Operator Blocks*. However, *Status Data Item Sub Type* is not shown in the **Multi View** window. The *Status* of a *CAN Receive* can be either RECEIVED or CLEAR. Every time a message is received for this *CAN Receive*, the *Status* is set to RECEIVED. This is a read/write *Variable*.

MULTI VIEW WINDOW

Description

The **Multi View** window displays all the *Inputs*, *Outputs*, and other *Data Items*. It can open the IO **Assignment** window and the **Create/Edit** window.

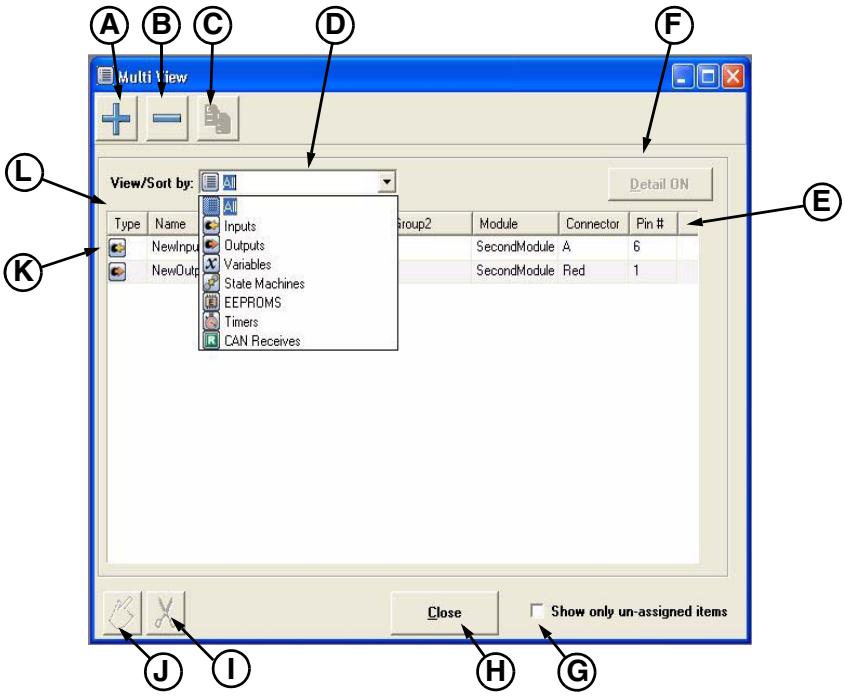


Figure 1

Controls

(A) ADD Button

This will open the **ADD** window. Choose the *Type* of *Data Item* you wish to add (Input, Output, etc., as described in *Data Item Definitions on page 25*). Click the *OK* button and the **Create/Edit** window opens.

(B) DELETE Button

This will delete a *Data Item* from the list. A window will appear to verify the action. There is no “undo,” so be certain before you click *Yes*.

(C) Copy Button

This is similar to the *ADD* button except that it will open the **Create/Edit** window and copy all the same attributes as the currently selected *Data Item*.

(D) View/Sort by: Dropdown Menu

Allows the *Data Items* to be sorted and displayed in different ways. “All” will display every *Data Item* type. Any other selection will display only the *Data Item* type chosen.

(E) Data Properties (Name, Group1, Group2, Module, Connector, Pin #)

Displays the *Data Items* that are currently selected in the *View/Sort by:* dropdown menu. Double-clicking a *Data Item* will open a **Create/Edit** window for that item.

(F) Detail ON Button

Available if only one *Data Item* type has been selected in the *View/Sort by:* dropdown menu (D). This will toggle between displaying all properties and standard properties.

(G) Show Only Un-assigned Items Check Box

Only available if *Inputs* or *Outputs* has been selected in the *View/Sort by:* dropdown menu (D). This will display only the *Data Items* that are currently not assigned to a module. Only *Inputs* and *Outputs* need to be assigned.

(H) Close Button

This will close the window.

(I)  Un-Assign Button

This will remove the module, connector, and pin number assignments from the selected *Data Item*. No verification notice appears, so be certain you want to make the change before you click this button.

(J)  Assign Button

This will open the **Assigning I/O** window where you can assign the currently selected *Input* or *Output* to a module. This button is available only for *Input* and *Output Data Items* and will be grayed out for all other *Data Items*.

(K)  Data Item Type Icon

This is an icon that gives quick visual reference to the type of *Data Item* in that line, e.g., *Inputs*, *Outputs*, *Variables*, *State Machines*, *EEPROMs*, *Timers* and *CAN Receives*.

(L) Column Headers

These describe the type of *Data Item* shown in the column below each one. Sorting of the *Data Item* can be accomplished by clicking the column header to sort *Data Items* based on that column. A single click will sort ascending and a second click will sort descending.

Create/Edit Window

The **Create/Edit** window is accessed by clicking the *ADD* button, *Copy* button, or by double-clicking an existing *Data Item* in the **Multi View** window. If you click the *ADD* button, you will first have to choose the *Type* of *Data Item* you want to add from a dropdown list before the **Create/Edit** window opens.

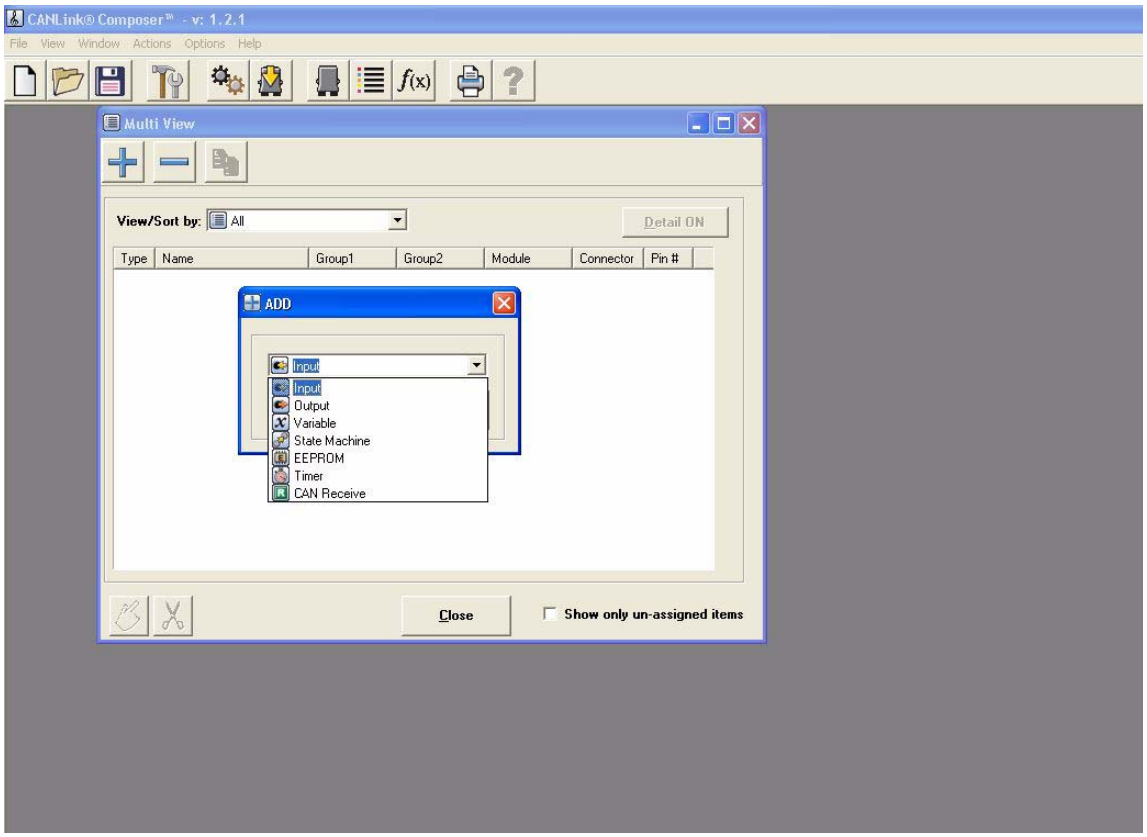


Figure 2

Once the *Data Item* type has been chosen, click *OK* to proceed or *Cancel* to abort.

Common Fields

When creating *Inputs*, *Outputs*, or other types of *Data Items* in the **Multi View** window, some fields are common to all types of *Data Items*.

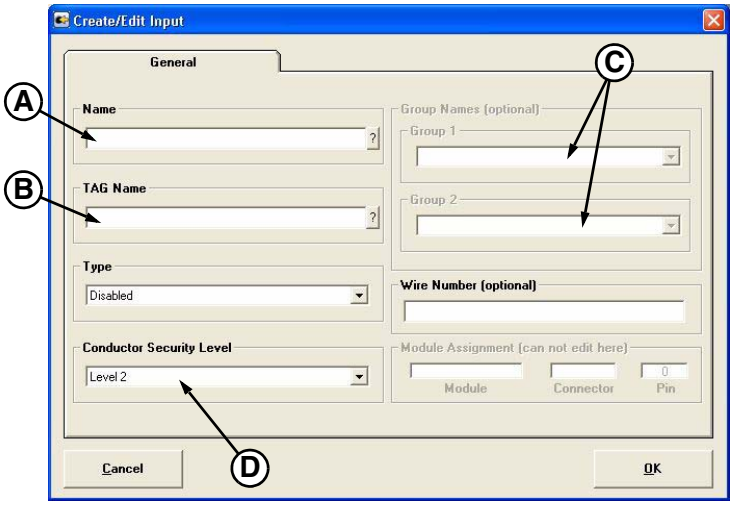


Figure 3

Common to all *Data Item* types are:

(A) Name

This is a user-defined name of the *Data Item*. It must be 20 characters or less, and must be a unique name.

(B) TAG Name

This is a short name of the *Data Item*. This will appear in the block icon displayed in *Comparison* and *Operator Blocks* within the **Rung Editor** window. This does not need to be a unique name. If no name is entered, Composer will automatically use the first seven letters of the *Name*.

Use up to six characters for:

- *Timers*
- *Outputs*
- *CAN Receives*
- *Modules*

Note: A seventh character will be automatically tagged on to the end of the six characters:
Timers extra character: V = value, S = status
Outputs extra character: V = value, S = status, C = current, F = flashing
CAN Receives extra character: V = value, S = status
Modules extra character: M = Module status, C = CAN status

Use up to seven characters for:

- *Inputs*
- *EEPROMs*
- *Variables*
- *State Machines*

(C) Group Names (optional)

A *Data Item* can be grouped with other *Data Items*. *Groups* are used for sorting in the CANLink® Conductor™ and **Multi View** window. All **Create/Edit** windows provide two *Groups* to use. The *Group Name* must be 20 characters or less and can be either typed in or chosen from a previously defined *Group Name* dropdown menu.

(D) Conductor Security Level

This is the minimum level of Password/Dongle Security required to allow the user of Conductor to alter this *Data Item*.

Example 1) Selecting “Level 3” allows Level 1, Level 2 and Level 3 Conductor users to alter this particular *Data Item*.

Example 2) Selecting “Level 1” allows only Level 1 Conductor users to alter this particular *Data Item*.

Create/Edit Input Window - Unique Fields

Depending on the *Input Type* chosen, additional tabs will be added to the window. Following is a description of each field in the various tabs.

General Tab

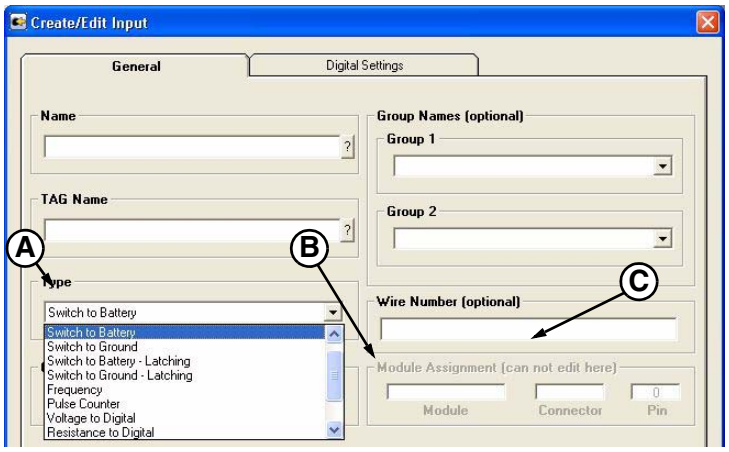


Figure 4

(A) Type

This defines the *Input Type* you want to work with.

The options are:

- STB "Switch to Battery" - Input turns ON when battery voltage is applied, and OFF when battery voltage is removed.
- STG "Switch to Ground" - Input turns ON when it is connected to ground, and OFF when ground connection is removed.
- STB "Switch to Battery - Latching" - Input turns ON when there is a battery connected, and turns OFF when the battery is disconnected and then reconnected.
- STG "Switch to Ground - Latching" - Input turns ON when ground is connected, and turns OFF when ground is disconnected and then reconnected.
- FRQ "Frequency" - Reports the frequency in Hz between pulses.
- PCT "Pulse Counter" - Counts the number of pulses.
- VTD "Voltage to Digital" - Reports the voltage in mV x 1000.
- RTD "Resistance to Digital" - Reports the resistance in ohms.
- FRQ "Frequency - AVG" - Similar to Frequency except it reports the average between the minimum value and the maximum value.
- VTD "Voltage to Digital - AVG" - Similar to Voltage to Digital except it reports the average between the minimum value and the maximum value.
- RTD "Resistance to Digital - AVG" - Similar to Resistance to Digital except it reports the average between the minimum value and the maximum value.

(B) Module Assignment

This displays the module name, connector, and pin that the *Input* is assigned to. It cannot be edited from this window. It will be blank if it has not been assigned.

(C) Wire Number (optional)

This is an optional description for the *Input/Output* to assist the Conductor user in sorting and troubleshooting a system.

Analog Tab

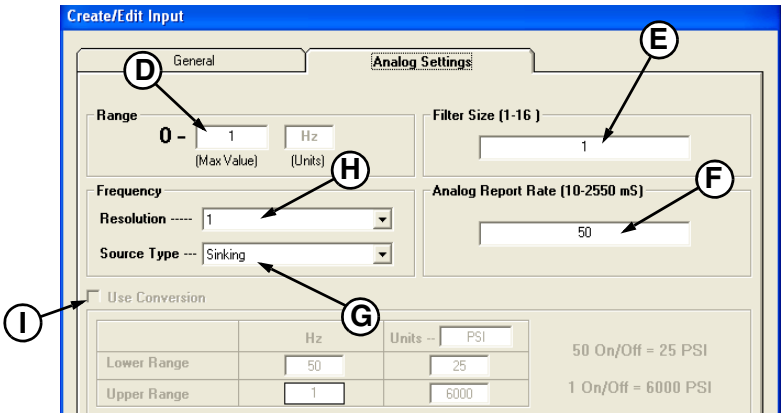


Figure 5

(D) Range

This defines the maximum value for the *Input*.

Applicable to the following *Input Types*:

Frequency

- Default: 1 Hz
- Acceptable values: 1 - 10000

Voltage to Digital

- Default: 1 mV
- Acceptable values: 1 - 65535

Resistance to Digital

- Default: 1 ohm
- Acceptable values: 1 - 65535

Frequency - AVG

- Default: 1 Hz
- Acceptable value: 1 - 10000

Voltage to Digital - AVG

- Default: 1 Hz
- Acceptable values: 1 - 65535

Resistance to Digital - AVG

- Default: 1 ohm
- Acceptable values: 1 - 65535

(E) Filter Size

This defines the maximum running average. The range is 1-16 samples, each sample being taken once a loop. The default is 4.

Applicable to the following *Input Types*:

1. Frequency
2. Voltage to Digital
3. Resistance to Digital

(F) Analog Report Rate

This defines how often the value is reported from the module back to Master Module and is defined in 10 msec increments. The default is 50 msec. This does not apply to the Master Module since analog *Inputs* are automatically updated once a loop.

Applicable to the following *Input Types*:

1. Frequency
2. Pulse Counter
3. Voltage to Digital
4. Resistance to Digital
5. Frequency - AVG
6. Voltage to Digital - AVG
7. Resistance to Digital - AVG

(G) Frequency - Source Type

This defines the type of *Output* the sensor will provide to the *Input*. Options are “Sourcing” (requires sensor to supply battery when active) and “Sinking” (requires sensor to supply ground when active). The default is “Sinking.”

(H) Frequency - Resolution

This defines the resolution (per bit) that the slave module reports back to the Master Module. Options are 0.01, 0.05, 0.1, 0.5, 1.0 and 2.0 Hz per bit. The default is 1.0 Hz.

Example:

A 16 bit number is used equaling 0 - 65535. If the *Frequency Resolution* is set to 0.01 per bit, the resulting frequency range would be 0 - 655.35 Hz in 0.01 Hz steps. If the *Frequency Resolution* is set to 0.05 Hz, the resulting frequency range would be 0 - 3276.75 Hz in 0.05 Hz steps.

(I) Conversion

This converts *Range (Units)* to a different type of unit (PSI, temperature, etc.). Conversion is accomplished by selecting two points on a line. The “Upper Range” value is automatically inserted from the *Max Value* in *Range*. This is only applicable for the values in Conductor.

- Slope = ((Units Upper - Units Lower) / (Input Upper - Input Lower))
- Offset = Units Upper - (Slope * Input Upper)

Digital Tab

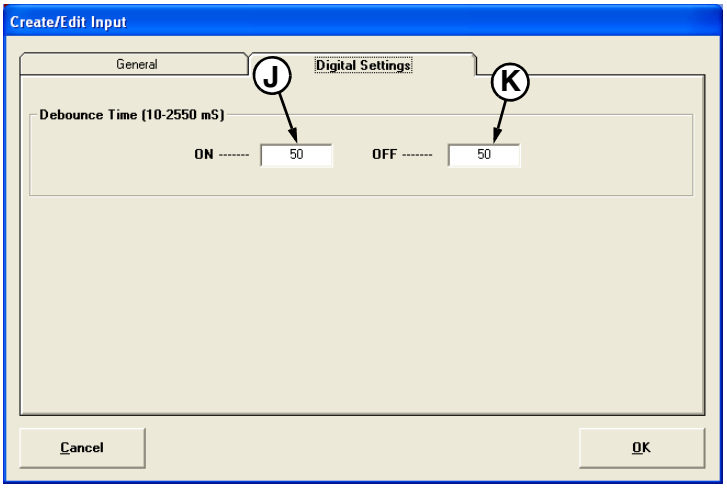


Figure 6

(J) Debounce Time - ON

This defines the amount of time the *Input* must be active before it will switch from the inactive state to the active state. The range is 10 - 2550 in 10 msec increments. The default is 50 msec.

This is applicable for the following *Input Types*:

1. Switch to Battery
2. Switch to Ground
3. Switch to Battery - Latching
4. Switch to Ground - Latching

(K) Debounce Time - OFF

This defines the amount of time the *Input* must be inactive before it will switch from the active state to the inactive state. The range is 10 - 2550 in 10 msec increments. The default is 50 msec.

This is applicable for the following *Input Types*:

1. Switch to Battery
2. Switch to Ground
3. Switch to Battery - Latching
4. Switch to Ground - Latching

Create/Edit Output Window - Unique Fields

Depending on the *Output Type* chosen, additional tabs will be added to the window. Below is a description of each field in the various tabs.

General Tab

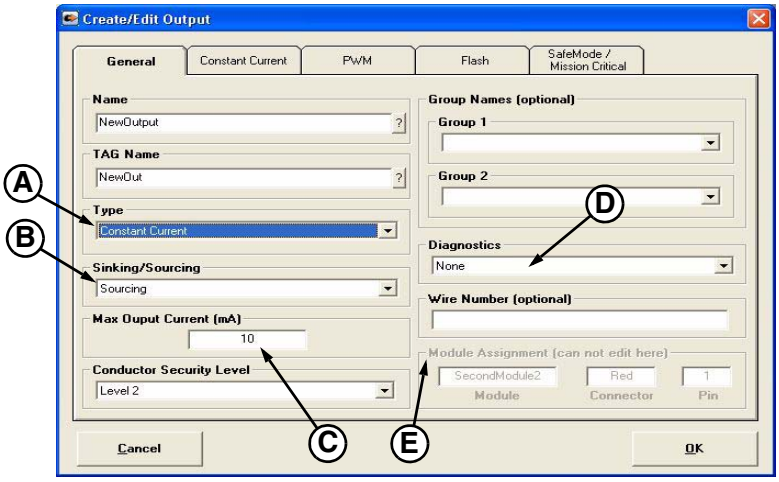


Figure 7

(A) Type

This defines the *Output Type* you want to work with.

The options are:

- DIG "On/Off" - Turns *Output* on or off.
- PWM "PWM" - Can turn on at a percentage of 0-100%, in 0.1% increments.
- CC1 "Constant Current" - Controls the current of 0 - 4.095 Amps, in 0.001 Amp increments.
- SV1 "PWM - Single Servo" - Can turn on at a percentage of 0-100% in 0.1 increments. It also has a direction. Switch two pins between sourcing and sinking *Outputs*; one sinks and one sources.
- SV2 "PWM - Double Servo" - Can turn on at a percentage of 0-100% in 0.1 increments. It also has a direction. Switch two pins between sourcing and sinking *Outputs*; both sink or both source.
- FRQ "Frequency" - Can control the frequency of the PWM *Output* of 0 - 10,000 Hz in 1 Hz increments.

(B) Sinking/Sourcing

This defines the polarity of the *Output* when it is on. Options are "Sinking" (*Output* supplies ground when active) and "Sourcing" (*Output* supplies battery when active). The default is "Sourcing."

Applicable to the following *Output Types*:

1. On/Off
2. PWM
3. Frequency

(C) Max Output Current

This defines the maximum current that the load will draw. This is entered in mA. The range is 10 - 65535 mA. The default value is 10 mA.

(D) Diagnostics

This defines the type of diagnostics the *Output* has. Default value is “None.”

The options are:

- “None”
- “Status”
- “Current” *
- “Status/Current” *

** Selecting either of these will cause a Digital Fuse/Report Rate tab to appear in place of the Constant Current tab.*

Note: Not all Outputs have Diagnostics, so if you select it here, you need to make sure that the Output you assign it to also has the necessary diagnostics. Also, if you select “None” but assign it to an Output that has diagnostics, the diagnostics will still be active.

(E) Module Assignment

This displays the module name, connector, and pin that the *Output* is assigned to. It cannot be edited from this window. This will be blank if the *Output* has not been assigned.

Constant Current Tab

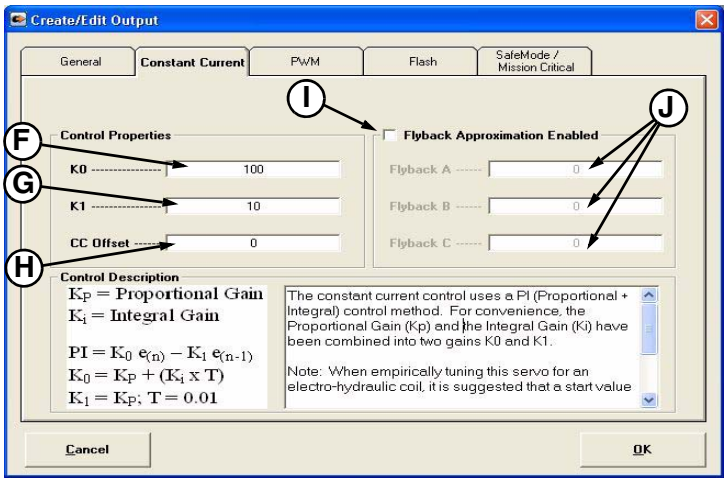


Figure 8

(F) K_0

This combines with K_1 to control the speed that the *Output* will adjust its duty cycle to get the commanded current. Range is 1-255. The higher the number the faster it will try to compensate.

(G) K_1

This combines with K_0 to control the speed that the *Output* will adjust its duty cycle to get the commanded current. Range is 1-255. The higher the number the slower it will try to compensate.

(H) Constant Current Properties - CC Offset

This is the duty cycle that the current control will start at. This should be 2-3% below the threshold value. This will make the *Output* turn on quicker. Range is 0-100% in 1% increments. The default is 0%. This offset is only applicable for the “Constant Current” *Output Type*.

(I) Constant Current Properties - Flyback Check Box

If this box is not checked, the flyback factors are disabled and will default to 0. If this box is checked, the flyback factors are enabled.

(J) Constant Current Properties - Flyback Factor A, B, C

The flyback factors are used to approximate the flyback current and are only necessary if using single wire constant current (Follow the *Flyback Calculation Procedure on page 94* if you need help calculating these factors). These factors are only applicable for the “Constant Current” *Output Type*. Ranges are:

- A - 1 - 65535
- B - 1 - 65535
- C - 1 - 65535

Digital Fuse/Report Rate Tab

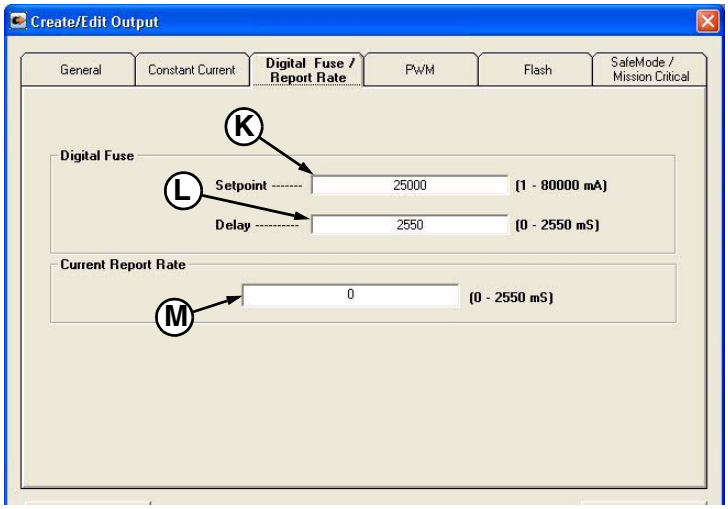


Figure 9

(K) Digital Fuse Setpoint

If the current goes above this value for the time defined in the *Digital Fuse Delay Time (L)*, it will shut the *Output* OFF and be marked as over-current. The range is 1 - 80000 mA. Default value is 25000 mA. This is only applicable for *Outputs* with current feedback.

(L) Digital Fuse Delay

This defines the amount of time which the current can be above the value set in the *Digital Fuse Setpoint* before the *Output* will shut OFF and be marked as over-current. The range is 0 - 2550 mS. Default value is 2550 mS. This is only applicable for *Outputs* with current feedback.

(M) Current Report Rate

This defines how fast the current will be reported back. This only needs to be less than 2.5 seconds if it is being used in a *Comparison Block*. The range is 0 - 2550 mS. Default value is 0. This is only applicable for *Outputs* with current feedback.

PWM Tab

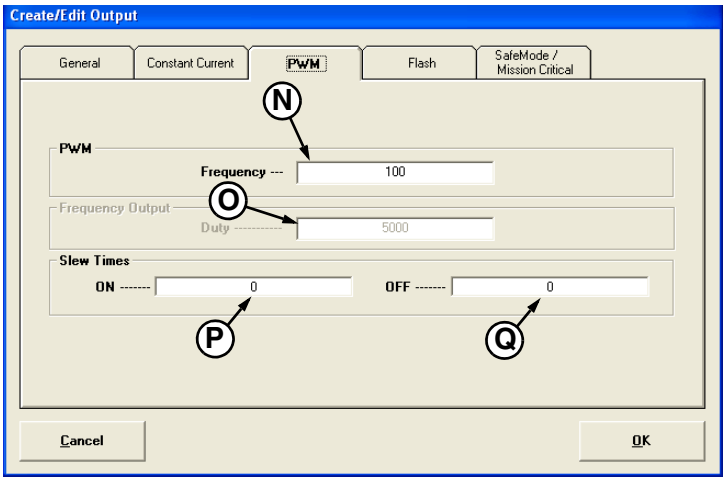


Figure 10

(N) PWM - Frequency

This defines the frequency of the *Output* in Hz. Range is 1 - 10,000 Hz. The default is 100 Hz.

Applicable to the following *Output Types*:

1. PWM
2. Constant Current
3. PWM - Single Servo
4. PWM - Double Servo

(O) Frequency Output - Duty

This defines the duty cycle of the *Output*. Range is 10 - 990. The default is 500. This is only applicable for *Frequency Outputs*.

(P) Slew Times - ON

This defines the amount of time used by the *Output* to go from off to maximum value. The range is from 0 - 2.5 seconds in 10 msec increments. The default is 0.

This is applicable to the following *Output Types*:

1. PWM
2. Constant Current
3. PWM - Single Servo
4. PWM - Double Servo
5. Frequency

(Q) Slew Times - OFF

This defines the amount of time used by the *Output* to go from maximum value to off. The range is from 0 - 2.5 seconds in 10 msec increments. The default is 0.

This is applicable to the following *Output Types*:

1. PWM
2. Constant Current
3. PWM - Single Servo
4. PWM - Double Servo
5. Frequency

Flash Tab

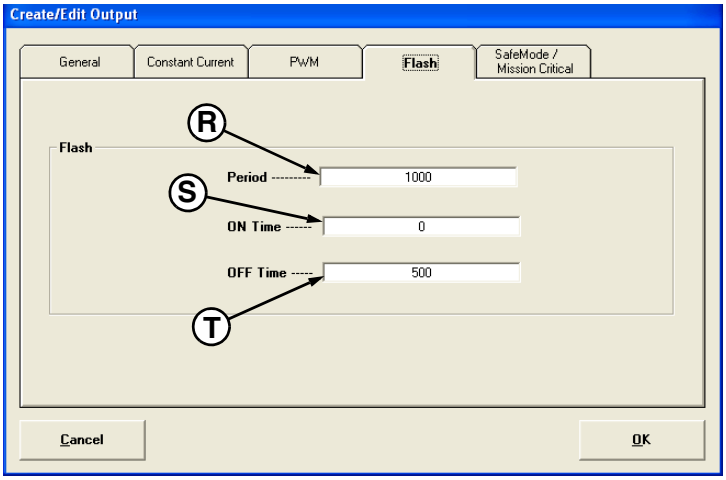


Figure 11

(R) Flash - Period

This defines how long a flash cycle takes to complete. The range is 1 - 65535 in 10 msec increments. The default is 1000 msec.

(S) Flash - ON Time

This defines the point in *Flash - Period* at which the *Output* will turn off. *ON Time* must be less than *OFF Time* and less than the *Period*. The range is 0 - 65535 in 10 msec increments. The default is 0 seconds.

(T) Flash - OFF Time

This defines the point in *Flash - Period* at which the *Output* will turn off. *OFF Time* must be greater than *ON Time* and less than the *Period*. The range is 0 - 65535 in 10 msec increments. The default is 500 msec.

SafeMode/Mission Critical Tab

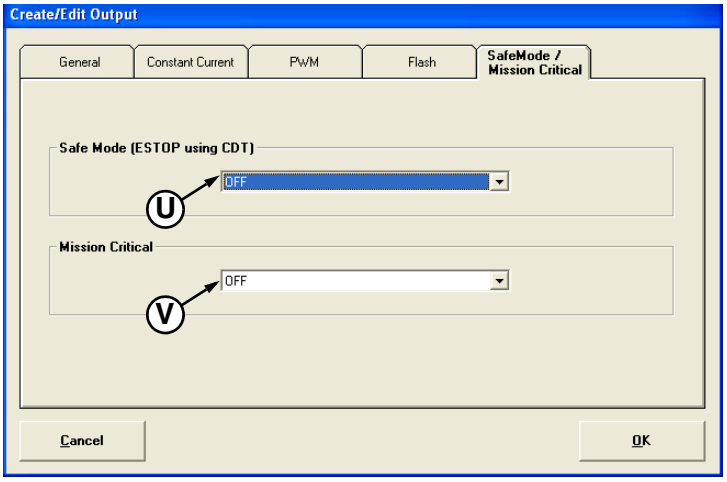


Figure 12

(U) Safe Mode

This defines what the *Output* will do when it goes into *Safe Mode*. The modules can be forced into *Safe Mode* by pressing the space bar while using Conductor. The module will also go into *Safe Mode* when it drops below the low voltage threshold if it is enabled. The default value is "OFF."

Options are:

- "OFF" - The *Output* turns off regardless of the last state.
- "ON" - The *Output* turns on regardless of the last state.
- "Maintain State" - The *Output* will maintain the state it was in at the time of entering *Safe Mode*.
- "ON with FLASH" - The *Output* will turn on and flash when entering *Safe Mode*.

(V) Mission Critical

This defines what the *Output* will do when it goes into *Comm Fail* mode. This is applicable only to Client Modules. For a module to enter *Mission Critical* mode the module must lose communications with the Master Module. The default value is "OFF."

Options are:

- "OFF" - The *Output* turns off regardless of the last state.
- "ON" - The *Output* turns on regardless of the last state.
- "Maintain State" - The *Output* will maintain the state it was in at the time of entering *Mission Critical*.
- "ON with FLASH" - The *Output* will turn on and flash when entering *Mission Critical*.

Create/Edit Variable Window

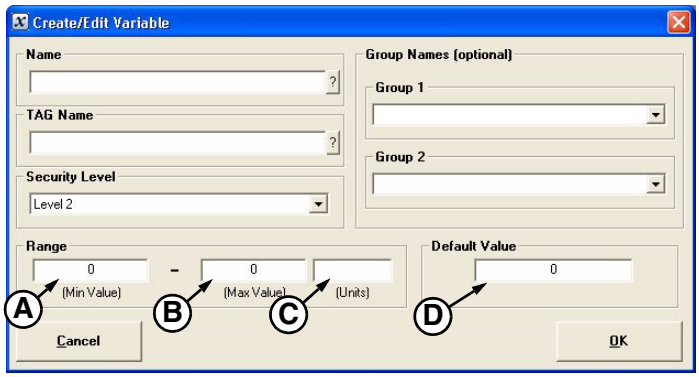


Figure 13

(A) Range - Min Value

Range value must be between 0 - 4294967294.

The *Min Value* must be smaller than the *Max Value*.

(B) Range - Max Value

Range value must be between 1 - 4294967295.

The *Max Value* must be greater than the *Min Value*. The *Max Value* determines the size of the *Variable*. *Max Value* in the range of 0 - 65535 will be treated as 2 bytes of information. *Max Value* from 65536 - 4294967295 will be treated as 4 bytes.

(C) Range Units

The user can enter whatever they want for units. This is used for displaying data in Conductor.

(D) Default Value

This defines the value at startup.

Create/Edit State Machine Window

Double-click on the line item **(Figure 14, A)** you want to edit or create. The **Create/Edit State Names** window will open **(Figure 15)**.

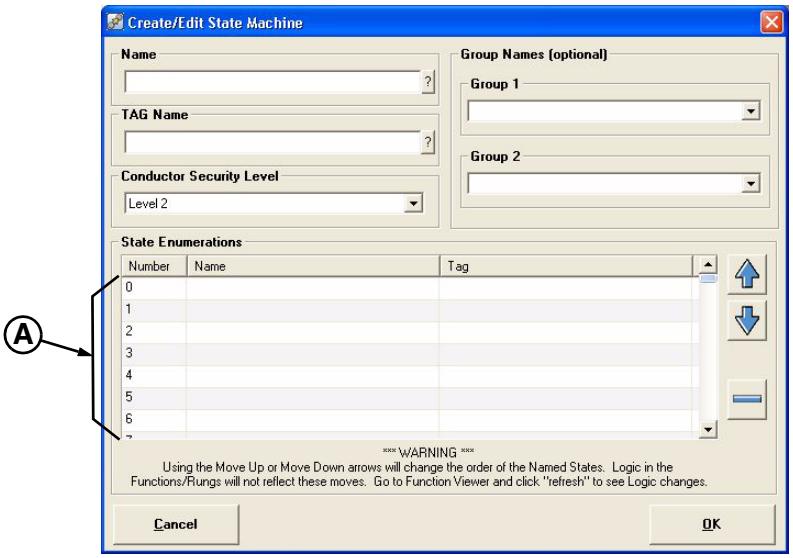


Figure 14

Controls

- The UP and DOWN arrows will move the highlighted line item to change the order of the Named States. Logic in the **Rung Editor** and **Function View** windows will not reflect these changes. Go to the **Function View** window and click *Refresh* to see the logic changes.
- The *DELETE* button will delete the highlighted line item.

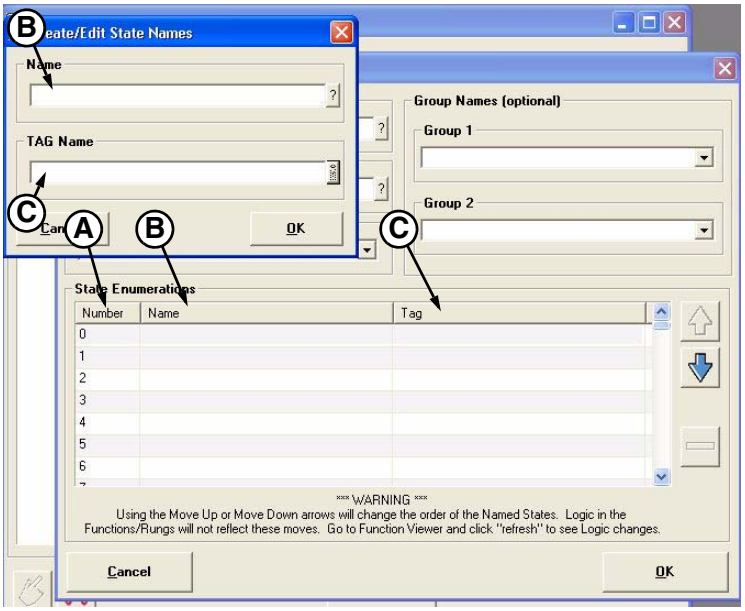


Figure 15

(A) State Enumerations - Number

Each *State Machine* can have up to 255 states.

(B) State Enumerations - Name

This is a 1-20 character description of the enumerated *State* that will be shown in the **Rung Editor** and **Function View** windows. The enumeration name must be unique to the specific *State Machine*.

(C) State Enumerations - Tag

This is a 1-7 character description of the enumerated name. This is used to display the name inside the *Operator* and *Comparison Blocks* of the *Rung* in the **Rung Editor** window. This does not need to be a unique name. If nothing is entered, it will default to the first seven characters of the enumeration name.

Create/Edit Timer Window

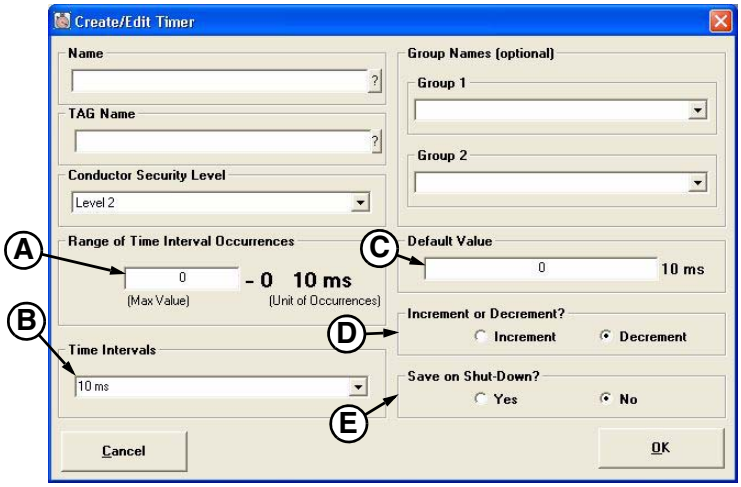


Figure 16

(A) Range of Time Interval Occurrences

This defines the range of the *Timer*. Range value must be between 0 - 4294967294.

The *Min Value* must be smaller than the *Max Value*.

(B) Time Intervals

This defines the unit of time the *Timer* is in. The options are 10 msec, 1 second, 10 seconds, 1 minute, and 10 minutes. The default is 10 msec.

(C) Default Value

This is used two different ways:

- If it is saved on shut-down, this will be the default value the first time the unit runs or if *Restore Factory Defaults* is selected at programming time.
- If it is not saved on shut-down, this will be the value on startup.

(D) Increment or Decrement?

This defines if the *Timer* will count up (“Increment”) or count down (“Decrement”). The default is “Decrement.” For Decrements the *Timer* counts down until it reaches 0, then stops. For Increments the *Timer* counts up to a value of 65535 or 4294967295, depending on the range, then stops.

(E) Save on Shut-Down?

This defines whether or not the latest *Timer* value is saved on shut-down. The saved value will be loaded on the next module startup. The default is “No.”

Create/Edit EEPROM Window

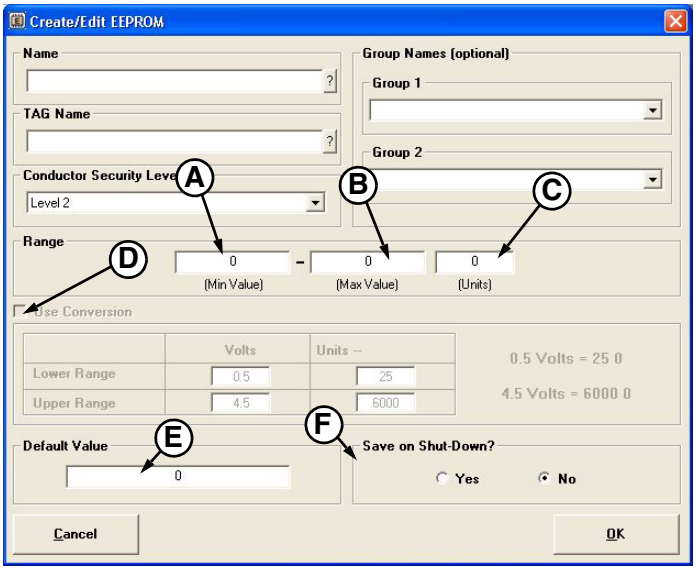


Figure 17

(A) Range - Min Value

Range value must be between 0 - 4294967294.

The *Min Value* must be smaller than the *Max Value*.

(B) Range - Max Value

Range value must be between 1 - 4294967295.

The *Max Value* must be greater than the *Min Value*. The *Max Value* determines the size of the *Variable*. *Max Value* in the range of 0 - 65535 will be treated as 2 bytes of information. *Max Value* from 65536 - 4294967295 will be treated as 4 bytes.

(C) Range - Units

The user can enter whatever they want for units. This is used for displaying data in Conductor.

(D) Use Conversion

This converts *Range (Units)* to a different type of unit (PSI, temperature, etc.). Conversion is accomplished by selecting two points on a line. The “Upper Range” value is automatically inserted from the *Max Value* in *Range*. This is only applicable for the values in Conductor.

- Slope = ((Units Upper - Units Lower) / (Input Upper - Input Lower))
- Offset = Units Upper - (Slope * Input Upper)

(E) Default Value

This is what the value will be if the *EEPROM* has never been written to or, if in Conductor, the *Restore Factory Defaults* button is pressed.

(F) Save on Shut-Down

This defines if the *EEPROM value* is saved on shut-down. The default is “No.”

Create/Edit CAN Receive Window

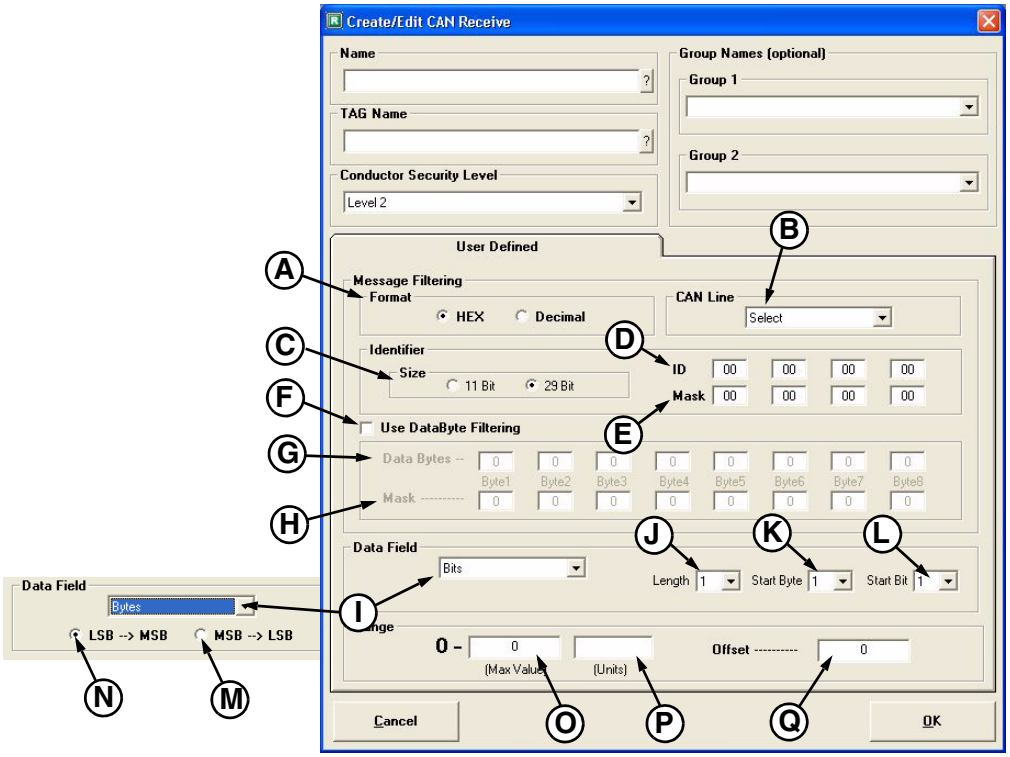


Figure 18

(A) Message Filtering - Format

This changes the type of data entered into fields (D, E, G, and H). Choices are hexadecimal or decimal.

(B) Message Filtering - CAN Line

Selects which CAN line the message is to be received on.

(C-E) Message Filtering - Identifier

- *(C) Size - There are 2 different types of CAN Identifiers: 11 bit and 29 bit. Changing this affects the size of (D) and (E).*
- *(D) ID - Enter the 11 or 29 bit CAN Identifier you want the module to accept.*
- *(E) Mask - Setting a bit to 1 in the Mask (E) will make the code check the same bit in ID (D). Setting a bit to 0 will make the code not check the bit in (D).*

Example 1:

ID = 00 00 01 00
Mask = 00 00 FF 00

Module will accept any message as long as the third byte is 01. Only the third byte in the mask is set to match.

Example 2:

ID = 00 00 01 00
Mask = FF FF FF FF

Module will accept only message 00 00 01 00. The mask is set to match all bits.

(F-H) Message Filtering - Use DataByte Filtering

- *(F) Use DataByte Filtering Check Box - If this is checked, the data bytes can be used for additional message acceptance filtering.*
- *(G) Data Bytes - Enter the data byte values you want the module to accept.*
- *(H) Mask - Setting a bit to 1 in the Mask (H) will make the code check the same bit in Data Bytes (G). Setting a bit to 0 will make the code not check the bit in (G).*

(I-N) Data Field

- *(I) Type - Set the kind of data you want to get: Bytes or Bits. Selecting Bytes adds properties (M) and (N).*
- *(J) Length - This changes based on (I). States the number of bytes or bits you wish to look at. You can look for 4 bytes or 32 bits.*
- *(K) Start Byte - Determines which byte of data to start looking at. There are 8 data bytes per CAN message. So if your data is in byte 2, set this to 2.*
- *(L) Start Bit - Used only when (I) is set to Bits. Determines which bit to start looking at in a data byte. There are 8 bits per byte.*
- *(M) MSB-LSB - Order of data fields is Most Significant Bit to Least Significant Bit. Used when (I) is set to bytes and the length is set to more than 2 bytes.*
- *(N) LSB-MSB - Order of data fields is Least Significant Bit to Most Significant Bit. Used when (I) is set to bytes and the length is set to more than 2 bytes.*

(O-Q) Range

- *(O) Max Value - Range value must be between 1 - 4294967295.*
  The Max Value must be greater than the Min Value. The Max Value determines the size of the CAN Receive Data Item. Max Value in the range of 0 - 65535 will be treated as 2 bytes of information. Max Value from 65536 - 4294967295 will be treated as 4 bytes.
- *(P) Units - The user can enter whatever they want for units. This is used for displaying data in Conductor.*
- *(Q) Offset - The offset can be a positive or negative number and will be subtracted from or added to the received value.*

MODULE VIEW WINDOW

Description

This window is accessed from the **Main** window by either clicking the  *Open Module View* button or choosing *View>Module View* from the file menu.

The **Module View** window shows the modules and the IO associated with each. It can open the **Module Configuration** window.

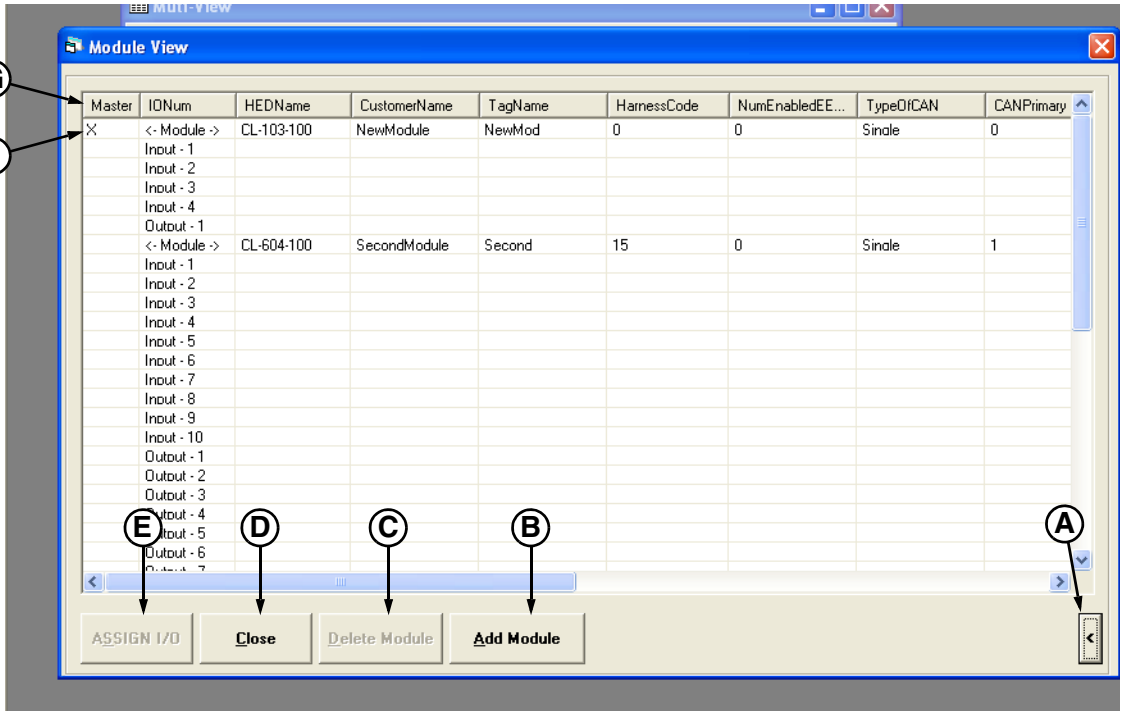


Figure 19

Controls

(A) Expand Button

This will expand the size of the window.

(B) Add Module Button

Opens the **Module Configuration** window allowing you to create a module.

(C) Delete Module Button

Used to delete the module that is highlighted in the *List Box*. A window will appear to verify the action. There is no “undo,” so be certain before you click *Yes*.

(D) Close Button

This will close the **Module View** window.

(E) Assign I/O Button

Opens the **Assignment** window.

(F) List Box

Displays the module and its various properties. Double-clicking on a module will open the **Module Configuration** window where the module can be edited.

(G) Column Headers

These describe the type of *Data Item* shown in the column below each one. Clicking on any of these will not cause the *Data Item* to sort.

MODULE CONFIGURATION WINDOW

Description

The **Module Configuration** window will be used to add or edit a module. This window can only be opened from the **Module View** window by double-clicking a module *Name* or clicking the *ADD* button.

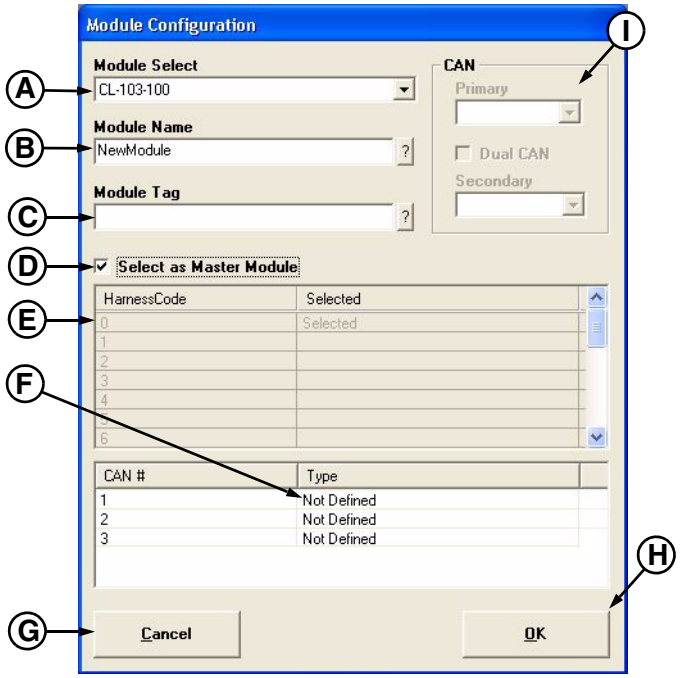


Figure 20

Controls

(A) Module Select Dropdown Menu

This contains a list of modules from the Module Database. If this window is opened by clicking the *ADD* button in **Module View**, this box will be active. If this window is opened by double-clicking a module in the **Module View** *List Box*, this box will be grayed out and contain the name of the module type.

(B) Module Name Text Box

Enter a unique name in this box for the module. The name can be 1-20 characters.

(C) Module Tag Text Box

This is a description of the module and must be six characters or less. This name will be displayed inside *Comparison* and *Operator Blocks* within the **Rung View** window. This does not need to be a unique name. If no name is entered, Composer will automatically use the first six letters of the *Name*.

(D) Select as Master Module

Assigns the module as the Master Module. Only one module can be used as a Master Module. This is active only if the module is capable of being a master, as defined by (A), and no other module has been selected as the Master Module.

(E) Harness Information Text Box

Shows the available harness number for the module. If a harness number is in red, that means it is already being used by a module of the same type and cannot be selected for this module. This is not active if the module has been selected as a Master Module.

Note: To calculate the module's harness code, start with 15 and then:
subtract 1 if Harness 1 is grounded.
subtract 2 if Harness 2 is grounded.
subtract 4 if Harness 3 is grounded.
subtract 8 if Harness 4 is grounded.

(F) CAN Information Text Box

This displays the number of CAN lines on the Master Module.

Double-clicking on a line will cause the *Type* to cycle through “Not Defined,” “Module,” and “J1939” options. This box is active only if the module is selected as Master Module.

- “Not Defined” means Disable CAN line.
- “Module” means other HED CANLink modules.
- “J1939” means non-HED CANLink modules.

(G) Cancel Button

Returns control to the **Module View** window without making changes.

(H) OK Button

Updates and returns control back to the **Module View** window. If module was selected as a Master Module and a Master Module has already been selected, you will be prompted to make the change. Click *OK* to change or *Cancel* to exit without making changes.

(I) CAN

This is active only for slave modules.

Primary Dropdown Menu

Dual CAN Check Box

Secondary Dropdown Menu

ASSIGNMENT WINDOW

Description

This matches the *Inputs* or *Outputs* of a module to a **Multi View** *Input* or *Output Data Item*. This window is accessed from the **Multi View** window by first highlighting the *Data Item* **(Figure 21, A)** to be assigned, then clicking the *Assign* button **(Figure 21, B)**. Double-click an *IO #* line item **(Figure 21, C)** to assign an *IO #* to the selected *Data Item*. The **Assignment** window will automatically close.

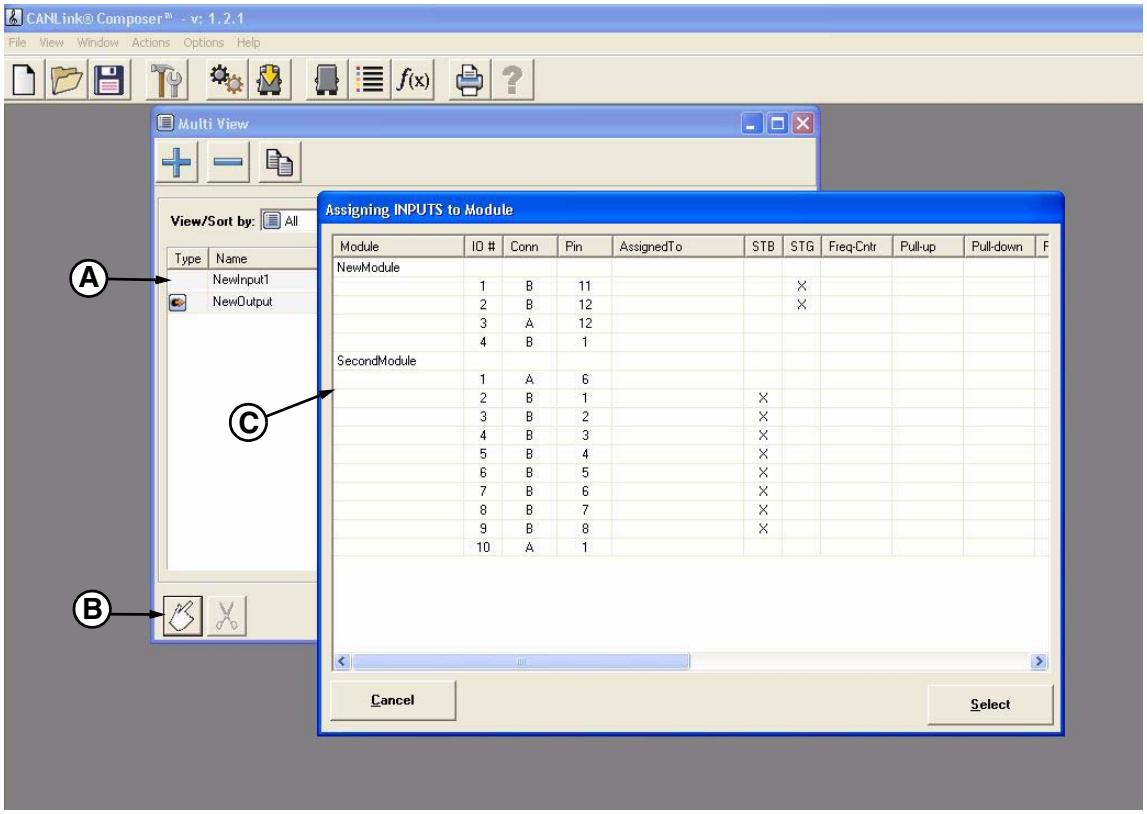


Figure 21

Note: The example above shows Input assignment; however, the assignment window for Outputs is basically the same.

Function Blocks

OVERVIEW

Function Blocks determine how the application works, using a type of ladder logic. Each *Function Block* is made up of *Rungs*. Each *Rung* can have up to 5 *Logic Blocks* and 25 *Operator Blocks*.

The *Rungs* can be viewed as either text **(Figure 1: Function View)** or in a graphical form **(Figure 2: Rung Editor)**. Both views list all the information about the *Comparison Blocks* and the *Operator Blocks* in the *Rung*.

By default, there will be a main *Function Block* where the flow will start from. Additional functions can be called from the main or from any other function.

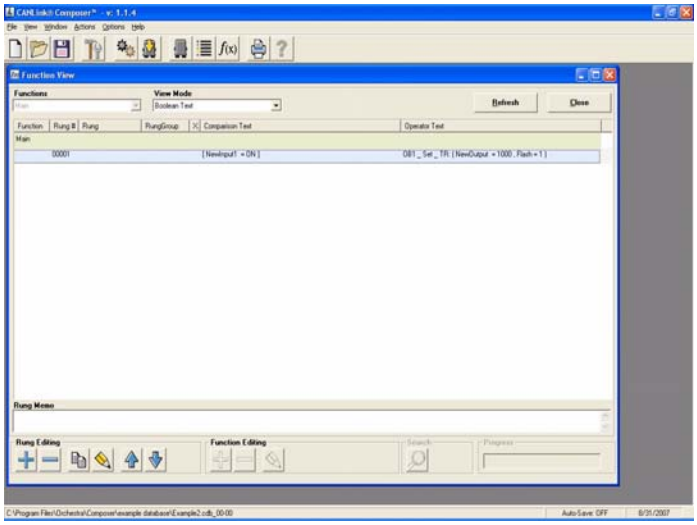


Figure 1: Function View

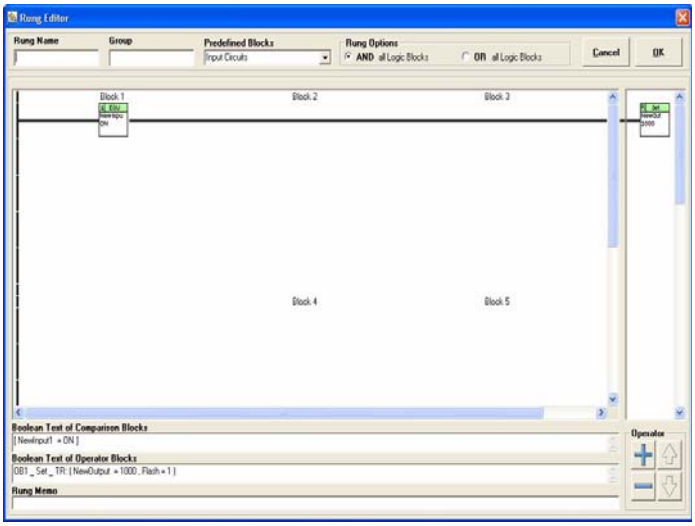


Figure 2: Rung Editor

DEFINITIONS

Function Block

A *Function Block* is a collection of *Rungs*.

Rung

A *Rung* is a collection of 0-5 *Logic Blocks* and 1-25 *Operator Blocks*.

Logic Block

A *Logic Block* is a collection of 0-5 *Comparison Blocks*.

Comparison Block

A *Comparison Block* is one specific block inside a *Logic Block*. A *Comparison Block* maps the *Data Items* to specific decision-making controls. Each *Comparison Block* equates to a True/False result.

- A green block header means it is OK.
- A red block header means something is entered incorrectly in the block.
- A tan block header means it was just added.

Operator Block

An *Operator Block* maps the user-desired action into the *Data Items* via many controls.

- A green or blue block header means it is OK.
  - Green designates an action happens when the *Logic Blocks* equate true.
  - Blue designates an action happens when the *Logic Blocks* equate false.
- A red block header means something is entered incorrectly in the block.
- A tan block header means it was just added.

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FUNCTION VIEW WINDOW

Description

The **Function View** window displays the *Rungs* in the *Function Blocks* and allows you to create, delete, and edit the *Function Blocks*.

This window is opened by clicking the *Function View* button in the **Main** window, or by selecting *View>Function View* from the **Program** Menu.

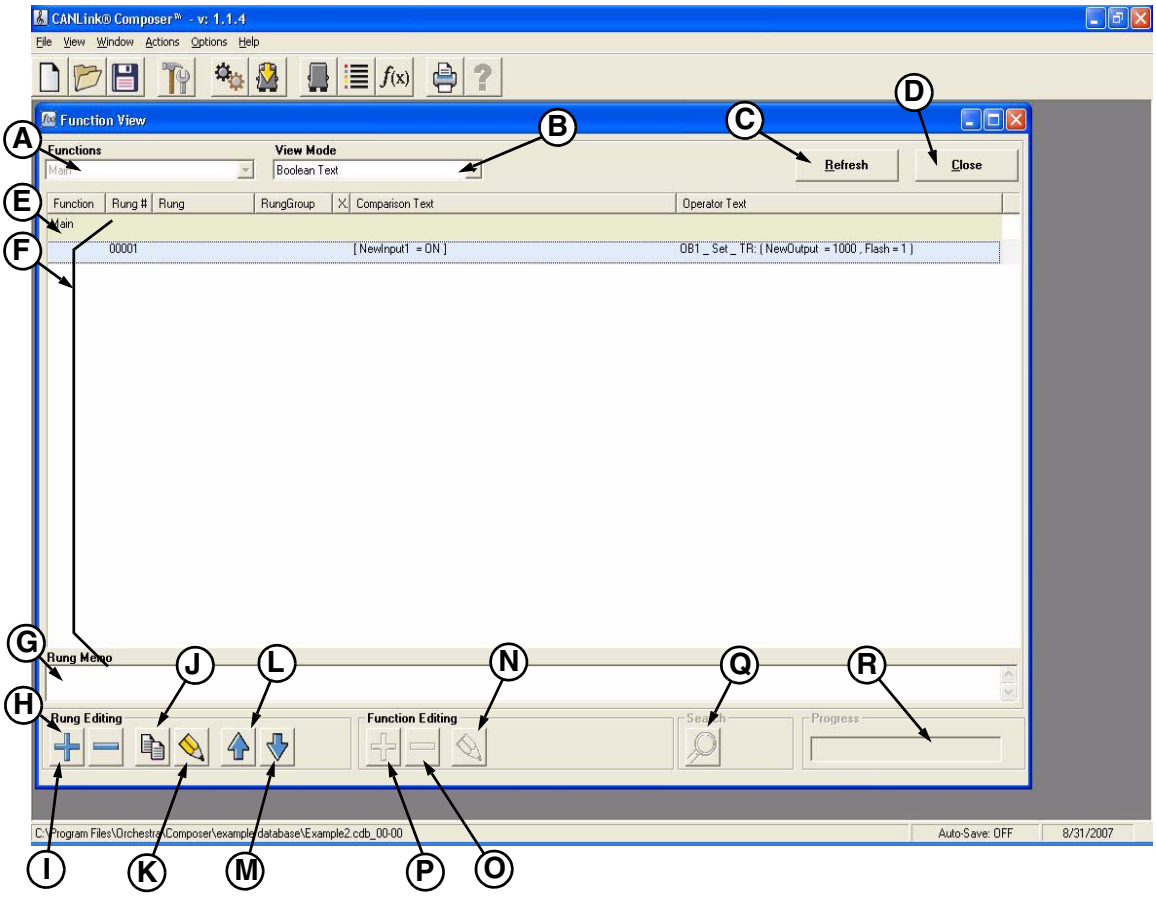


Figure 3

Controls

(A) Functions Dropdown Menu

This selects which *Function Block* is currently displayed in the *Rung List Box (F)*.

The options are:

- "Main" - This displays the main *Function Block Rungs*.
- "User-Created Names" - This displays the *Rungs* for the selected user-created *Function Blocks*.
- "All" - This displays all of the *Rungs* for all of the *Function Blocks*, showing a separation between blocks.

(B) View Mode Dropdown Menu

This selects how to view the *Rungs* in the *Rung List Box (F)*. After you have selected the type, it will also continue to show the currently selected type.

The options are:

- "Boolean Text" - This displays the *Rungs* in a text view using boolean text/logic.
- "Rung Memo" - This displays the descriptions that were entered for each *Rung*.

(C) Refresh Button

This will redraw the window to display updated information.

(D) Close Button

This will close the window and include the changes that were made.

(E) Function Description

This line displays the name of the current *Function Block*.

(F) List Box

This shows all the *Rungs* currently selected by the *Functions*. It will display them as selected by the *View Mode* dropdown menu (B). Double-clicking a *Rung* will open up the **Rung Editor** window.

Rungs can be sorted by clicking on any of the column headers. If the *Rungs* are sorted by any column other than *Rung #*, the *Rungs* can only be edited and no new *Rungs* can be created. Clicking the *Rung #* column will put them back in order, and allow *Rungs* to be deleted, moved, copied and new *Rungs* to be created.

Note: The Rung Editing right-click menu and buttons, except Rung Edit, are also disabled unless the Rungs are sorted by the Rung # column.

(G) Memo Text Box

This will display the description of the *Rung* when *View Mode>"Boolean Text"* is selected. This will display the *Boolean Text* information of the *Rung* when *View Mode >"Rung Memo"* is selected. This text is entered from the **Rung Editor** window. If a Function is selected, the *Memo* text box will display the description for that Function. This text is entered from the **Create/Edit Function** window.

(H-M) Rung Editing Box

(H) ADD Button

This will open the **Rung Editor** window in order to create a new *Rung* and add it to the end of the *Function Block*.

(I) DELETE Button

This button will delete the highlighted *Rung* and prompt you to verify the action. This has no "undo" function so be sure before clicking *Yes*.

(J) COPY Button

This will create a copy of the currently highlighted *Rung*. After the new *Rung* is created, double-click the new *Rung* or click the *Edit* button to edit the data in the **Rung Editor** window.

(K) EDIT Button

This will open the currently selected *Rung* in the **Rung Editor** window and allow you to edit the current *Function Block*.

(L) MOVE UP Button

This will move the selected *Rung* up in the *List Box* and update the order in which *Rungs* are executed and saved.

(M) MOVE DOWN Button

This will move the selected *Rung* down in the *List Box* and update the order in which *Rungs* are executed and saved.

(N-P) Function Editing Box

(N) EDIT Button

This will open a **Create/Edit Function** window.

(O) DELETE Button

This will delete an entire function, including all its *Rungs*.

(P) ADD Button

This will open the **Create/Edit Function** window where a *Function* can be created.

Note: Right-clicking in the Function View window **(Figure 4)** *brings up a selectable menu for Adding, Copying and Deleting Rungs.*

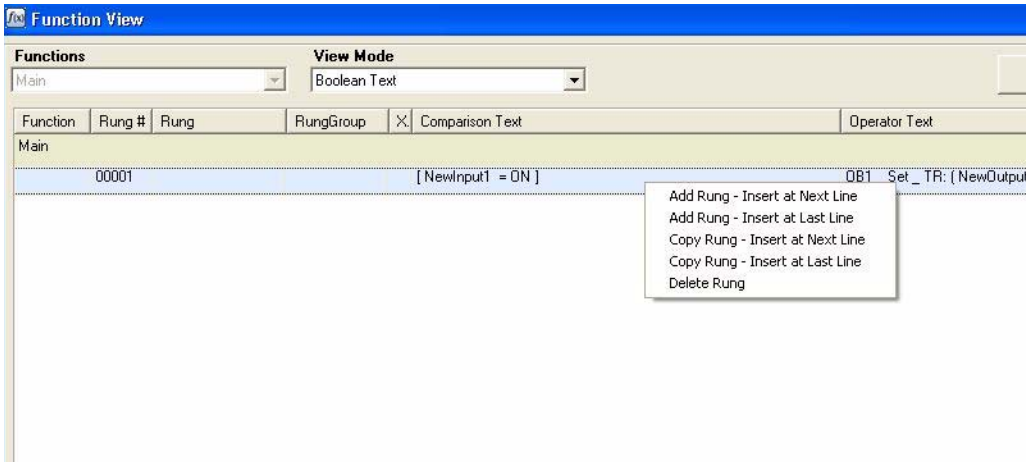


Figure 4

Search Box

(Q) START Button

This will open the **Search** window and search the *Function Rungs* for the specified text.

(R) Progress Bar

This shows the progress of the operation being completed.

Create/Edit Function Window

This window is accessed by double-clicking on the *Function Description* **(Figure 5, A)** that you want to edit from **Function View**. It allows the *Name, Tag Name*, and *Memo* (description) of the function to be edited.

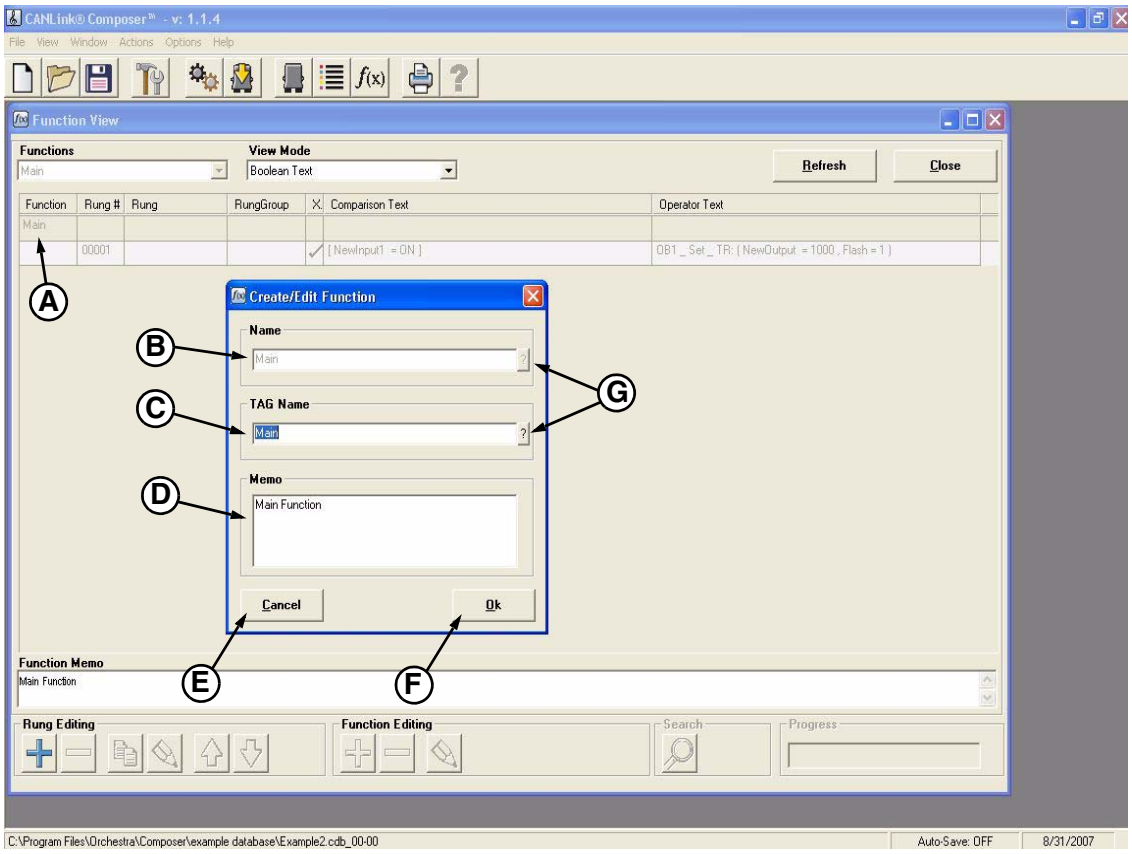


Figure 5

Controls

(B) Name Text Box

Enter the *Name* that will be used to identify the *Function Block* in **Rung Editor, Function View** and in Conductor. It must be 1-20 characters in length and unique to all other *Function Block* names.

(C) TAG Name Text Box

This is a 1-7 character description that will be seen in the *Comparison* and *Operator Blocks* of the *Rungs*. It does not need to be unique. If nothing is entered here, Composer will automatically assign the first seven letters of the *Name*.

(D) Memo Text Box

Enter a short description of the *Function Block*. There is no limit to the number of characters used here.

(E) Cancel Button

This will cancel all changes and close the **Create/Edit Function** window.

(F) OK Button

When this button is clicked, the software will verify the *Name* is unique, make the changes, and close the window.

Warnings are non-fatal and will not cause the action to fail. Correction is optional. Click *OK* to continue or *Cancel* to change.

Errors are fatal and must be corrected. If the name is not unique, an **Invalid Entry** window will appear. Click *OK* and revise the *Name*.

To display a list of names or tags that are already in use, click the "?" **(Figure 5, G)** at the end of the text box.

SEARCH WINDOW

Description

This will search through the *Function Blocks* to find *Data Items*. This window can be open at the same time as the **Function View** window.

Controls

Search for Text Box

This will be either the data name that was selected after the link to check box was selected or the text that was entered by you.

Search for Link Check Box

Clicking this box will open the **Multi View** window to allow you to pick a name from the list.

Check all Functions Check Box

If this is checked, it will search through all of the functions. Otherwise it will only search the one that is currently being viewed.

Check Description Check Box

If this is checked, it will search through all *Rung* descriptions to find the search text.

Close Button

Returns control back to the **Function View** window. No action is taken.

Stop Search Button

This will stop the current search.

Find All Button

This will bring up a list of all the *Rungs* in the search results *List Box* that the *Data Item* was used in.

Find Next Button

This will bring up the next occurrence of a *Data Item*. This also updates the *Rung List Box* in the **Function View** window.

Find Previous Button

This will bring up the previous occurrence of the *Data Item*. This also updates the *Rung List Box* in the **Function View** window.

Search Results Window

Only displayed when the *Find All* button is pressed. This will display all of the *Rungs* that use the search criteria. It will display function *Name*, function *Rung* number, and the function description. If you double-click on a line item, it will bring it up in the **Function View** window.

Progress Bar

This will show the progress of the operation being completed.

RUNG EDITOR WINDOW

Description

This is the window where you define what the *Rung* will do. Available are five *Logic Blocks* (displayed in the left window), each containing up to five *Comparison Blocks* in various orders based on the *Predefined Blocks* chosen (*see Logic Blocks on page 79 for more information*), and 25 *Operator Blocks* (displayed in the right window).

This window is accessed by double-clicking a *Rung* from within **Function View** window, or clicking *+ ADD* or *EDIT* from the **Function View** window.

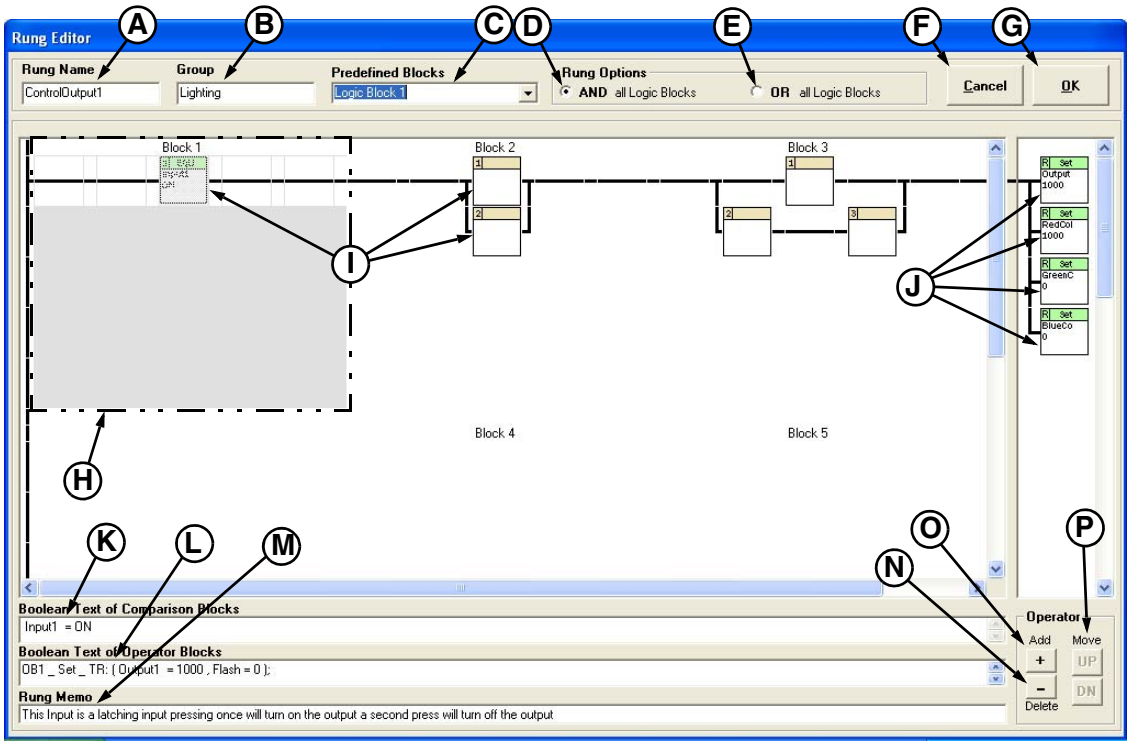


Figure 6

Controls

(A) Rung Name Text Box

This is a description of the *Rung* and will be used in the **Function View** window and Conductor.

(B) Group Text Box

Rungs can be grouped together and are used for sorting in Conductor or **Function View** window. *Rungs* can be grouped in one *Group*. The *Group* name must be 20 characters or less.

(C) Predefined Blocks Text Box

This is a list of block *Types* that can be used in the currently selected *Logic Block (H)*. When you select a block *Type*, it will update the currently selected *Logic Block* box in the **Rung Editor** window. *See Logic Blocks on page 79 for more information*.

(D and E) Rung Options Box

This determines how the *Logic Blocks* are used.

(D) AND Radio Button

When this option is chosen, the *Logic Blocks* will be displayed across the screen indicating that each *Logic Block* must be true for the entire *Rung* to be true.

(E) OR Radio Button

When this option is chosen, the *Logic Blocks* will be displayed down the screen indicating that if any of the *Logic Blocks* is true, the entire *Rung* is true.

(F) Cancel Button

This will cancel all changes and close the window.

(G) OK Button

When this button is clicked, the software will make the changes and close the window.

Warnings are non-fatal and will not cause the action to fail. Correction is optional. Click *OK* to continue or *Cancel* to change.

Errors are fatal and must be corrected.

(H) Logic Block

A *Logic Block* contains up to five *Comparison Blocks* that define how the *Logic Block* carries out its task. *Logic Blocks* should be defined from left to right and top to bottom.

Shown is the location for the first *Logic Block*. If the *AND* logic option is chosen, the remaining blocks will be to the right (as shown in ***Figure 6***). If the *OR* logic option is chosen, the remaining blocks will be shown below the first one.

(I) Comparison Block

A *Comparison Block* is a collection of properties that will compare one *Data Item* to a value or another *Data Item*. The compare must result in a True/False answer.

A new *Comparison Block* will have a tan header. A correctly defined *Comparison Block* will have a green header. If a *Comparison Block* is not defined, or incorrectly defined, its header will be red.

Comparison Blocks contain the formulas that will return a True (1) or False (0) value, determining in conjunction with the other *Comparison Block*s in the *Rung* if the *Rung* is true or false.

Single-clicking on a *Comparison Block* will highlight it and show the properties in the *Text Boxes (K, L, M)* at the bottom of the window. Double-clicking on a *Comparison Block* box will open the **Edit/Create Comparison Block** window allowing the logic criteria to be entered or edited. *See Edit/Create Comparison Block Window on page 62 for more information.*

(J) Operator Blocks

An *Operator Block* is a collection of properties that will perform an operation on a *Data Item*.

A new *Operator Block* will have a tan header. A correctly defined *Operator Block* that runs when the *Rung* is true will have a green block header. A correctly defined *Operator Block* that runs when the *Rung* is false will have a blue block header. An *Operator Block* that is not defined, or incorrectly defined, will have a red header.

This window defines what should happen based on the result acquired from the *Comparison Block*.

Single-clicking an *Operator Block* will highlight it and show the properties in the *Text Boxes (K, L, M)* at the bottom of the **Rung Editor** window. Double-clicking an *Operator Block* will open the **Edit/Create Operator Block** window allowing the logic criteria to be entered or edited. *See Edit/Create Operator Block Window on page 64 for more information.*

(K) Boolean Text of Comparison Blocks Text Box

This displays the values defined in the selected *Comparison Block*.

(L) Boolean Text of Operator Blocks Text Box

This displays the values defined in the selected *Operator Block*.

(M) Rung Memo Text Box

Enter a description of the entire *Rung*. This will also be displayed in the **Function View** window.

(N-P) Operator Box

(N) Delete

This will delete the selected *Operator Block*.

(O) Add

This will add a new *Operator Block* to the bottom of the list of *Operator Blocks*.

(P) Move

This will move the selected *Operator Block* up or down to adjust the order of execution.

Edit/Create Comparison Block Window

Description

This window is accessed by double-clicking on a *Comparison Block* in the **Rung Editor** window. It is used to define the *Comparison Block* properties.

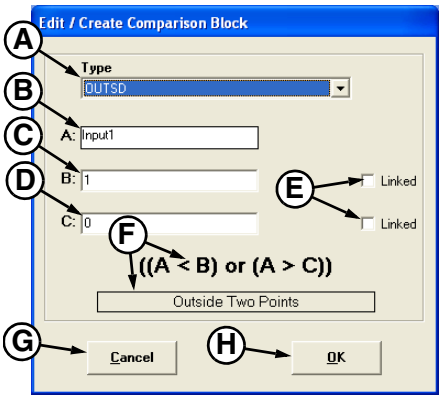


Figure 7

Controls

(A) Type Dropdown Menu

Choose the *Type* of comparison formula from this menu. The Boolean equation of the chosen *Type* will be displayed in area (F) above the *Cancel* and *OK* buttons.

The choices are:

Type	Boolean	Description
EQU	(A == B)	A equals B
NEQU	(A <> B)	A does not equal B
LT	(A < B)	A is less than B
LTE	(A <= B)	A is less than or equal to B
GT	(A > B)	A is greater than B
GTE	(A >= B)	A is greater than or equal to B
BTWN	(B < A < C)	A is between two points
BTEQU	(B <= A <= C)	A is between or equal to two points
OUTSD	((A < B) or (A > C))	A is outside two points
OSEQU	((A <= B) or (A >= C))	A is outside or equal to two points
BITCmp	((A & B) = C))	Bit compare

(B) Text Box A:

This box displays the name of the *Data Item* assigned to the function of the selected *Comparison Block*. To enter or edit this function, double-click the text box.

(C) Text Box B:

This is a user-defined value that is either entered or chosen from a dropdown menu, depending on the *Type* of comparison formula chosen. This can also be linked to another *Data Item* by checking box (E).

(D) Text Box C:

This is a user-defined value that is either entered or chosen from a dropdown menu, depending on the *Type* of comparison formula chosen. This may also be linked to another *Data Item* by checking box (E).

(E) Linked Check Box

This enables the values to be assigned to a *Data Item*. By default it is unchecked. When the box is checked it will clear out the value in the text box or show a previously linked *Data Item*. Double-click the text box to open the **Multi View** window. The *Data Item* name selected will show up in the text box.

(F) Formula Description

This displays the Boolean equation of the comparison formula *Type*.

(G) Cancel Button

This will cancel all changes and close the window.

(H) OK Button

This will assign new or changed data to the *Comparison Block* and close the window.

Edit/Create Operator Block Window

Description

This window is accessed by double-clicking on an *Operator Block* in the **Rung Editor** window. It is used to define the *Operator Block* properties.

Operator Block windows differ greatly depending on the *Type* chosen. Shown is one *Type* of **Operator Block** window. *See Operator Block Window Types on page 67* for a complete list of examples.

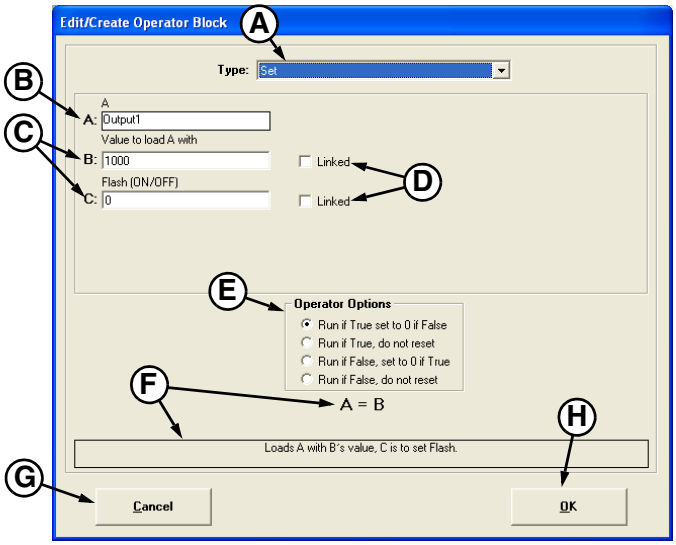


Figure 8

Controls

(A) Type Dropdown Menu

This defines what action the *Operator Block* should carry out.

The choices are:

Type	Boolean	Description
Set	A=B	Loads A with B's value, C is to set Flash
Dec	A=A-1	This will decrement the counter (A) by 1. The counter will not decrement again until the Rung turns False then True.
Inc	A=A+1	This will increment the counter (A) by 1. The counter will not increment again until the Rung turns False then True.
Percnt	A=(High Value, Low Value, Percent)	Calculates the percentage and stores it into A.
Add	A=B+C	Adds B to C and stores it into A.
Sub	A=B-C	Subtracts C from B and stores it into A.
Mult	A=BxC	Multiplies B and C and stores it into A.
Div	A=B/C	Divides B by C and stores it into A.
PID > T	A=(Input, Input Target, Input Deadband, Output Threshold, Output Max, P Gain, I Gain, D Gain)	Does a PID control on the Output.

Type	Boolean	Description
PID < T	A=(Input, Input Target, Input Deadband, Output Threshold, Output Max, P Gain, I Gain, D Gain)	Does a PID control on the Output.
PIDspd	A=(Input, Input Target, Input Deadband, Output Threshold, Output Max, P Gain, I Gain, D Gain)	Does a PID control on the Output.
Ramp	A=(Start Value, End Value, Ramp Time)	Loads A with B's value and will ramp up to C over D amount of time.
JOYabv	A=(Input, Input Center, Input Deadband, Input Max, Max+, Output Threshold, Output Max, Output Scale)	Converts the joystick or A/D Input value into an Output command. If the Input is greater than the center+deadband then the result is 0.
JOYblw	A=(((Center-Deadband)-Input) /((Center-Deadband)-Input Min))*(Output Max-Output Threshold)*(Output Scale/100))+Output)	Converts the joystick or A/D Input value into an Output command. If the Input is less than the center+deadband then the result is 0.
SETbit	A= A | B	Sets the bit(s) in A that are set in B.
CLRbit	A=A&B	Clears the bit(s) in A that are not set in B.
Lshift	A=B<<C	Left-shifts the value in A by B times.
Rshift	A=B>>C	Right-shifts the value in A by B times.
5 Volt	5-Volt supply	Turns the module 5-volt supply ON or OFF and sets the pull-up resistor to toggle.
CAN C	Send custom CAN message.	
CAN J	Send J1939 CAN message.	
Sort	Sort	Sort up to four numbers/items (low-to-high or high-to-low)
Wt AVG	Weighted AVG	Weighted AVG (item1*weight1+item2*weight2+item3*weight3+item4*weight 4)/Sum(weights)

Note: Items (B) through (F) will vary depending on the operation Type chosen (A). Each Variable that requires Input will be defined with a short description near the Input field.

(B) Text Box A:

This indicates the *Data Item* belonging to *Variable* A.

(C) Text Boxes

Enter *Variable* values in these. The quantity of text boxes will vary depending on the operation *Type* chosen.

(D) Linked Check Boxes

This enables the values to be assigned to a *Data Item*. By default it is unchecked. When the box is checked it will open the **Multi View** window where a *Data Item* can be selected.

(E) Operator Options

Check the appropriate button that will cause the operator to execute the assigned task.

(F) Formula Description

This displays the actual formula and a description of the formula action.

(G) Cancel Button

This will cancel all changes and close the window.

(H) OK Button

This will save the changes made and close the window.

Operator Blocks

OPERATOR BLOCK WINDOW TYPES

Set

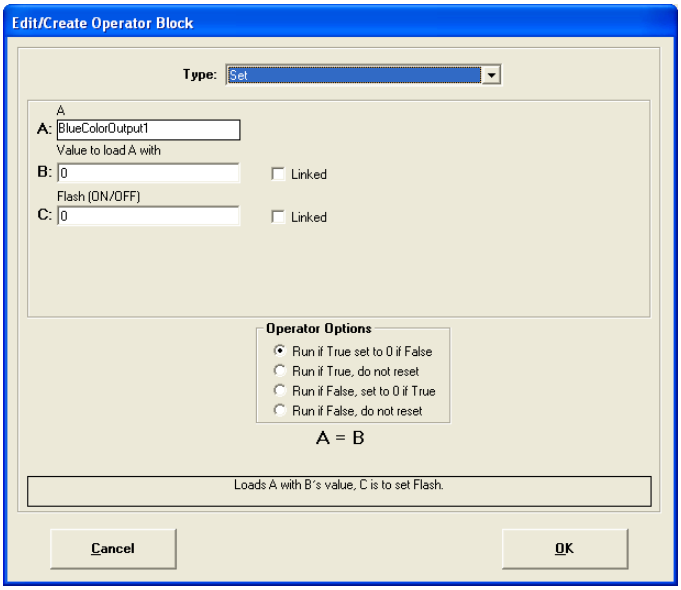


Figure 9

Dec

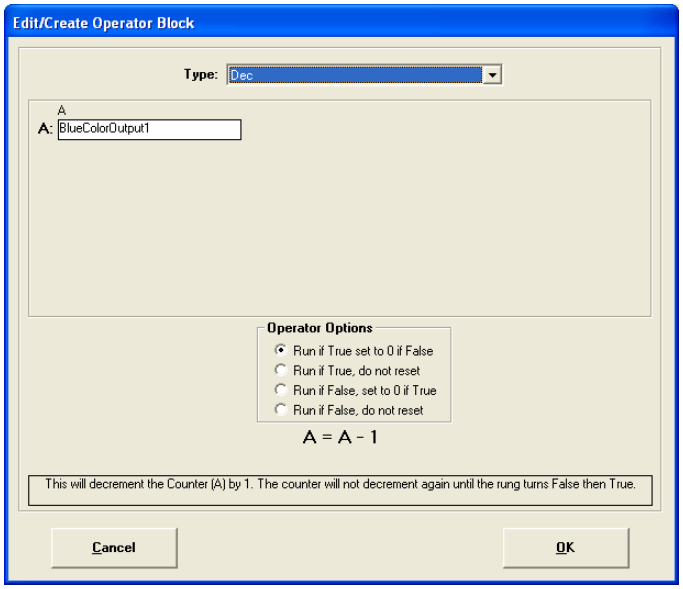


Figure 10

Inc

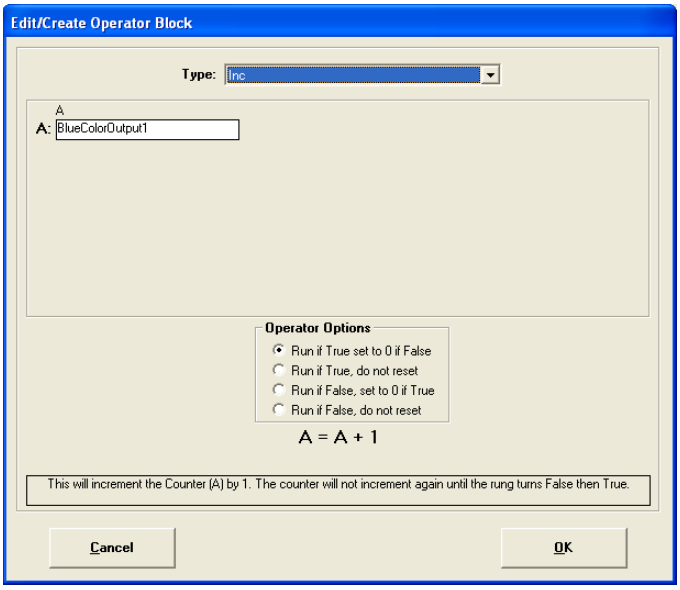


Figure 11

Percnt

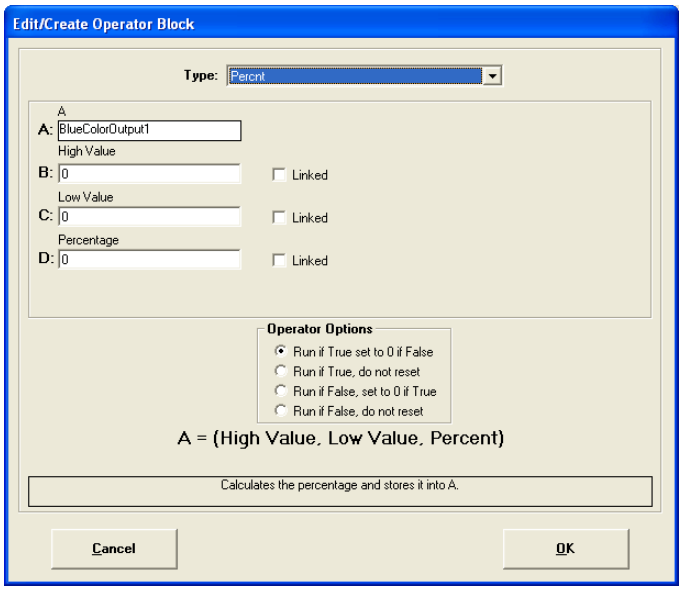


Figure 12

Add

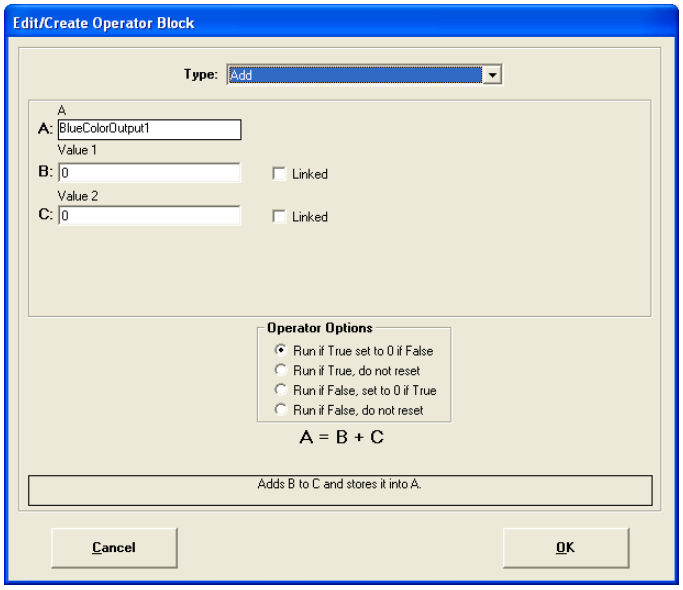


Figure 13

Sub

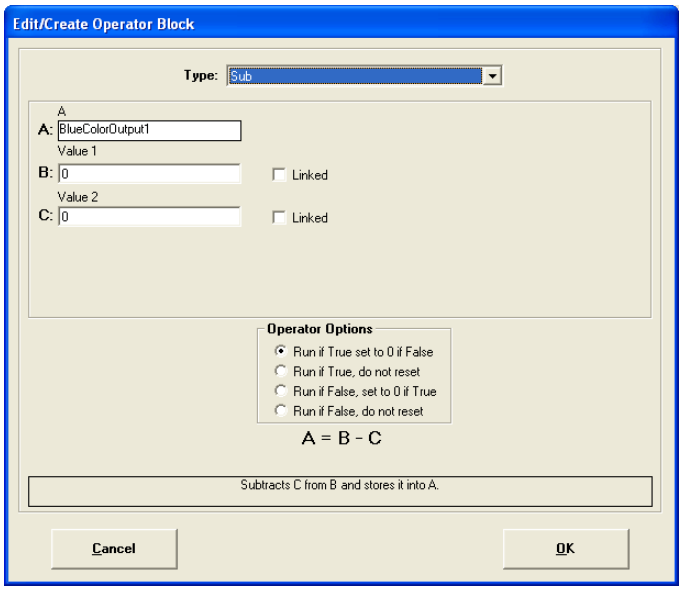


Figure 14

Mult

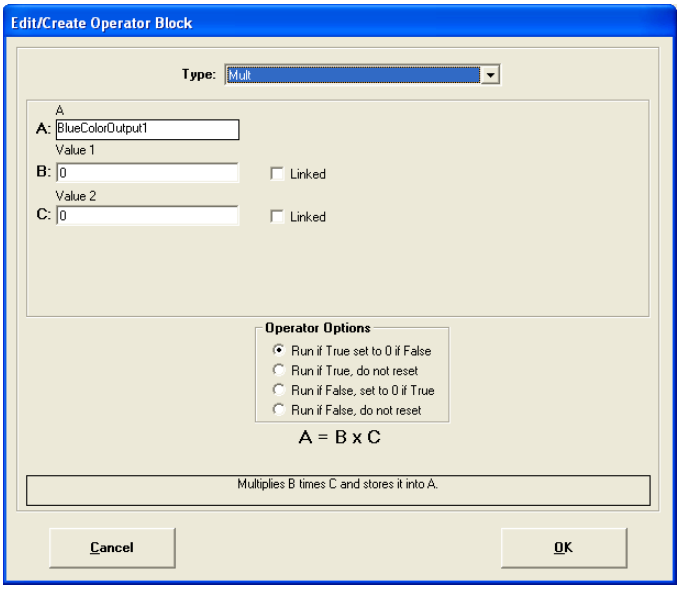


Figure 15

Div

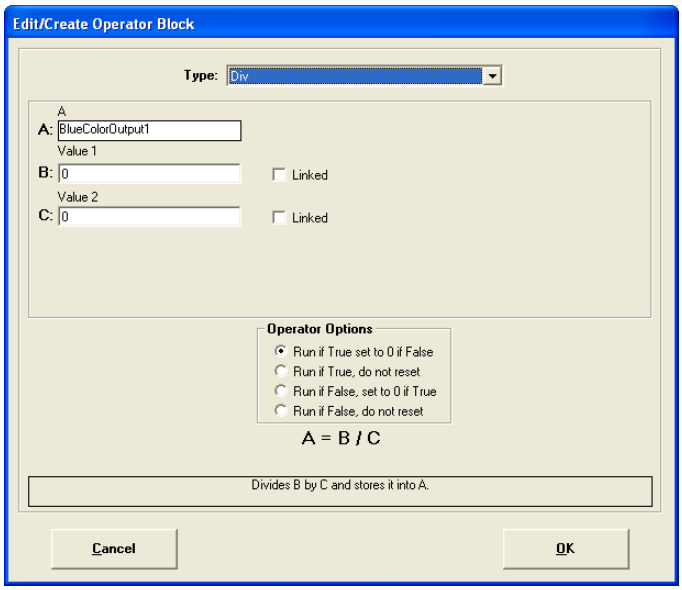


Figure 16

PID > T

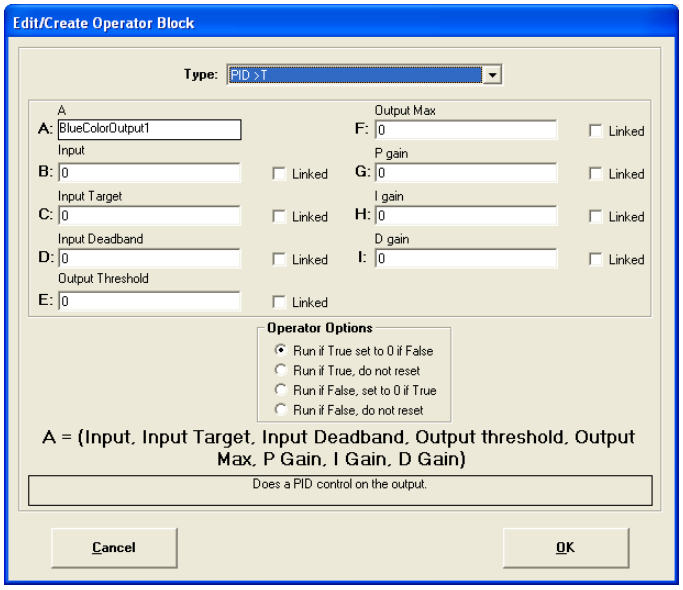


Figure 17

PID < T

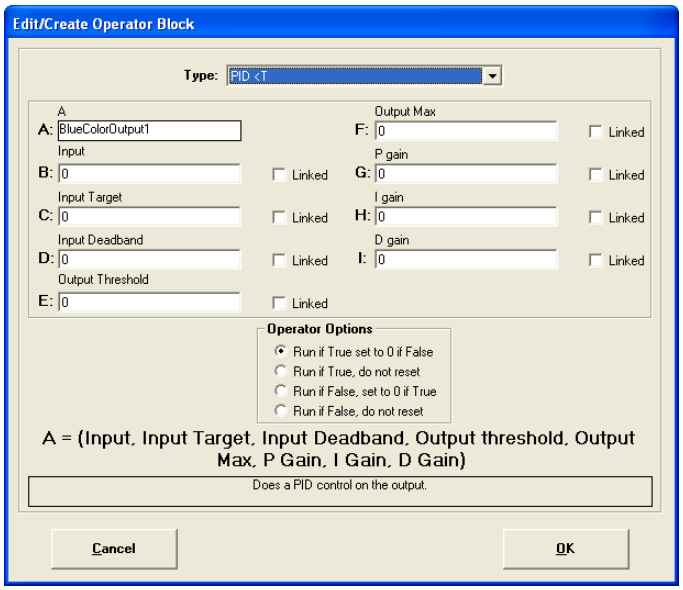


Figure 18

PIDspd

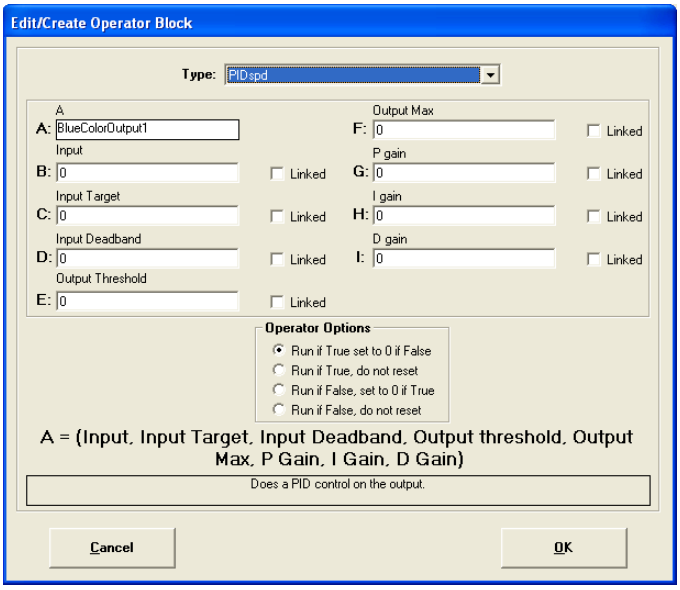


Figure 19

Ramp

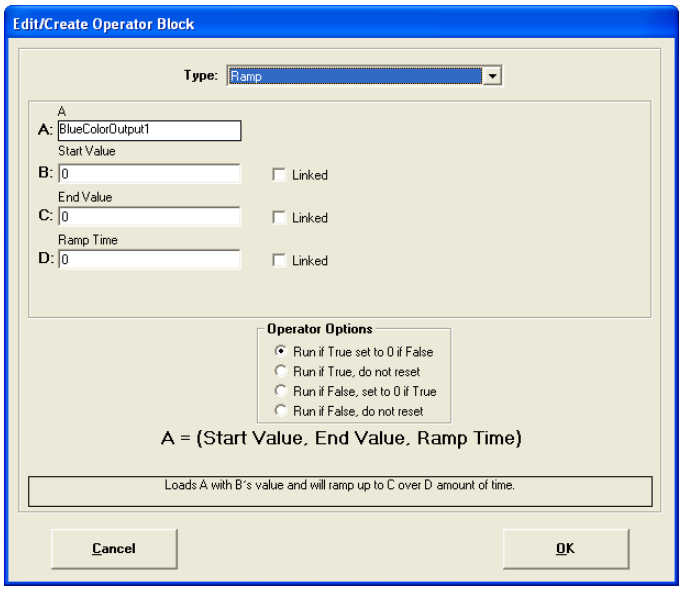


Figure 20

JOYabv

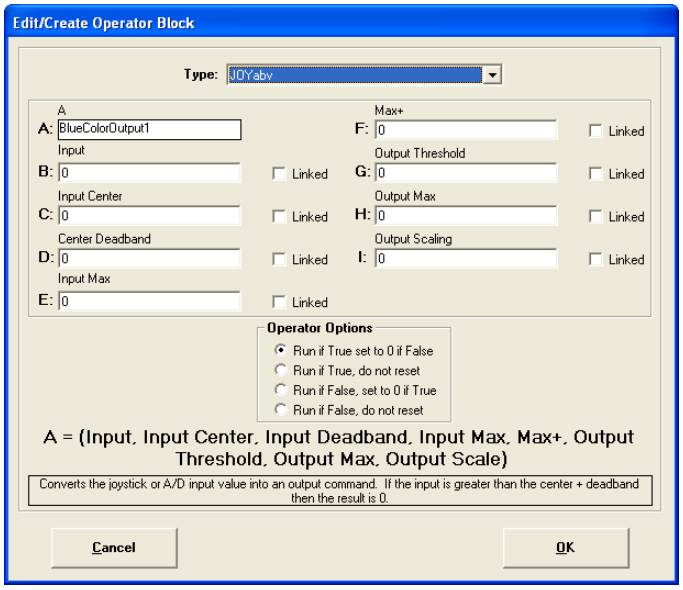


Figure 21

JOYblw

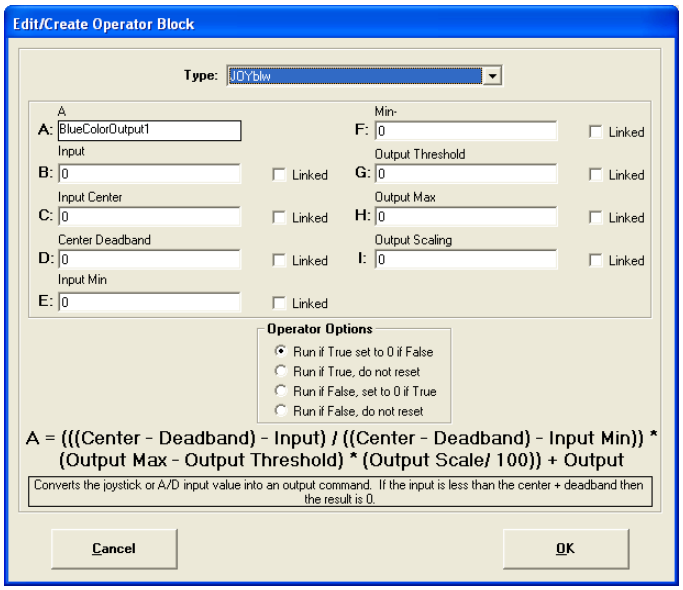


Figure 22

SETbit

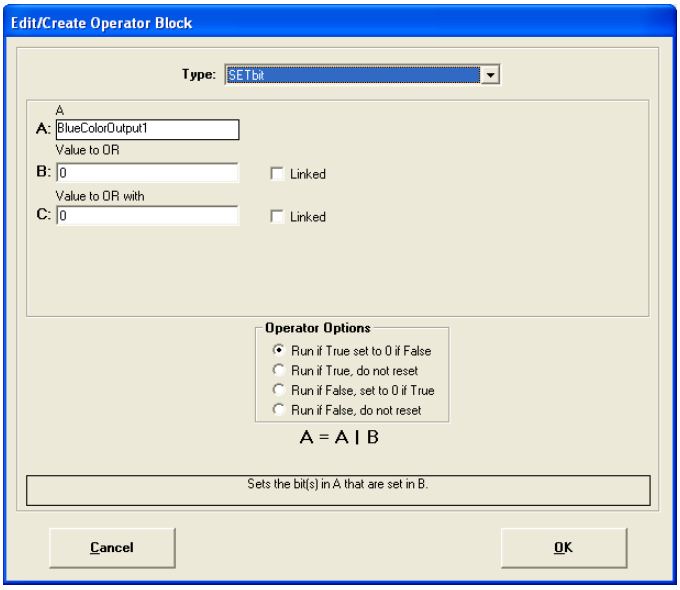


Figure 23

CLRbit

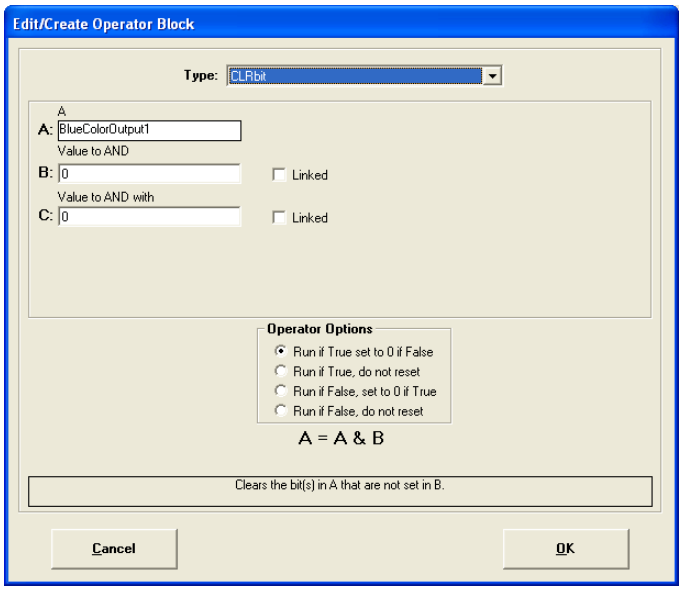


Figure 24

Lshift

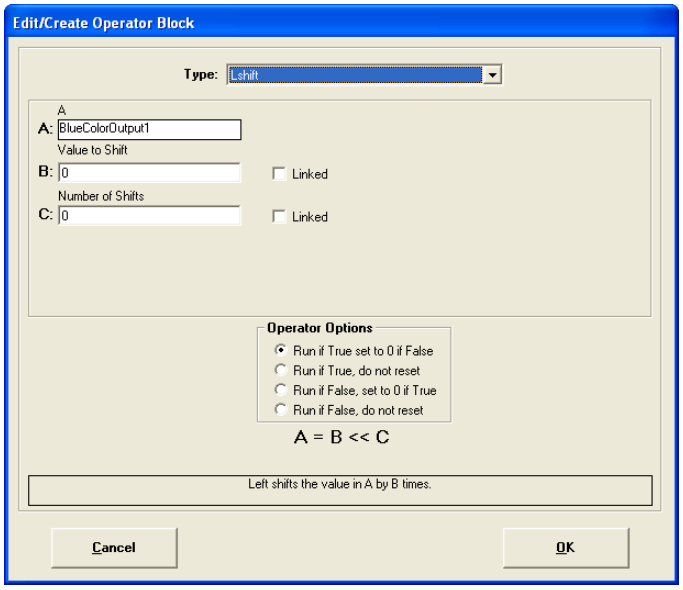


Figure 25

Rshift

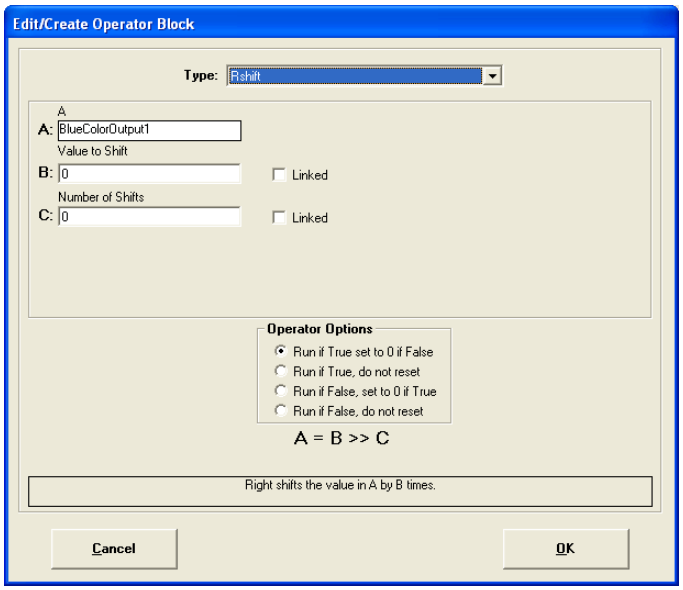


Figure 26

5 Volt

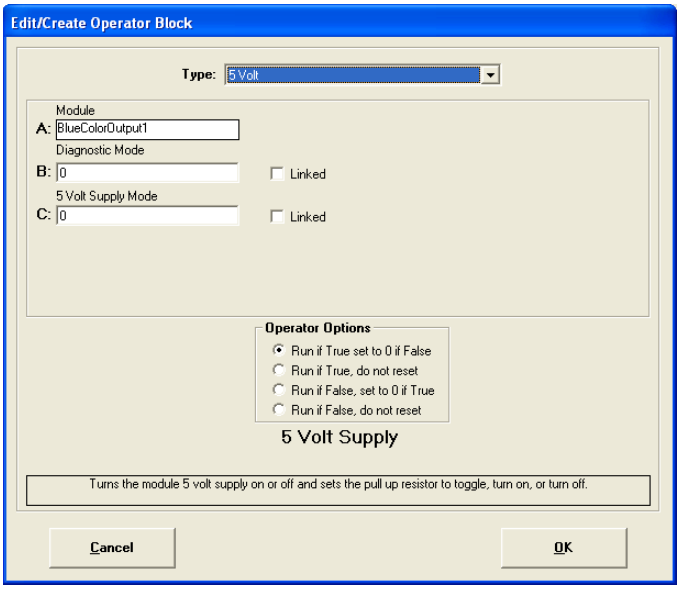


Figure 27

CAN C

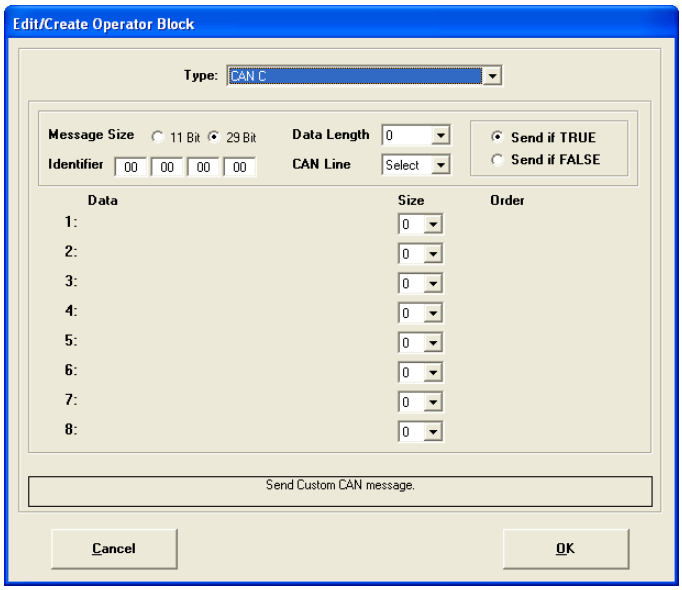


Figure 28

CAN J

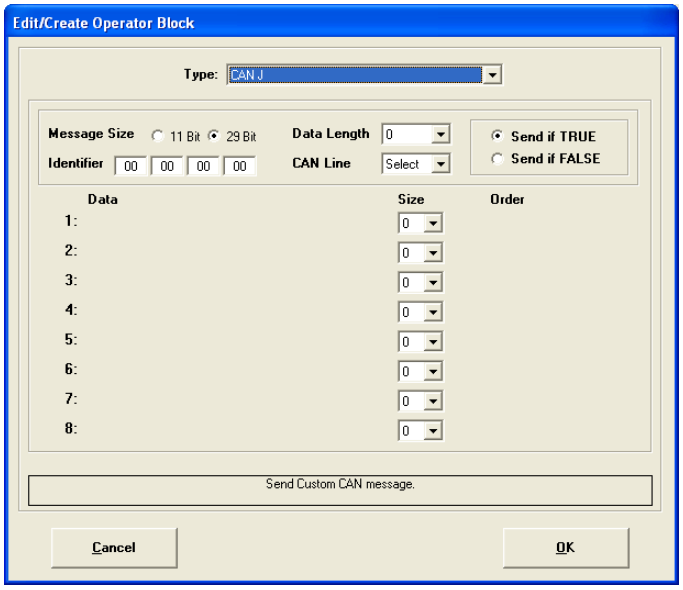


Figure 29

Sort

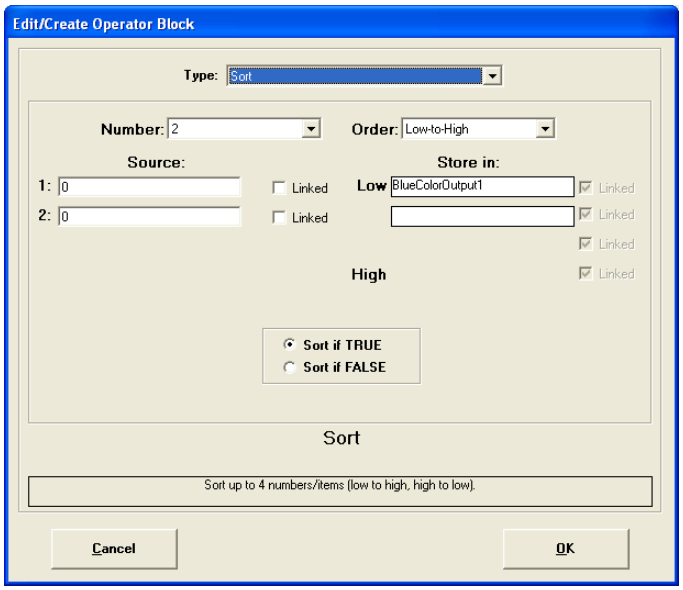


Figure 30

Wt AVG

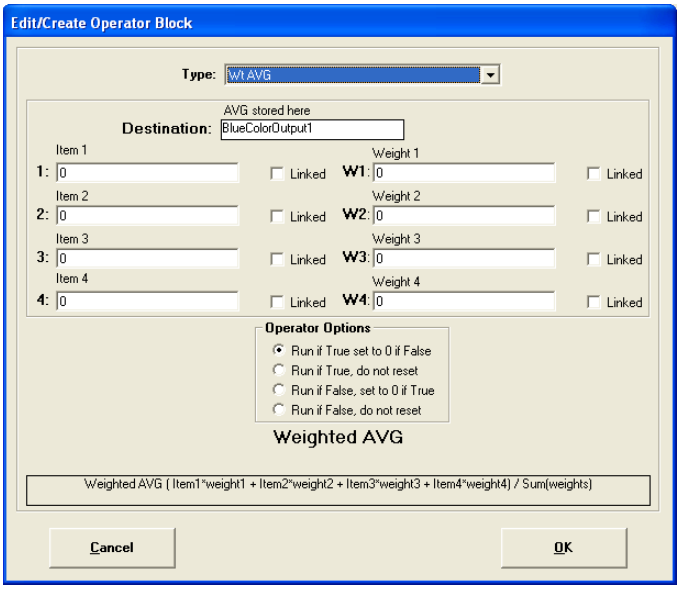


Figure 31

Logic Blocks

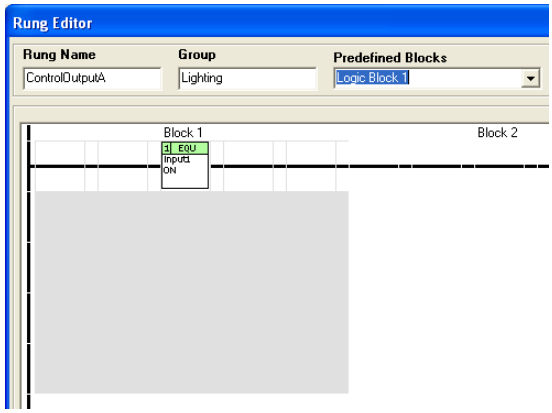
Logic Blocks will be displayed in varying numbers and varying order depending on the *Logic Block Type* chosen in *Predefined Blocks* dropdown menu in the **Rung Editor** window. Following is a graphic representation of each.

LOGIC BLOCK EXAMPLES

Logic Block 1

If A is true, then block is true.

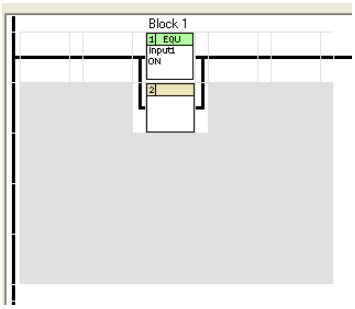
Boolean: (A)



Logic Block 2

If A is true or if B is true, then block is true.

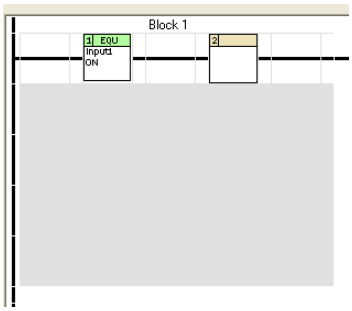
Boolean: (A) OR (B)



Logic Block 3

If A and B are true, then block is true.

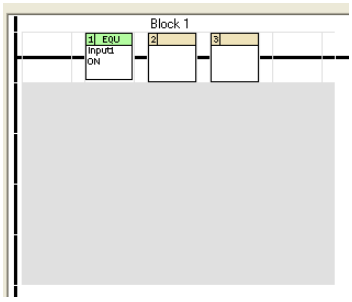
Boolean: (A) AND (B)



Logic Block 4

If A, B and C are true, then block is true.

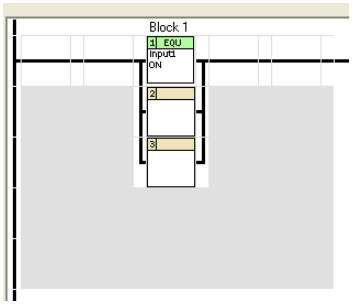
Boolean: (A) AND (B) AND (C)



Logic Block 5

If A is true or B is true or C is true, then block is true.

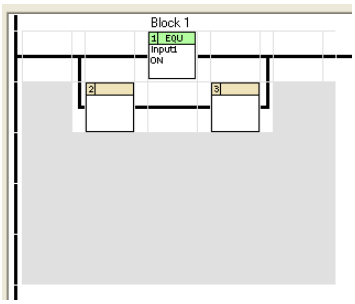
Boolean: (A) OR (B) OR (C)



Logic Block 6

If A is true or B and C are true, then block is true.

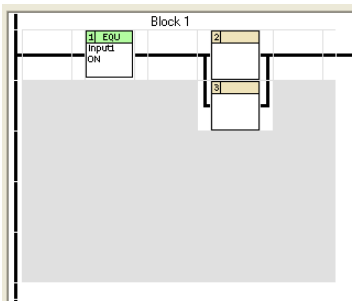
Boolean: (A) OR ((B) AND (C))



Logic Block 7

If A is true and B or C is true, then block is true.

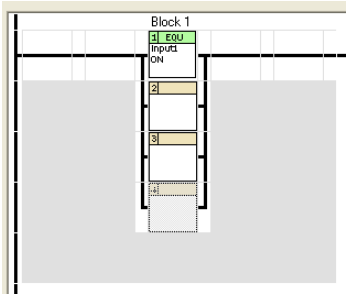
Boolean: (A) AND ((B) OR (C))



Logic Block 8

If A, B, C, or D is true, then block is true.

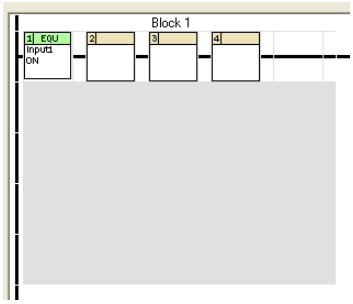
Boolean: (A) OR (B) OR (C) OR (D)



Logic Block 9

If A, B, C, and D are true, then block is true.

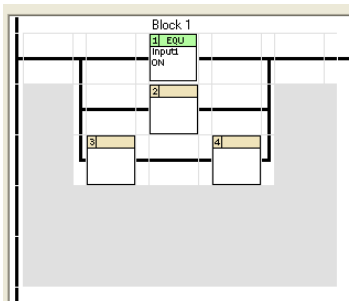
Boolean: (A) AND (B) AND (C) AND (D)



Logic Block 10

If A is true or B is true or C and D are true, then block is true.

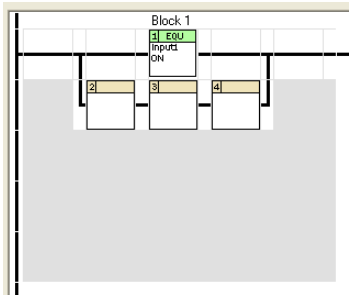
Boolean: (A) OR (B) OR ((C) AND (D))



Logic Block 11

If A is true or B, C and D are true, then block is true.

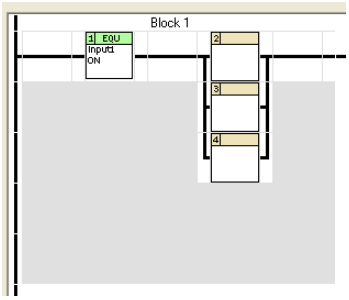
Boolean: (A) OR ((B) AND (C) AND (D))



Logic Block 12

If A is true and B, C or D is true, then block is true.

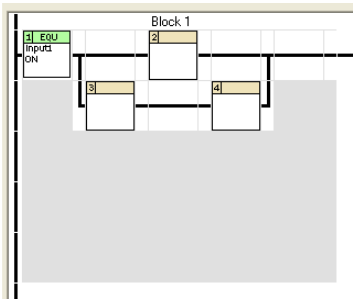
Boolean: (A) AND ((B) OR (C) OR (D))



Logic Block 13

If A is true and B is true or C and D are true, then block is true.

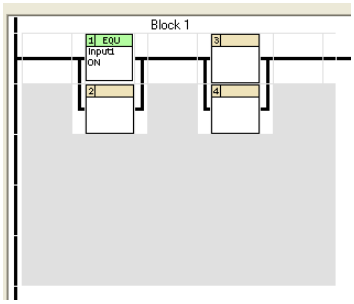
Boolean: (A) AND ((B) OR ((C) AND (D)))



Logic Block 14

If A or B is true and C or D is true, then block is true.

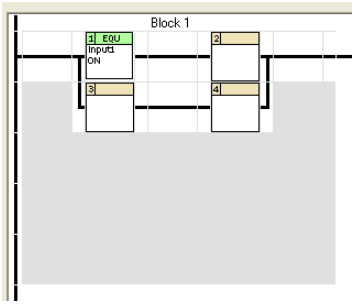
Boolean: ((A) OR (B)) AND ((C) OR (D))



Logic Block 15

If A and B are true or C and D are true, then block is true.

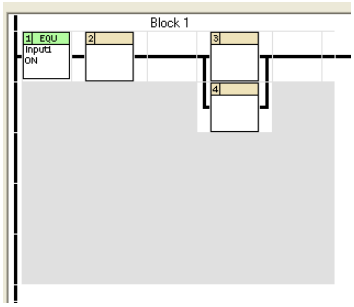
Boolean: ((A) AND (B)) OR ((C) AND (D))



Logic Block 16

If A and B are true and C or D is true, then block is true.

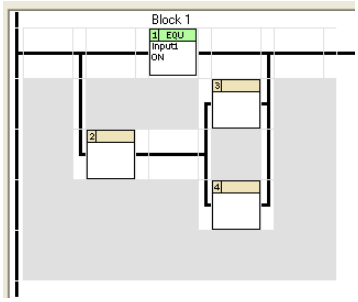
Boolean: (A) AND (B) AND ((C) OR (D))



Logic Block 17

If A is true or B and C or D are true, then block is true.

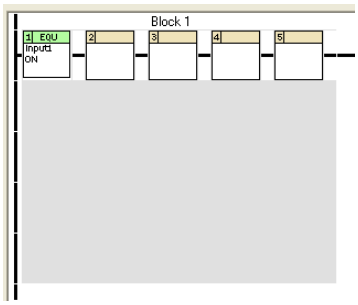
Boolean: (A) OR ((B) AND ((C) OR (D)))



Logic Block 18

If A, B, C, D and E are true, then block is true.

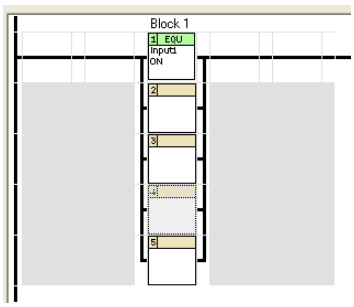
Boolean: (A) AND (B) AND (C) AND (D) AND (E)



Logic Block 19

If A, B, C, D or E are true, then block is true.

Boolean: (A) OR (B) OR (C) OR (D) OR (E)



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Compiling Database

COMPILER WINDOW

Description

Compiles the user's *Data Items, Modules, Functions,* and *Rungs* into a downloadable format.

Files generated during download are located in the same directory that the database was saved to. Do not save the database into the composer installation path.

Several file extensions are created from the database name:

- name.cdb_00-00 = User database.
- name.clc1_00-00 = Master download file. Must be selected by Downloader.
- name.clc2_00-00 = Secondary file called from Downloader.
- name.clc3_00-00 = Third file called from Downloader.
- name.ioc_00-00 = This file is used by Conductor for diagnostics.
- name.dsp_00-00 = List created to be used with displays.
- name.err_00-00 = Tracks *Errors* and *Warnings* of the last compile.

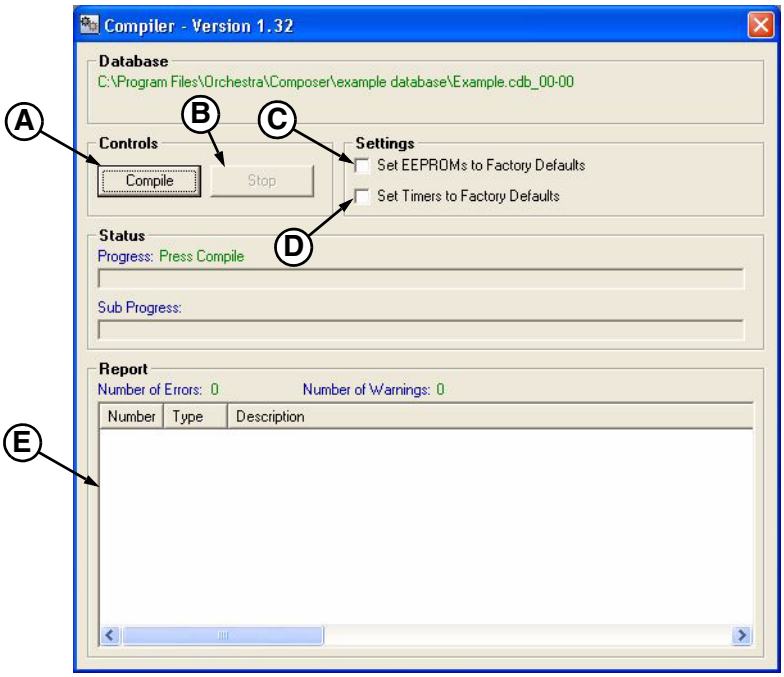

Figure 1

Controls

(A) Compile Button

Clicking this button will begin the Compile process.

(B) Stop Button

Clicking this button will stop the Compile process.

(C) Set EEPROMs to Factory Defaults Check Box

When this is checked, the compile files will force the application Downloader to set the *EEPROMs* to factory defaults.

(D) Set Timers to Factory Defaults Check Box

When this is checked, the compile files will force the application Downloader to set the *Timers* to factory defaults.

(E) Report Text Box

Any *Warnings* or *Errors* are displayed here. *Warnings* and *Errors* are also written to a .err file located in the same file path as the user database.

OVERVIEW

Compiling will generate the files that will be downloaded to the Master Module and an IOC file for Conductor.

The general order of processes is as follows:

1. Click the  *Compile Database* button to open the **Compiler** window.
2. You will be prompted to save existing database files. Selecting *Yes* will continue the compile. Selecting *No* will cancel the operation.
3. Select the *Compile* button from the **Compiler Setup** window.
4. All *Modules* are checked for *Errors* or *Warnings*. *Errors* are fatal and must be corrected. *Warnings* are non-fatal and correction is optional.
   (a) If *Errors* are found, the compile will stop and notify you of what needs to be corrected.
   (b) If *Warnings* are found, you will be prompted to continue or not. If *Yes* is selected, the compile will continue and the *Warnings* will be listed in the *Text Box*. If *No* is selected, the compile will stop, allowing you to make the necessary corrections.
5. All *Data Items* are checked for *Errors* or *Warnings*.
   (a) If *Errors* are found, the compile will stop and notify you of what needs to be corrected.
   (b) If *Warnings* are found, you will be prompted to continue or not. If *Yes* is selected, the compile will continue and the *Warnings* will be listed in the *Text Box*. If *No* is selected, the compile will stop, allowing you to make the necessary corrections.
6. All *Function Blocks* are checked for *Errors* or *Warnings*.
   (a) If *Errors* are found, the compile will stop and notify you of what needs to be corrected.
   (b) If *Warnings* are found, you will be prompted to continue or not. If *Yes* is selected, the compile will continue and the *Warnings* will be listed in the *Text Box*. If *No* is selected, the compile will stop, allowing you to make the necessary corrections.
7. All files will be saved to the directory where the database currently resides.
8. Composer will then create a series of files. *See Description on page 87* for a list of these files.

Errors and Warnings

If an *Error* is found during compile, you will be notified and the compile will fail **(Figure 2)**.

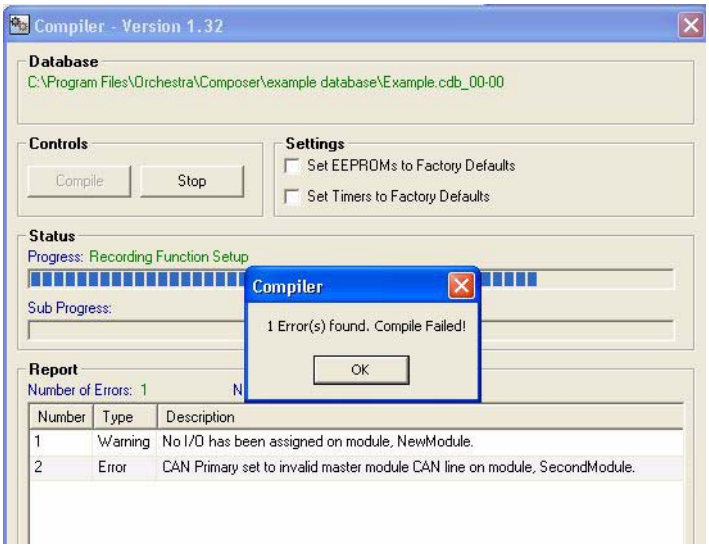

Figure 2

If a *Warning* is found during compile, you will be notified and have the option to continue or correct the problem **(Figure 3)**.

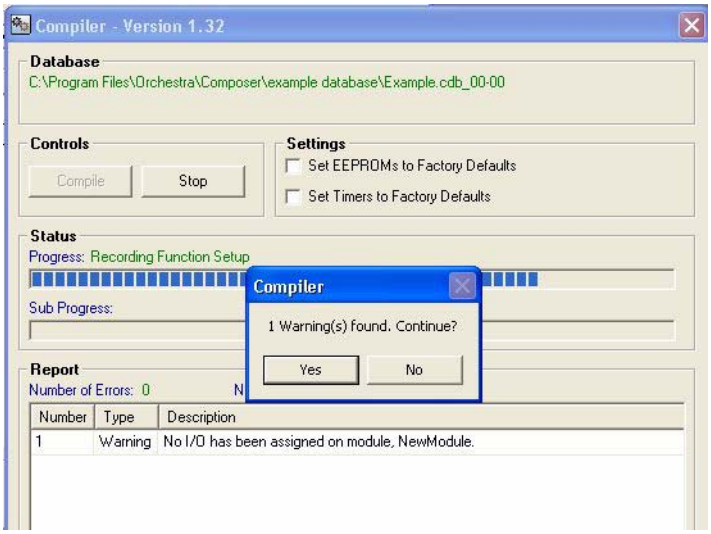

Figure 3

Download Database

DOWNLOADER WINDOW

Description

Downloader will send the compiled files to the Master Module.

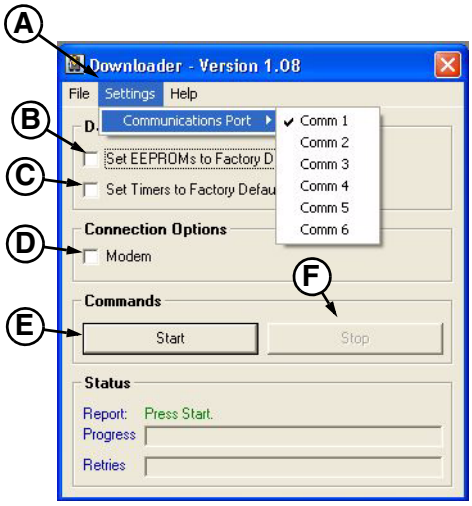

Figure 4

Controls

(A) Settings File Menu

This allows you to select the appropriate comm port for communications.

(B) Set EEPROMs to Factory Defaults Check Box

Checking this box will set the *EEPROMs* in the Master Module back to the settings that were defined by Composer.

When using Conductor, you can change the *EEPROMs* to enhance the machine's functionality. Resetting the *EEPROMs* by mistake would remove these changes.

If the settings were changed to perform an experimental running test and you don't want the machine to go out with the new setting, this will reset all *EEPROMs* to default. If any *EEPROMs* were added or removed, all *EEPROMs* will be set to default automatically.

In the **Project Setup** window in Composer, a user can select these to be checked ON automatically.

(C) Set Timers to Factory Defaults Check Box

Checking this box will set the *Timers* in the Master Module back to the settings that were defined by Composer.

For example, if you want to retain the running hours of an engine, you would not want to check this box. However, if you were performing a procedure in which the engine hours needed to be reset to Composer default, you would check this box. If any *Timers* were added or removed, all *Timers* will be set to default automatically.

In the **Project Setup** window in Composer, a user can select these to be checked ON automatically.

(D) Modem Check Box

When this box is checked, the **Phone Number** box will open. A modem on the PC and also on the HED CANLink bus are required for this function to work.

(E) Start Button

Clicking this button will begin the download process.

(F) Stop Button

Clicking this button will stop the download process.

OVERVIEW

This will download the files created during Compile into the module, and allow the module to perform the tasks defined during programming.

The general order of processes is as follows:

1. Click the  *Download Composer Application* button.
2. The **Open** window will appear. Choose the database to download and click the *Open* button.
3. The **Downloader** window will open.
4. Select the appropriate comm port from *Settings>Communications Port.*
5. Choose the appropriate *Data Options* and *Connection Options.*
6. If the *Set EEPROMs to Factory Defaults* check box is checked or the *EEPROM* time stamp is different, the current *EEPROMs* will be over-written.
7. If you have selected the *Set Timers to Factory Defaults* or the *Timers* time stamp is different, the current *Timers* will be over-written.
8. Click the *Start* button.
9. The PC will connect with the module and the software will verify the firmware version. If the firmware version is not compatible, the firmware will need to be updated before the download can continue.
10. When communication is established and the firmware version is confirmed, the download will begin.

Printing

PRINT

Click the  *Print* button to print the contents of the database. You will be prompted to continue.

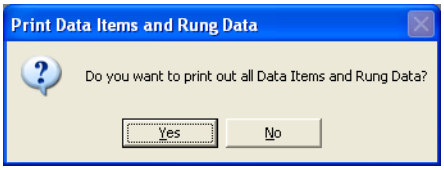

Figure 5

If you click the *No* button, the print process will be halted.

If you click the *Yes* button, a text file will be created and a window showing the file path will appear.

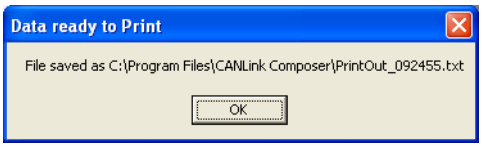

Figure 6

Locate and open this text file. Print it from the text application.

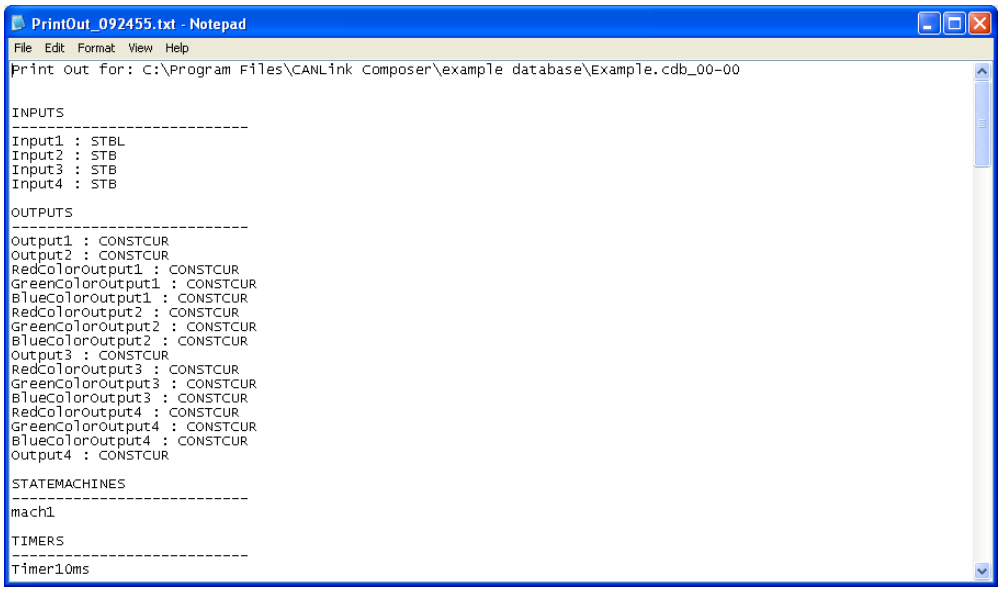

Figure 7

Supplemental Information

FLYBACK CALCULATION PROCEDURE

Items required for procedure:

- Microsoft® Excel (or similar plotting software)
- Module(s) to be used by system
- Meter capable of reading current
- Composer Software
- Conductor Software
- Coil (this is the coil that will be used by the *Output* on the system).

Steps:

1. Use only one *Output* from the coil for this test (This *Output* must be capable of being a *PWM Output* with *Current Feedback*).
2. Connect the coil to the *Output* of the module.
3. Configure the appropriate *Output*, using Composer (See *Create/Edit Output Window - Unique Fields on page 35*).
   (a) Under *General Tab* **(Figure 8)**
   - Set the *Type* to *PWM*.
   - Set *Diagnostics* to *Status/Current*.

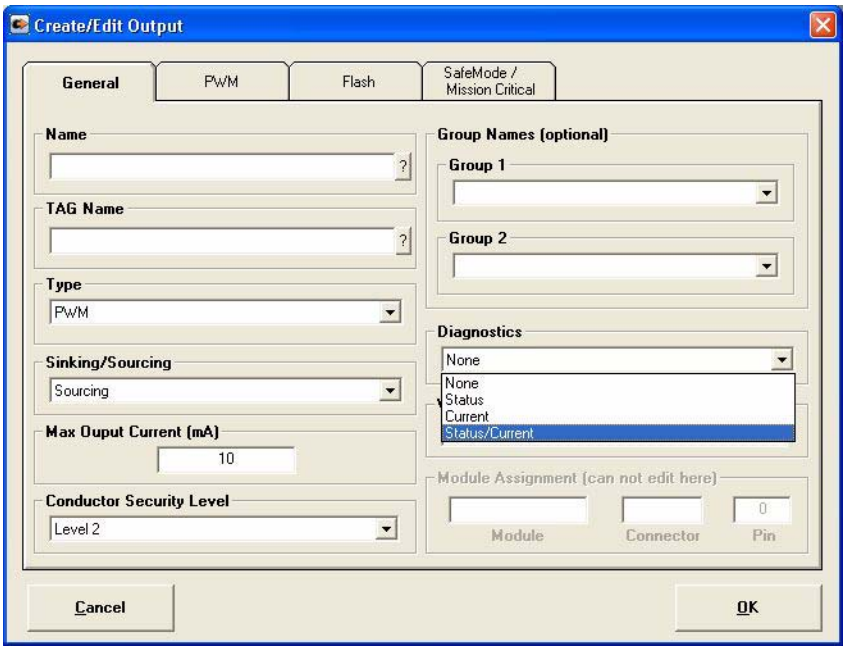

Figure 8

(b) Under the *PWM Tab* **(Figure 9)**, set the desired *Frequency*, based on the characteristics of the coil.

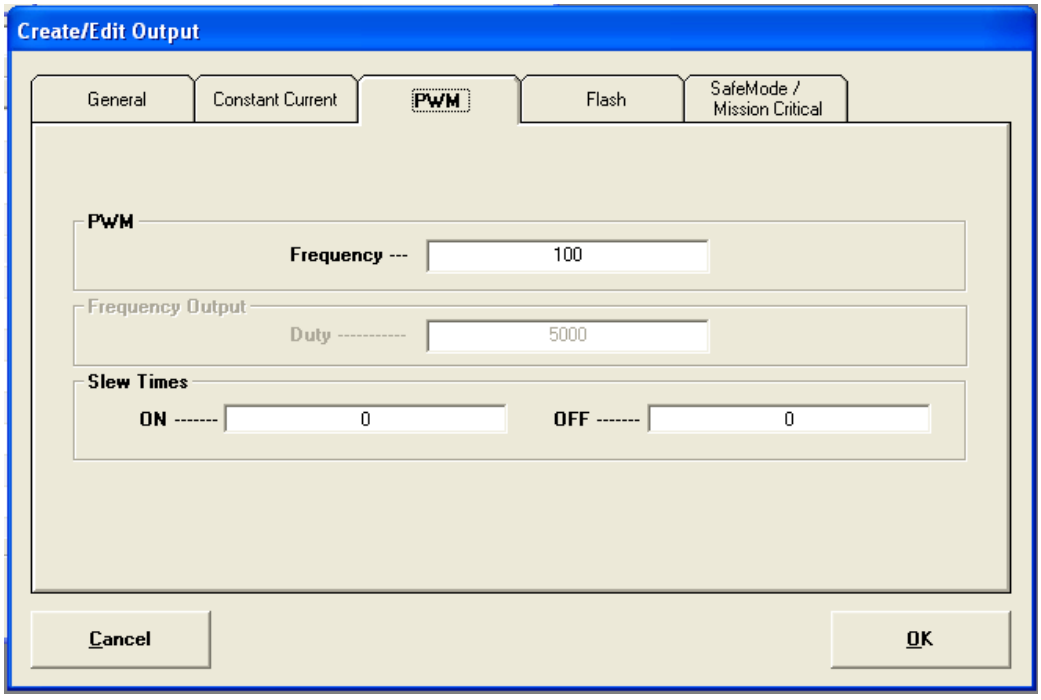

Figure 9

4. Either using the existing system database or creating a new database in Composer, set up one *Rung* to turn the *Output* off.
5. Download database to the module.
6. Using Conductor, add the *Output* to the debug window.

Note: The following steps (7 through 11) are time- and heat-dependent. Proceed in a timely manner as not to heat up the coil enough to affect the readings. Turn off the Output as soon as possible.

7. In the **Debug** window, turn the *Output* on to 100 (10% duty).
8. Using a meter, record the *Coil Current*.
9. Record the *Current* value in the *Cur Fdbk* column of the **Output** window in Conductor.
10. Calculate and record the *Flyback Current* (*Coil Current - Board Current = Flyback Current*).
11. Turn the *Output* off and let the coil cool down.

12. Repeat steps 7 through 11, each time adding 10 percent to the previous duty cycle. This should give data points for 10, 20, 30, 40, 50, 60, 70, 80, 90 and 100% duty as found in the *Example Data Points* table below **(Figure 10)**.

Example Data Points

Duty Cycle (Commanded)	Coil Current (Measured)	Board Current Feedback (Recorded Using the Conductor)	Flyback Current (Calculated)
0	0	0	0
10	110	0	110
20	319	83	236
30	536	194	342
40	753	345	408
50	971	537	434
60	1189	762	427
70	1409	1015	394
80	1610	1307	303
90	1830	1631	199
100	2065	2065	0

Figure 10

13. Once the data is recorded, plot two X-Y graphs to view as the examples below **(Figure 11)** *Board Current Feedback vs Duty Cycle* and **(Figure 12)** *Flyback Current vs Duty Cycle*.

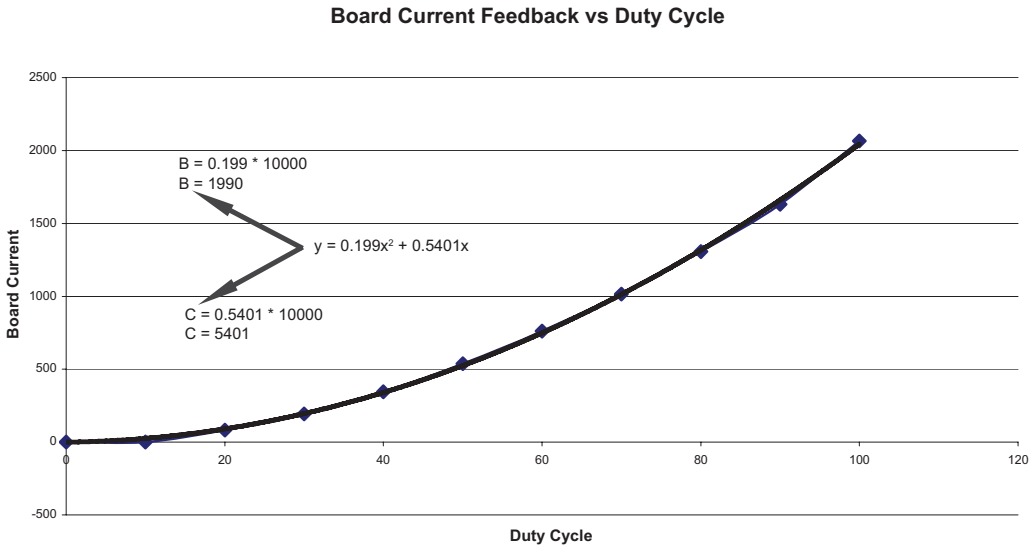

Figure 11

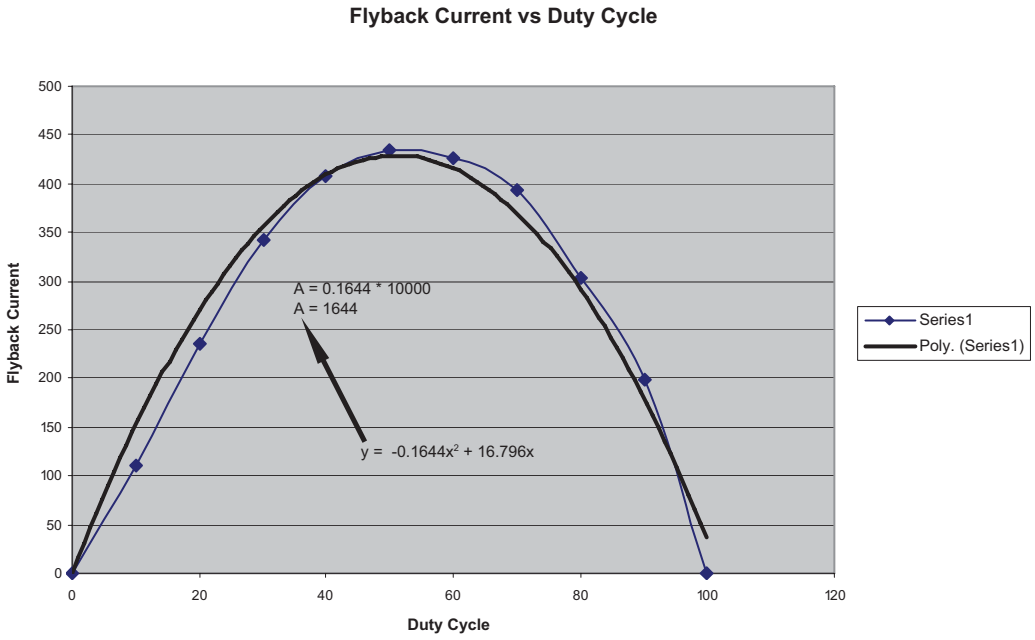

Figure 12

14. Create a trend line for each graph with an equation of it.
15. In this example **(Figure 11)**, the equation of the trend line from the *Board Current Feedback vs Duty Cycle* ($y = 0.199x^2 + 0.5401x$).
    (a) Disregard the sign of the numbers and multiply each by 10,000.
    (b) *Factor B* = 0.199 * 10000 = 1990
    (c) *Factor C* = 0.5401 * 10000 = 5401
    (d) *Factors B* and *C* will be used in Composer, later in this example.
16. In this example **(Figure 12)**, the equation of the trend line from the *Flyback Current vs Duty Cycle* ($y = -0.1644x^2 + 16.796x$).
    (a) Disregard the sign of the number and multiply it by 10,000.
    (b) *Factor A* = 0.1644 * 10000 = 1644
    (c) Factor A will be used in Composer, later in this example.
17. Using/Entering Results
    (a) Using the same database, in Composer, reconfigure the *Output Type* of *Output 1* to be *Constant Current*.
    (b) Under the *Constant Current Tab* **(Figure 13)**:
    - Check the *Flyback Approximation Enabled* check box.
    - Enter the three *Factors A, B* and *C* found above.

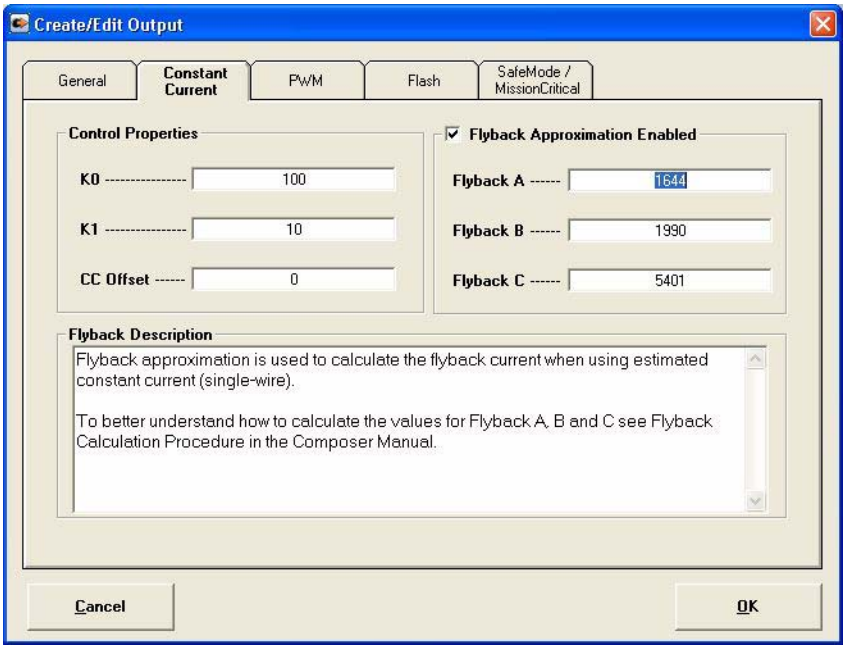

Figure 13

(c) Change the one *Rung* to set the current somewhere in the middle of the range of the coil. Example: If the range of the coil is 0-3A, then set it to 1.5A (1500 in Conductor).

(d) Compile and download the database to the module.

(e) The current should remain constant when the voltage is turned up or down. If it does not, adjust *Factor A*.

- When the voltage goes down and the current goes up, *Factor A* is set too high.
- When the voltage goes down and the current goes down, *Factor A* is set too low.
- Keep adjusting *Factor A* until current remains relatively stable as voltage is raised and lowered.
- If you cannot get the current to stabilize, try adjusting K_0 and K_1 (See *Constant Current Tab on page 36*).

Licensing

DONGLE

A dongle is required for Composer to operate. If the dongle is lost or damaged, a temporary license file can be requested by clicking *Help>Request Temp License File* menu option from the **Main Window**. This will create a file called *HEDLicenseFile.dat*.

HEDLicenseFile.dat must be sent to HED where it will be read and a file called *LicenseRequest.dat* will be created and sent to you. *LicenseRequest.dat* must be placed in Composer installation path.

If no dongle or license request file are present, Composer will run in demo mode, with limited use, allowing you to create *Data Items* and select *Modules* for up to 10 *Rungs*. You will also be able to compile and download.

Company Information

ADDRESS

HED (Hydro Electronic Devices, Inc.)
2120 Constitution Ave.
Hartford, WI 53207

WEB SITE

www.hedonline.com

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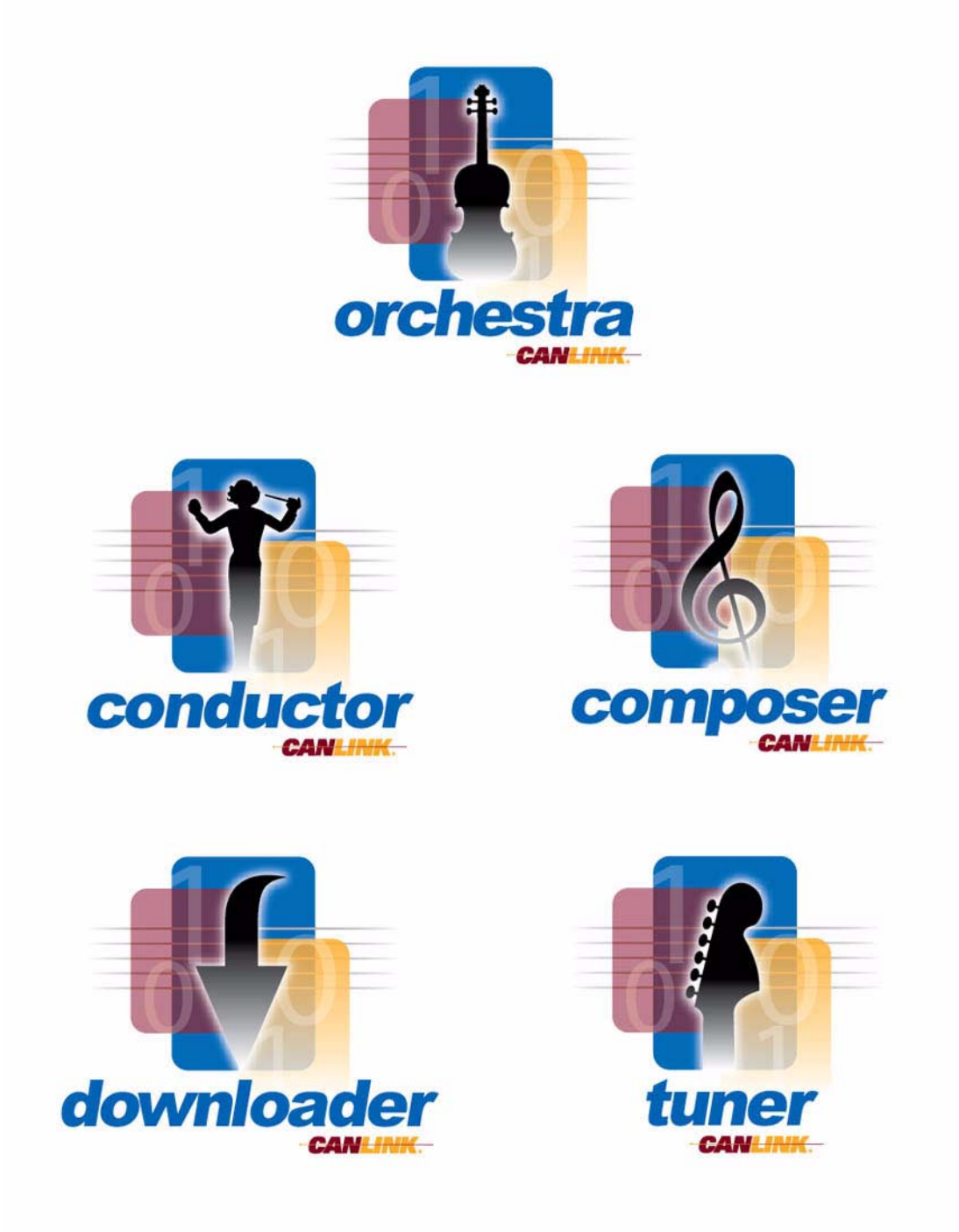
Index

CANLink Software Products



Hydro Electronic Devices, Inc.